

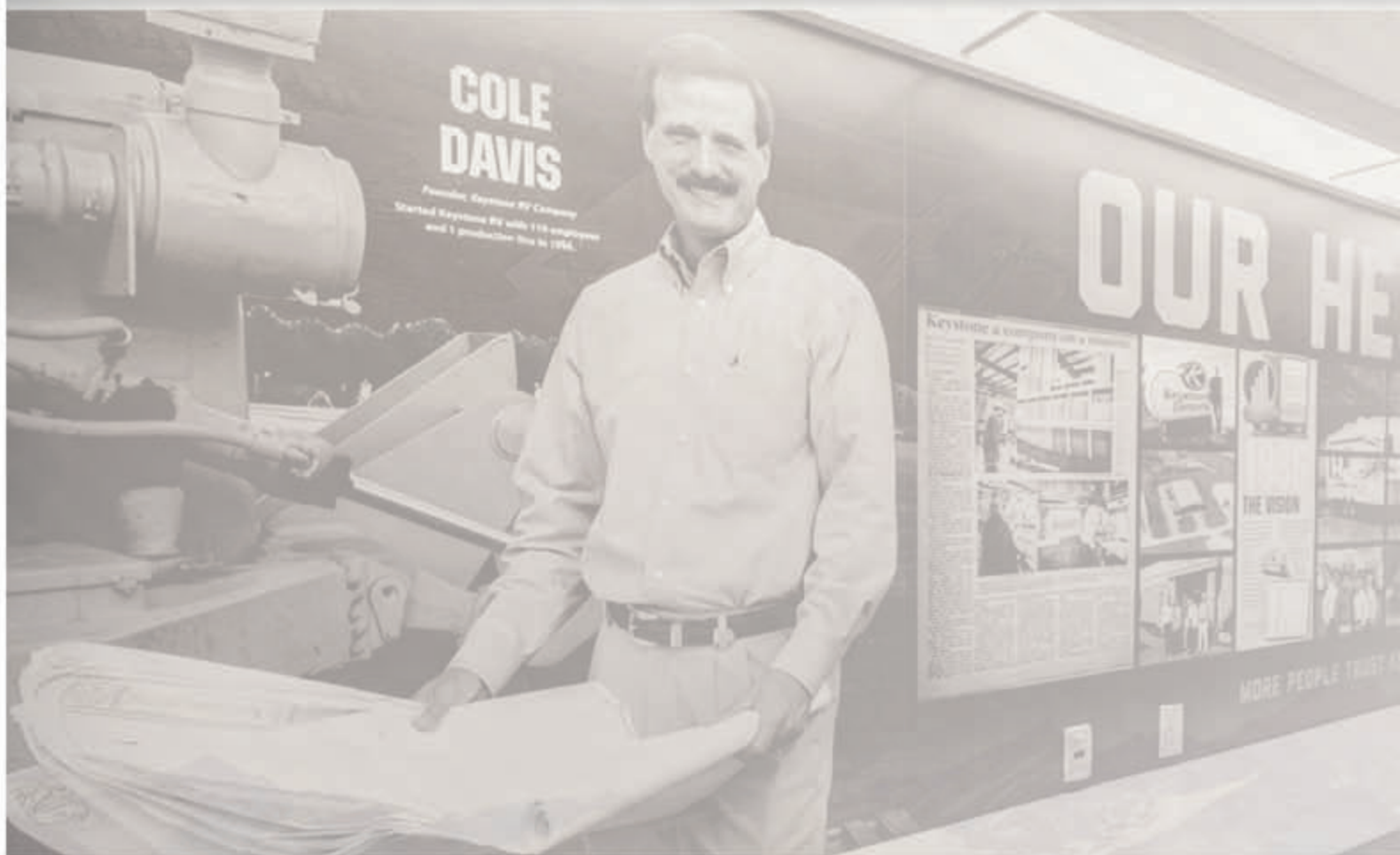


Montana



EXPERIENCE BUILT BY

BUILDING



BUILT BY
EXPERIENCE 1998 2001 2002 2003 2004



OCTOBER 1998

1ST 1999
MONTANA FWS
BUILT



MARCH 2001

MONTANA 3655FL
INTRODUCED FOR 2002
MODEL YEAR

DECEMBER 2001

MONTANA FINISHES
2001 AS THE #1 SELLING
FIFTH WHEEL BRAND IN
THE UNITED STATES. RE-
MAINS #1 SELLING FIFTH
WHEEL IN THE UNITED
STATES FOR 11
CONSECUTIVE YEARS.

JANUARY 2003

MONTANA OWNER'S
CLUB FORMS AT THE
FLORIDA RV
SUPERSHOW.



MARCH 2004

MONTANA
INTRODUCES FIRST
DOUBLE SLIDE
FIFTH WHEEL
BUNK HOUSE:
MOUNTAINEER
3188HS



MARCH 2003

MONTANA 3400RL
INTRODUCED FOR 2004
MODEL YEAR.

MARCH 2004

20,000TH
MONTANA FIFTH
WHEEL ROLLS OF
THE PRODUCTION
LINE



A LEGACY



**Keystone RV
Company**

When Cole Davis founded Keystone RV in 1996 his vision was clear: Build a quality RV loaded with features priced thousands less than other RVs on the market. To accomplish his goal, Cole built a strong team, focused on keeping overhead low, and empowered employees closest to the customer to make decisions. Within a few short months after opening the doors, Keystone produced its very first camper. Delivering big on quality, features and value, the public fell in love and a star was born.

As customers appetite skyrocketed, new Keystone models were added to satisfy growing customer demand. Along with this tremendous growth came the need for expanded production. To meet this need, more manufacturing plants were built and staffed. By the beginning of 2000, Keystone was leading the industry in fifth wheel and trailer sales. Today, Keystone RV Company has grown to encompass over 1 million square feet of manufacturing space with facilities in Goshen, Indiana and Pendleton, Oregon. While Keystone is no longer the small "start up" we once were, our mission has remained true to Cole's vision—"Do the job right and make sure we deliver a quality product every time."

Montana

Montana was created in 1998 for the sole purpose of providing a high-quality, luxury fifth wheel at an affordable price. By listening to customers, Montana delivered a fifth wheel to lead the industry in quality, style, innovation and value. Experienced RVers responded to the painstaking details crafted into every square inch of every floor plan as Montana quickly revolutionized the fifth wheel market in the late 90's.

In 2001, Montana finished the year as the #1 selling fifth wheel brand in the United States for the first time and has remained the #1 selling luxury fifth wheel for 14 consecutive years.

Today, Montana continues to lead the industry in creating spacious, highly functional, durable and dependable luxury fifth wheels. Every Montana is crafted with the confidence that comes from 18 years of quality fifth wheel building expertise. We continue to raise both structural standards and customer expectations through our cutting-edge technology and handcrafted skills that put our manufacturing in a class by itself.

The future promises new and exciting developments to enhance the ultimate RVing experience that only a Montana can deliver. With over 85,000 Montana fifth wheels on the road today and the most repeat buyers of any towable brand in the industry, the Montana legacy continues to grow larger and larger year after year.

2005 2006 2007 2008 2009 2010 2011 2012 2013 2014

MAY 2005

MONTANA INTRODUCES SIDE ASLE BATHROOMS FOR THE 2006 MODEL YEAR.

MAY 2006

MONTANA INTRODUCES FIRST TRIPLE SLIDE FIFTH WHEEL BUNK HOUSE: MOUNTAINEER 342 PHT

AUGUST 2006

MOR/RIDE RUBBER SUSPENSION ADDED TO ALL 2007 MONTANA FIFTH WHEELS

MARCH 2007

MONTANA INTRODUCES FIRST QUAD SLIDE FIFTH WHEEL BUNK HOUSE WITH EXTRA HALF BATHROOM: MOUNTAINEER 3450BQ

DECEMBER 2007

MONTANA 10TH ANNIVERSARY EDITION INTRODUCED AT LOUISVILLE RVIA SHOW



OCTOBER 2008

KEYSTONE RV'S ENGINEERING TEAM DEVELOPS HELIUM TECHNOLOGY FOR MONTANA HIGH COUNTRY FIFTH WHEELS.

DECEMBER 2008

MONTANA HIGH COUNTRY 3330B AND MONTANA 3750FL DEBUTS AT LOUISVILLE RVIA SHOW.

APRIL 2010

MONTANA 3750FL FEATURED ON THE COVER OF TRAILER LIFE

SEPTEMBER 2012

MONTANA INTRODUCES FIRST FRONT BATH FIFTH WHEEL WITH EXTRA HALF BATHROOM: MONTANA 3800FS



SEPTEMBER 2014

LEGACY PACKAGE DEBUTS AT THE KEYSTONE OPEN HOUSE.

DECEMBER 2014

MONTANA 3781RD NAMED RV BUSINESS 2015 TOP DEBUT



SEPTEMBER 2013

10TH ANNUAL MONTANA OWNER'S CLUB RALLY AT THE ELKHART COUNTY FAIRGROUNDS



NOVEMBER 2005

MONTANA TESTED AND APPROVED FOR ZERO DEGREE USAGE



// BUILT BY EXPERIENCE //

Montana | 3

LIVE YOUR DREAMS

The top selling 3611 RL provides the most in luxury livability. The beautifully designed master bedroom boasts a stitched leather headboard, wrap around hardwood nightstands with bedside electrical outlets, massive wardrobe storage with washer/dryer hook-up, large window with window seat and a full sized dresser. The living area features an 80" long tri-fold sleeper sofa below the expansive rear window with optional theater seating positioned directly across from the large screen HDTV, premium Bluetooth sound bar and fireplace. Minimum carpet in the living area and kitchen enhances this floor plan's durability.

LUXURY RETREAT



3611RL



MODEL SHOWN IN NIGHTFALL DECOR



SHOWN IN JAVA DECOR



FLOORPLANS TO F

INNOVATIVE REAR DEN

Boasting the most innovating living and kitchen area in its category, the 3791RD delivers the comfort and spaciousness of true residential living. An elevated rear living room (den), complete with the warmth of a stone wall entertainment center, opposing tri-fold sleeper sofas and reclining theater seating provides room for everyone. The generous kitchen has opposing slides, abundant countertop space and ideal storage. With the tall vaulted ceiling accentuated by back lit crown molding, this sunken kitchen has to be seen to be believed. Outside, the 3791RD combines a massive front pass through storage compartment and oversized 4 door rear pass through storage compartments to deliver the most exterior storage of any other conventional luxury fifth wheel.



3791RD



MODEL SHOWN IN JAVA DECOR



IT YOUR LIFESTYLE

SIX SLIDE FRONT LIVING



3711FL

With six slide-outs, the 3711FL provides everything experienced RVers seek in a front living room floor plan. Opposing slide-outs in the bedroom, kitchen and living room provide maximum square footage, storage and seating to make the 3711FL the model of your dreams. The ultra comfortable front living room features a residential sectional sofa with recliner surrounded by panoramic windows. Open to the living room, the kitchen has great counter space, superior storage and room to entertain. Two entry doors not only provide beautiful natural light and fresh air, but easy access to the front and rear sections of the fifth wheel. Finally, exclusive to Montana, the bedroom boasts an extra larger rear window centered between a deep bed slide and full wall wardrobe slide.



MODEL SHOWN IN NIGHTFALL DECOR



SUPERIOR STANDARDS

BEST IN CLASS FEATURES

Couple Montana's Industries top quality, and fit & finish with the most customer driven innovative and convenient upgrade features, and it's easy to see why Montana is the #1 Fifth Wheel year after year.

(Popular Select Features Listed Below)

DSI
Annual RVDA DEALER
SATISFACTION INDEX

**#1 LUXURY
FIFTH
WHEEL**



70/30 SINK W/PULL OUT FAUCET



SOLID SURFACE FLUSH STOVE & SINK
COVERS WITH DESIGNER BACKSPLASH



CEILING FAN WITH LIGHT KIT



BACK-LIT CROWN MOLDING AMBIENT
CEILING LIGHT



BUILT IN BEDROOM WINDOW SEATING
W/LAUNDRY HAMPER



CENTRAL VACUUM W/KITCHEN TOE KICK
& INTERIOR & EXTERIOR HOSE PORTS



WRAP AROUND HARDWOOD NIGHT STANDS
W/OUTLETS AND CUBBY STORAGE



SOLAR PANEL PREP



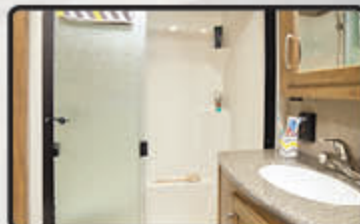
AWNING WITH LED LIGHT STRIP



CONVENIENT FOUR STEP ENTRY



DROP FRAME CONSTRUCTION WITH
MASSIVE STORAGE



SEAMLESS 48"x30"
FIBERGLASS SHOWER



30" RESIDENTIAL
CONVECTION MICROWAVE



FRAMELESS WINDOWS



ACCENT LIGHTING ARCHED CEILING



POWER RAIN SENSOR VENT FAN W/
MULTI-SPEED WALL CONTROL



3100RL



3160RL



3402RL



3440RL



3582RL



360° VIRTUAL
TOUR AVAILABLE AT
KEYSTONERV.COM

SCAN ME >>>>

FOR MORE INFORMATION ON MONTANA FIFTH
WHEELS ALONG WITH OTHER GREAT CONTENT



Montana

FLOOR



MODEL	3100	3160	3402	3440	3582
SHIPPING WEIGHT	11578	11710	12928	12475	TBD
CARRYING CAPACITY	4422	4290	3707	4260	TBD
HITCH WEIGHT	2545	2570	2635	2735	TBD
EXTERIOR LENGTH*	35' 3"	35' 6"	40' 1"	39' 2"	39' 1"
EXTERIOR HEIGHT	13' 5"	13' 5"	13' 5"	13' 5"	13' 5"
FRESH WATER	66	66	66	66	66
WASTE WATER	50	50	50	50	50
GRAY WATER	93	93	93	93	93
LPG LB.	60	60	60	60	60

DISCLAIMER: Product information is as accurate as possible as of the date of publication of this brochure. All features, floor plans, and specifications in this brochure are subject to change without notice. Please also consult Keystone's web site at www.keystonerv.com for more current product information and specifications. Tow Vehicle Disclaimer. CAUTION: Owners of Keystone recreational vehicles are solely responsible for the selection and proper use of tow vehicles. All customers should consult with a motor vehicle manufacturer or their dealer concerning the purchase and use of suitable tow vehicles for Keystone products.

EXP B U I L E X P E R

Montana

PLANS



	3610	3710	3720		3790	
MODEL	3611	3711	3721	3735	3791	3910
SHIPPING WEIGHT	12216	12945	12645	13122	13081	12925
CARRYING CAPACITY	3784	3585	4085	3508	3789	3075
HITCH WEIGHT	2905	2530	2730	2630	2870	2760
EXTERIOR LENGTH*	37' 11"	39' 5"	39' 7"	39' 3"	41' 6"	40' 10"
EXTERIOR HEIGHT	13' 5"	13' 5"	13' 5"	13' 5"	13' 5"	13' 5"
FRESH WATER	66	66	66	66	66	66
WASTE WATER	50	50	50	50	50	50
GRAY WATER	93	93	93	93	93	93
LPG LB.	60	60	60	60	60	60

Keystone disclaims any liability or damages suffered as a result of the selection, operation, use or misuse of a tow vehicle. KEYSTONE'S LIMITED WARRANTY DOES NOT COVER DAMAGE TO THE RECREATIONAL VEHICLE OR THE TOW VEHICLE AS A RESULT OF THE SELECTION, OPERATION, USE OR MISUSE OF THE TOW VEHICLE. REFERENCE KEYSTONE RV COMPANY OWNERS MANUAL FOR LIMITED WARRANTY DETAILS.*Length is defined as the distance from the centerline of hitch pin/coupler to rear bumper of trailer. 12.14



3610RL - RV REFRIGERATOR **3611RL** - RESIDENTIAL REFRIGERATOR



3710FL - RV REFRIGERATOR **3711FL** - RESIDENTIAL REFRIGERATOR



3720RL - RV REFRIGERATOR **3721RL** - RESIDENTIAL REFRIGERATOR



3735MK



3790RD - RV REFRIGERATOR **3791RD** - RESIDENTIAL REFRIGERATOR



3910FB

TENBYNCE

// BUILT BY EXPERIENCE //

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BUILT BY EX



5" ARCHED ROOF RAFTER

- Arched Rafters Provide Greater Roof Weight Distribution
- 5" Thick Insulation Consistent Throughout the Roof
- Increased Interior Height Through the Montana Fifth Wheel
- Interior Vaulted Ceiling Appeal



**ZERO
DEGREE
TESTED
& RATED**

EXPERIENCE



WALL CONSTRUCTION (R-11)

- ① 30" Wide x 78" Tall Entry Door with Window
- ② Frameless Deep Tint Safety Glass Windows with UV Inhibitor
- ③ Adjustable Electric Patio Awning
- ④ Automotive Finish High Gloss Fiberglass Exterior Walls, Baggage Doors & Entry Doors
- ⑤ Dual 1/8" Luan Backers with Staggered Seams
- ⑥ High Density Block Foam Insulation
- ⑦ 2" Welded Aluminum Wall Studs
- ⑧ Electro-Galvanized Sheet Metal Backing Strips
- ⑨ Max Turn Fiberglass Front Cap with Improved Turning Radius, Dual LED Light Bars & Hitch Vision Mirror
- ⑩ Rear Fiberglass Cap with Back-Up Lights & Rear Ladder (*Legacy Edition*)

ROOF CONSTRUCTION (R-38)

- ⑪ One-Piece EPDM Roof with 12-year Warranty
- ⑫ Aluminum Radius Roof Corner Molding Wrap
- ⑬ 3/8" Fully Walkable Roof Decking
- ⑭ Reflective Radiant Technology Insulation
- ⑮ Fiberglass Insulation
- ⑯ 5" Arched Roof Rafters
- ⑰ Full Roof Ventilation
- ⑱ 15,000 BTU Air Conditioner

FLOOR CONSTRUCTION (R-21)

- ⑲ Residential Stain Resistant Cut Pile Carpet
- ⑳ Residential 7lb Rebond Carpet Padding
- ㉑ Residential Linoleum
- ㉒ 5/8 Seamless Floor Decking
- ㉓ 3" Welded Aluminum Floor Joists
- ㉔ Enclosed & Insulated Water Lines Between Floor Joists
- ㉕ Large Capacity Heat Duct
- ㉖ Fiberglass Insulation
- ㉗ Astro-Foil Insulation Below Holding Tanks
- ㉘ Fully Enclosed Underbelly with One Piece Fluted Polypropylene
- ㉙ Astro-Foil Insulated Slideout Floors
- ㉚ 12V Tank Heaters

TIRES & CHASSIS

- ③① 12" Steel "Powder Coated" I-Beam Frame with Drop Frame Pass Through Storage
- ③② MOR/Ryde™ CRE 3000 or LRE 4100 (*Legacy Edition*) Suspension System
- MOR/Ryde™ Wet Bolt Kit with Bronze Bushings
- 8-Lug Dexter™ E-Z Lube Axles with Nev-R-Adjust Brakes
- ③③ Upgrade MOR/Ryde™ Hitch Pin

FEATURES ABOUT



PERFORMANCE

RIDE WITH CONFIDENCE



MOR/RYDE™ CRE 3000 SUSPENSION

The MOR/Ryde™ CRE 3000 Suspension increases dynamic axle travel by up to 3 inches! Increased travel means smoother towing, improved towability and better protection from damaging road shock.



MOR/RYDE™ WET BOLT KIT

Montana also uses the heavy-duty shackle upgrade kit that includes 1/2" shackle plates, wet or grease-able bolts and bronze bushings. This kit provides longer lasting, more durable and better performing components... another "best in class" feature.



"CONSUMERS CHOICE" MOR/RYDE™ PIN BOX

The MOR/Ryde pin box works in a horizontal planar motion (both longitudinally and laterally) to absorb towing shock and effectively diminish the transfer of forces from fifth wheel to truck. Forget about that harsh, jerky chucking action - not to mention the added strain on you!

MAX TURN TECHNOLOGY FRONT CAP TURNING RADIUS

Max Turn technology features an integrated frame and front cap design to allow for an industry best short bed truck to fifth wheel angle. Because the front rail of the Montana frame is curved to provide more radius, making a 90 degree turn no problem with short bed trucks.



OVE THE REST

WARRANTY FOR FULL TIME RVING*

MORE FULL TIME RVERS THAN ANY OTHER BRAND IN THE INDUSTRY!

There are more full time Montana campers on the road than any other towable brand in North America. With the most efficient, well developed warranty, parts and service group. Keystone RV provides unprecedented support and confidence to all Keystone brand customers.

*REFERENCE KEYSTONE RV COMPANY OWNERS MANUAL FOR LIMITED WARRANTY DETAILS



WIRELESS REAR CAMERA SYSTEM

Montana's new long range reversing camera with LCD color display and digital wireless technology, eliminating interference from the outside environment.

FURRIION



FOUR SEASON LIVING

The industry leader in four season fifth wheel capabilities, Montana has been tested and approved for zero degree usage since 2005. Montana's Radiant technology insulation combined with Astro-Foil technology give you the ultimate in four season usage.



DSI AWARD WINNER

Montana has earned the RVDA Dealer Satisfaction index award. The DSI (Dealer Satisfaction Index) award rates the level of satisfaction the dealers have in a manufacturer. It rates manufacturers in many areas such as: Product design, Product reliability & quality, Warranty support, and Parts support.

PATENTED MONTANA HITCH VISION

Hitch Vision moves the dial forward in what customers expect from an RV. There's no looking back! Hitch Vision gives the fifth wheel user complete confidence to back up and align their truck to Montana's extended hitch pin using only the built-in mirror for guidance. Once you've used Hitch Vision, "there's no looking back" to the inconvenience of turning or straining to see your fifth wheel.



// BUILT BY EXPERIENCE //

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STANDARDS & OPTIONS

LIVING AREA FEATURES

- » Front to Rear Interior Vaulted Ceiling
- » Extra Large Ceiling Crown Molding with LED Lighting
- » Glazed Zinfandel Cherry Cabinetry
- » Solid Hardwood Slideout Fascia
- » Brushed Nickel Cabinet Hardware
- » Flush Mounted LED Interior Lights
- » Brushed Nickel Decorative Light Fixtures
- » Ceiling Fan with Light Kit
- » 6'6" Tall Main Slideouts
- » Day/Night Shades

KITCHEN FEATURES

- » Solid Surface Kitchen Countertop
- » Solid Surface, Flush Mount Sink Covers
- » Solid Surface, Flush Mount Range Covers
- » Oversized 70/30 Stainless Steel Sink
- » High Arch Kitchen Faucet with Pull Down Sprayer
- » Stainless Steel 30" Over-The-Range Convection/Microwave Oven with Range Hood
- » Stainless Steel 22" Oven with Broiler
- » High Output Range with Automatic Igniter
- » Polar Max 18 Cubic Foot 4 Door RV Refrigerator
- » Residential French Door Refrigerator with Bottom Freezer and 1000 Watt Inverter (3611, 3711, 3721, 3791)
- » Full Extension Drawer Guides
- » Power Vent Fan with Rain Sensor
- » Free Standing Dinette
- » (2) Fixed Dinette Chairs with Storage Under Seat
- » (2) Folding Dinette Chairs
- » Central Vacuum with Interior and Exterior Ports Plus Toe Kick Sweep

HOME ENTERTAINMENT FEATURES

- » 40" or 48" HD Flat Panel TV in Living Area
- » 32" HD Flat Panel TV in Bedroom
- » Sound Bar with Sub Woofer and Bluetooth
- » Blu-Ray Player
- » RG-6 Satellite Prep with Dual Inputs for Living Area TV and Bedroom TV
- » HD Digital TV Antenna with Booster

BEDROOM FEATURES

- » iRelax High Density Posture Mattress
- » Queen (60" x 80") Bed
- » Massive Underbed Storage
- » Top Stitch Leather Headboard
- » (2) Bedside Electrical Outlets
- » Integrated Bedside Nightstands
- » Padded Window Seat/Laundry Hamper
- » Slide Wide Open Wardrobe Doors
- » 2-Piece Washer and Dryer Prep in Every Floor Plan

BATHROOM FEATURES

- » Solid Surface Bathroom Vanity
- » Seamless 48" x 30" Fiberglass Shower
- » Sky Light Over Shower
- » Deluxe Porcelain Toilet
- » 12 Gallon DSI gas/electric water heater

FOUR SEASON FEATURES

- » Tested and Approved for 0 Degree Usage Since 2005
- » (R-21) Insulated Main Floor
- » (R-15) Insulated Slideout Floors
- » (R-11) Insulated Double Layer Supported Fiberglass Sidewalls
- » (R-38 Equivalent) Radiant Technology Insulated Roof

- » 35,000 BTU Furnace with Auto Ignition
- » High Capacity 3" x 14" Foam Core Straight Line Heat Duct System
- » Fully Vented Attic System
- » Enclosed, Insulated and Heated Underbelly
- » Enclosed, Insulated and Heated Holding Tanks and Dump Valves
- » In-Floor Water Lines Located Above Insulation
- » 12v Electric Tank Heaters
- » Heated Exterior Convenience Center
- » Enclosed and Heated City Water Low Point Drains
- » Main Level 15k BTU Free Flow Air Conditioning
- » Wire and Frame for Ducted 2nd A/C with Remote Sensor and Dual Zone Thermostat

TOWING FEATURES

- » Wireless Back-up Camera with In Vehicle Mobile Display
- » Patented 'Max Turn' Front Cap with Hitch Vision Mirror and LED Profile Lighting
- » Best in Class MOR/Ryde Hitch Pin Box
- » MOR/Ryde CRE 3000 Suspension System
- » Heavy Duty Wet bolt Kit with Bronze Bushings and 1/2" Shackle Links
- » 7000 lbs Dexter™ E-Z Lube Axles with Self Adjusting Brakes
- » 8-Lug Aluminum Wheels
- » Back-Up Lights
- » Undermount Spare Tire & Carrier

EXTERIOR AND CONSTRUCTION FEATURES

- » High Gloss Gel Coated Fiberglass Exterior
- » Automotive Frameless Safety Glass Windows
- » Insulated Slam Latch Pass Through Storage Compartment Doors with Gas Struts
- » Enormous Drop Frame Pass Through Storage Compartment
- » Adjustable and Lockable Electric Awning with LED Lighting
- » 30"x78" Oversized Entry Door
- » Four Step Entry
- » Oversized Fold Away Entry Handle
- » Welcome Home Automatic Entry Light
- » 12" Steel Powder Coated I-Beam Frame
- » 5" Arched Rafters
- » Laminated Sidewalls with Dual Layered Luan and EGS Metal Backing Strips to Anchor Interior Cabinets
- » 2" Welded Aluminum Framed Walls
- » 2" Welded Aluminum Framed Slideouts
- » 2" Welded, Aluminum Framed Floors
- » Seamless 5/8" Thick Dynaspan® Floor Decking
- » Rear Roof Ladder
- » (2) Patio Security Lights
- » 50amp Service
- » 75amp Converter with
- » Solar Panel Prep
- » 12 Gallon DSI Gas/Electric Water Heater
- » 50 gallon black tank capacity
- » 93 gallon gray tank capacity
- » 66 gallon fresh water capacity

EXTERIOR CONVENIENCE CENTER

- » 12v Light
- » Outside Shower with Quick Connect Hose
- » City Water Hook-up
- » Power Tank Fill
- » Black Tank Flush
- » Easy Winterization Kit
- » Water Heater Bypass Switch
- » Enclosed Low Point Drains
- » Battery Disconnect
- » Cable and Satellite Hook-ups

OPTIONS

- » RESIDENTIAL LIVING PACKAGE (MANDATORY)
- » High Gloss Fiberglass Exterior with Metallic Nickel Painted Front Cap
- » Patented 'Max Turn' Front Cap with Hitch Vision and LED Profile Lighting
- » Best in Class MOR/Ryde Hitch Pin

BEST IN CLASS UPGRADES

- » MOR/Ryde CRE 3000 Suspension System
- » Wireless Back-up Camera with in Vehicle Mobile Display
- » Slam Latch Pass Through Storage Compartment Doors
- » Free Standing Dinette with (2) Fixed and (2) Folding Chairs
- » Front to Rear Interior Vaulted Ceiling
- » 6'6" Extra Tall Main Slideout Heights
- » Washer and Dryer Prep
- » Solar Panel Prep
- » LED Interior Lighting
- » Upgrade Solid Surface Kitchen and Bathroom Countertops with Range and Sink Covers
- » Glazed Hardwood Cherry Cabinet doors and Drawers
- » 30" OTR Convection Microwave
- » RV Four Door Refrigerator
- » French Door Residential Refrigerator
- » Power Vent Fan in Kitchen
- » Central Vacuum with Interior and Exterior Ports and Toe Kick Sweep Convenience
- » Main Level 15k BTU Free Flow Air Conditioning
- » Wire and Frame for 2nd A/C with Remote Sensor and Dual Zone Thermostat

FOUR SEASON LIVING PACKAGE (MANDATORY)

- » Insulated and Enclosed Underbelly
- » 12v Electric Tank Heaters
- » (R-21) Insulated Main Floor
- » (R-15) Insulated Slideout Floors
- » (R-11) Insulated Double Layer Supported Fiberglass Sidewalls
- » (R-38 Equivalent) Radiant Technology Insulated Roof
- » Fully Vented Attic
- » Heated Pass Through Convenience Center

MONTANA LEGACY EDITION (OPTIONAL)

- » See Details To Right

EXTERIOR OPTIONS

- » Correct Track Trailer Alignment System (Mandatory)
- » 6 Point Hydraulic Automatic Leveling System (Mandatory)
- » Dual Pane Frameless Safety Glass Windows
- » Slide Awning Package
- » (5) Goodyear 'G' Range Tires
- » Low Profile Ducted 2nd 13,500 BTU A/C
- » Generator Ready (Onan 5.5 kw Specifications)
- » Onan Marquis Gold 5.5 kW LP Generator (Requires Gen. Ready)
- » Full Body Paint (See Below)

INTERIOR OPTIONS

- » Electric Fireplace (Mandatory)
- » King Size Bed
- » Power Vent Fan in Bathroom
- » Power Vent Fan in Toilet Room
- » Power Vent Fan in Bedroom (N/A with 2nd A/C)
- » High Back Desk Chair with Step Ladder
- » Booth Dinette in place of Free Standing Dinette (N/A 3100)
- » Theater Seat in place of Recliners (N/A 3100, 3710, 3711)



Metallic Nickel Painted Fiberglass Rear Cap
(N/A 3790, 3791)



Quiet Cool Air Conditioning System



Exclusive MOR/Ryde LRE 4100 Suspension



MCD Day/Night Roller Shades (Living Area Only)

ALSO INCLUDES THE FOLLOWING UPGRADE FEATURES

- Premium Ultra High Gloss 'Noble Classic' Fiberglass Exterior
- Under Floor Heated Upper Deck Bedroom and Bathroom Floor (N/A 3710, 3711)
- Solid Hardwood Residential Cherry Cabinet Framing

MONTANA FULL PAINT OPTIONS *(Full Body Exterior Paint Package Requires Montana Legacy Package)*



BLACK & TAN



BLACK & GRAY

Montana

STAY IN TOUCH



Montana is always just a touch away. You'll find 360 virtual tours, location of your nearest dealer, photos, videos and all of the latest information about Montana on our easy to navigate website. Everything you need can be accessed anytime, day or night, from home or on the road. You can also find us on the Keystone RV facebook.

// BUILT BY EXPERIENCE //

BUY LOCALLY

PURCHASING YOUR RV LOCALLY

It's up to you where you purchase your new Montana, but may we suggest your local dealer? Not only does it help your local economy and provide jobs, but it will also give you an opportunity to develop a service relationship with someone that will come to know you and your coach. Congratulations on finding the best built, best equipped and best value in the industry. Happy travels!

YOUR LOCAL DEALER IS:

DECEMBER 2014

Montana

WWW.KEYSTONERV.COM/MONTANA



Go RVing.



DSI

RVDA DEALER
SATISFACTION INDEX

Visit the Montana Owner's Club web site independently created and maintained by Montana fifth wheel owners.
WWW.MONTANAOWNERS.COM

BUILT BY EXPERIENCE

DISCLAIMER: Product information is as accurate as possible as of the date of publication of this brochure. All features, floor plans, and specifications in this brochure are subject to change without notice. Please also consult Keystone's web site at www.keystonerv.com for more current product information and specifications. Tow Vehicle Disclaimer. CAUTION: Owners of Keystone recreational vehicles are solely responsible for the selection and proper use of tow vehicles. All customers should consult with a motor vehicle manufacturer or their dealer concerning the purchase and use of suitable tow vehicles for Keystone products. Keystone disclaims any liability or damages suffered as a result of the selection, operation, use or misuse of a tow vehicle. KEYSTONE'S LIMITED WARRANTY DOES NOT COVER DAMAGE TO THE RECREATIONAL VEHICLE OR THE TOW VEHICLE AS A RESULT OF THE SELECTION, OPERATION, USE OR MISUSE OF THE TOW VEHICLE. *REFERENCE KEYSTONERV COMPANY OWNERS MANUAL FOR LIMITED WARRANTY DETAILS. *Length is defined as the distance from the centerline of hitch pin/coupler to rear bumper of trailer. 12.14

KEYSTONERV.COM/MONTANA || Keystone RV Company