



LARGEST FIFTH WHEEL | UNDER 9,900 LBS.





MONTANA HIGH COUNTRY TECHNOLOGY

When the engineering, sales and purchasing team at Montana challenged themselves to reinvent the way RVs are built, the mission was clear: To create a new fifth wheel that offers unheard of weight savings without compromising size, integrity, livability or luxury. After thousands of hours of research and countless laps on the grueling Bosch Proving Grounds test track, the results are in: Montana High Country's Helium Technology combines advanced materials and manufacturing technology to significantly reduce weight while maintaining all the features, comforts and luxury you expect in a Montana. Every Montana High Country model offers 3 or 4 slide-outs, full profile design, abundant storage and high-end luxury – yet weighs less than 9,900 pounds!

MONTANA HIGH COUNTRY LUXURY

Montana High Country is designed with spacious, well-planned living spaces. Look around and find yourself surrounded by the finer things such as designer light fixtures, glazed cherry cabinetry and plush furniture. Residential wood blinds not only create a modern and smart look, but the versatility and function of wood blinds allow you to shed as much or as little light and privacy as you wish. The countertops are the showpiece of any great kitchen and here you'll find stunning solid surface countertops with matching sink covers and a single lever pull out sprayer faucet. The upscale look is further enhanced by the stylish backsplash behind the range and elegant oil rubbed bronze cabinet and drawer pulls throughout.



The 338 DB is the ultimate bunk house floor plan with full outside kitchen, 3 LCD televisions, optional fireplace and optional 12 cubic foot 4 door refrigerator. The rear bunk room features two bunks, a hide-a-bed sofa and plenty of storage...*And weighs less than 9,900 lbs!*

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PHOTOS SHOW 338DB IN SILVER SAGE DECOR







The new 318 RE offers storage solutions you would not think possible in a triple slide fifth wheel thanks to opposing full wall slide-outs and a free standing kitchen island. The 40" LCD television is positioned for optimal viewing angles while the computer work station with optional desk chair provides the perfect place to catch up on email or surf the web...And weighs less than 9,200 lbs!

When nothing sounds better than a relaxing evening at home, look no further than the Montana High Country bedroom. The exquisite arched ceiling provides extra head room while the deep bedroom slide-out creates ample walk space at the foot of the 60" x 80" queen bed. Every Montana High Country is standard with a 19" LCD bedroom television, washer/dryer prep and deep storage below the bed.

> Montana High Country bathrooms include a residential bathroom vanity with vessel bowl sink, hi rise single lever faucet and a large medicine cabinet. The 338 DB and 318 RE feature an oversized 50" wide x 30" deep tub/shower with sliding glass enclosure, while the enclosed side aisle bathrooms in the 303 RK, 325 RL, 343 RL and 355 RE feature a 34" neo angle shower with glass enclosure.

Montanta

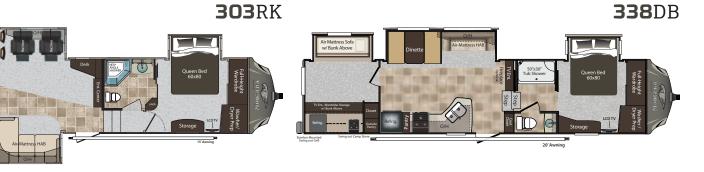
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PHOTOS SHOW 318RE IN WALNUT DECOR

HIGH COUNTRY FLOORPLANS

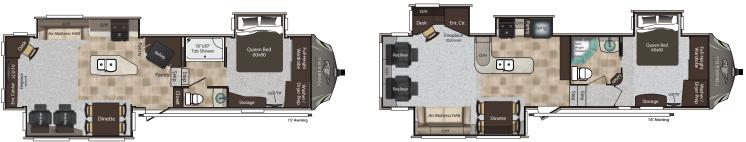
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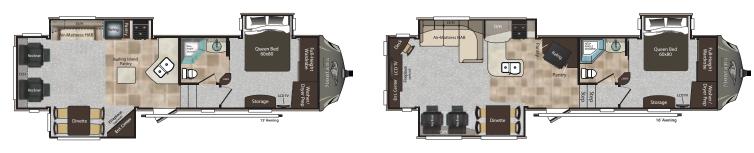
343RL

318RE



355RE





MODEL	303RK	318RE	325RL	338RL	343RL	355RE	ZMORE
SHIPPING WEIGHT	9480	9120	9030	9875	9580	9650	
CARRYING CAPACITY	2850	2875	2965	2250	2540	2495	
HITCH WEIGHT	1930	1930	1950	1725	1720	2010	
EXTERIOR LENGTH*	36'	34' 6"	34' 1"	37' 4"	36' 11"	37' 3"	
EXTERIOR HEIGHT	12' 9"	12' 9"	12' 9"	12' 9"	12' 9"	12' 9"	Get the free mobile app
FRESH WATER	64	64	64	64	64	64	at http://gettag.mobi and scan this Tag.
WASTE WATER	50	50	50	50	50	50	
GRAY WATER	93	93	93	93	93	93	
LPG CAPACITY LB.	60	60	60	60	60	60	
TIRE SIZE	ST235/80R16E	ST235/80R16E	ST235/80R16E	ST235/80R16E	ST235/80R16E	ST235/80R16E	

*Length is defined as the distance from the centerline of hitch pin/coupler to rear bumper of trailer.

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WALL CONSTRUCTION (R-9)

- 1. Grey high gloss fiberglass exterior walls, baggage doors and entry door
- 2. High density block foam insulation
- 3. 2" Welded aluminum sidewall studs

ROOF CONSTRUCTION (R-38)

- 4. Aluminum radius roof corner molding wrap
- 5. One-piece EPDM roof with 12-year warranty
- 6. 3/8" Fully walkable roof decking
- 7. 5" Thick arched rafters
- Radiant technology insulation
 Fiberglass batten insulation

FLOOR CONSTRUCTION (R-21)

- 10. Residential grade high density carpet with stain protection
- 11. Residential grade carpet padding
- 12. Laminated floor with 3" thick aluminum floor joists & high density block foam
- 13. Astro-foil insulation below holding tanks
- 14. Fully enclosed underbelly with one piece fluted polypropylene

TIRES AND CHASSIS

- 15. 10" Steel "powder coated" I-beam frame with drop frame pass through storage
- 16. 16" E-load radial tires
- 17. MOR/ryde CRE 3000 suspension

MONTANA HIGH COUNTRY FEATURES





1. Optional Dual Pane Frameless Windows

- AM/FM CD/DVD MP3 player featuring wireless link technology allowing control from your Bluetooth enabled smart phone to stream music & even place or receive calls through the system.
- Giant drop frame pass through storage compartment with over 140 cubic feet of storage and flush floor lined with durable Congoleum™.
- Premium slam latch pass through storage compartment doors with gas strut supports.
- Exterior convenience center consolidates ext shower, battery disconnect, black water flush, easy winterization kit, enclosed low point drains, cable/satellite hook-ups in one compartment with 12v light!

MAX TURN

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Max Turn technology features an integrated frame and front cap design to allow for an industry best short bed truck to fifth wheel angle because the front rail of the Montana High Country frame is curved to provide more radius, making a 90 degree turn no problem with short bed trucks.

Montana High Country has a heavy-duty extended hitch pin.



The MOR/ryde CRE 3000 suspension increases dynamic wheel travel by up to 3" by utilizing rubber and a unique travels lot to cushion shock. Increased travel means smoother towing and better protection from damaging road shock.

HIGH COUNTRY STANDARDS & OPTIONS

2013 STANDARD FEATURES

- Helium Technology (Up to 2500 lbs lighter!)
- Slam latch pass thru storage compartment doors with gas struts
- Aluminum wheels with MOR/ryde **CRE 3000 Suspension**
- 19-inch bedroom HD LCD TV
- Wire and frame for 2nd A/C
- Power vent fan in kitchen or living room
- · Residential wood window blinds

MOVING TO MONTANA PACKAGE

- Queen (60 by 80-inch) innerspring mattress
- Fabric bedroom headboard
- Two bedside windows in slide out
- Reading light over bed
- · Air mattress hide-a-bed sofa w/ electric pump
- 12v Bluetooth AM/FM/CD/DVD home entertainment system with living area surround sound, bedroom speakers and exterior speakers.
- HD Digital TV antenna with booster
- **RG-6** satellite prep •
- 50 AMP service •
- 10 gallon DSI gas/electric water heater
- Deluxe porcelain toilet
- Sky dome over tub
- 8 cubic foot double door refrigerator
- · High output range with automatic igniter
- Range cover
- 22-inch oven with broiler
- Cabinet toe kicks
- · Electric front jacks
- · Fold away entry handle
- Rear roof ladder

- Dual patio security lights
- Black tank flush
- Water heater bypass •
- Outside shower with quick connect hose •
- Ceiling fan with light kit
- Washer/dryer prep
- 15,000 BTU air conditioner with quick cool •
- Deep tint safety glass windows
- Under mount spare tire and carrier •
- Glacier Package with R-21 floor and R-38 roof insulation
- Power vent fan
- Microwave

HIGH COUNTRY PACKAGE

- Helium technology construction •
- Smoke gray hi gloss exterior
- Dynamic metallic exterior graphics
- Glazed cherry cabinet doors and drawers •
- Vessel bowl bathroom sink •
- Contemporary window treatments
- Max Turn front cap and radius frame with Hitch Vision™
- Enormous drop frame pass thru storage compartment •
- Remote control system for front jacks, stabilizer jacks, slide-outs, electric awning and exterior lights.
- Electric rear stabilizer jacks
- 12v electric awning
- Central exterior water and convenience center •
- 32-inch living area HD LCD TV: 303, 338, 343 •
- 40-inch living area HD LCD TV: 318, 325, 355
- Solid surface kitchen countertop with stainless steel sink
- Full extension drawer guides

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OPTIONS

- Frameless dual pane windows
- Slide-out awnings package
- Free standing dinette with 4 chairs
- High back desk chair
- **Electric fireplace**
- 2nd 13,500 BTU air conditioner
- 2nd Power vent fan (location varies by model)
- 12-cubic foot four door refrigerator
 - Standard 318 and 355 - Optional 325, 338, 343
 - Not available 303

Control Everything with a touch of the High Country **Easy Set Remote Control** (with LED Light):

- **Docking Lights**
- **Landing Gear**
- **Electric Awning**
- **Electric Slide Outs**
- **Electric Rear Jacks**



UNTRY

WE DIDN'T LEAVE ANYTHING OUT.

- Helium Technology Construction (Up to 2,500 Pound Weight Savings)
- Smoke Gray Hi Gloss Exterior
- Easy Set High Country Remote Control (with LED Light)
- **Aluminum Wheels** •

- 6' 5" Height in Bedroom Main Deck
- **Central Exterior Water and Convenience Center**
- **Glazed Cherry Hardwood Cabinets**
- Slam Latch Baggage Doors
- Fully Enclosed & Heated Underbelly
- **Residential Wood Window Blinds**
- Etched Black Glass, Decorative Door Inserts







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YOUR LOCAL DEALER

DISCLAIMER: Product information is as accurate as possible as of the date of publication of this brochure. All features, floor plans, and specifications in this brochure are subject to change without notice. Please also consult Keystone's web site at www.keystonerv. com for more current product information and specifications. Tow Vehicle Disclaimer. CAUTION: Owners of Keystone recreational vehicles are solely responsible for the selection and proper use of tow vehicles. All customers should consult with a motor vehicle manufacturer or their dealer concerning the purchase and use of suitable tow vehicles for Keystone products. Keystone disclaims any liability or damages suffered as a result of the selection, operation, use or misuse of a tow vehicle. KEYSTONE'S LIMITED WARRANTY DOES NOT COVER DAMAGE TO THE RECREATIONAL VEHICLE OR THE TOW VEHICLE AS A RESULT OF THE SELECTION, OPERATION, USE OR MISUSE OF THE TOW VEHICLE. *Length is defined as the distance from the centerline of hitch pin/coupler to rear bumper of trailer. 11/12

- **Electric Stabilizer Jacks**