

# RESIDENCE

by Keystone

— IT'S NOT JUST A TRAILER —

*It's a Residence*



DESTINATION TRAILERS // [KEYSTONERV.COM/RESIDENCE](http://KEYSTONERV.COM/RESIDENCE)



When Cole Davis founded Keystone RV in 1996 his vision was clear: Build a quality RV loaded with features priced thousands less than other RVs on the market. To accomplish his goal, Cole would recruit and build a strong team, focus on keeping overhead low, and empower the people closest to the customer to make decisions. Within a few short months after opening the doors, Keystone produced its very first camper. Delivering big on quality, features and value.

As customers appetite skyrocketed, new Keystone models were added to satisfy growing customer demand. Along with this tremendous growth came the need for expanded production. To meet this need, more manufacturing plants were built and staffed. By the beginning of 2000, Keystone was leading the industry in fifth wheel and trailer sales. Today, Keystone RV Company has grown to encompass over 1 million square feet of manufacturing space with facilities in Goshen, Indiana and Pendleton, Oregon. While Keystone is no longer the small “start up” we once were, our mission has remained true to Cole’s vision—“Do the job right and make sure we deliver a quality product every time.”



# RESIDENCE

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**NEW**

**SIGNATURE SERIES**

AVAILABLE ON ALL MODELS



**IT'S NOT JUST A TRAILER // IT'S A RESIDENCE**



**STAINLESS STEEL  
UNDER MOUNT SINK AND CHEF FAUCET**



**OYSTER LAMINATED SIDEWALL**



**STAINLESS STEEL APPLIANCES**



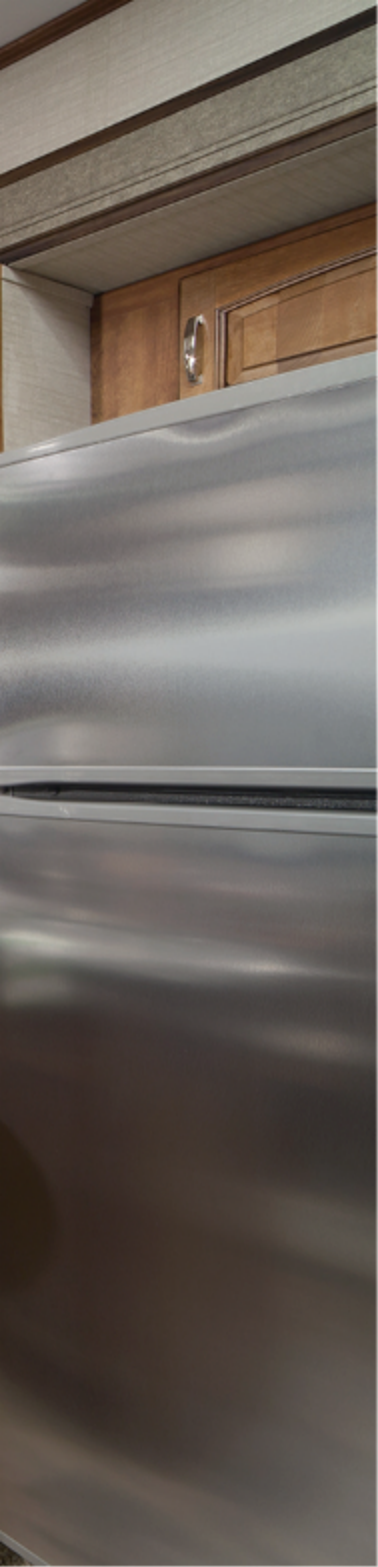
**SOLID SURFACE COUNTERTOP**



**UPGRADED FURNITURE**



**4071RL**  
SHOWN IN SANDSTONE DECOR  
*\*SHOWN IN SIGNATURE SERIES*





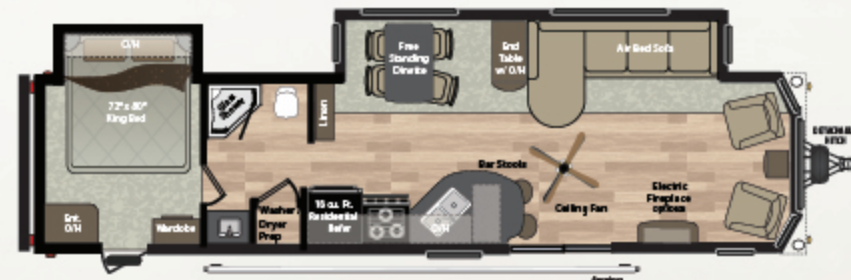
402BH/4021BH



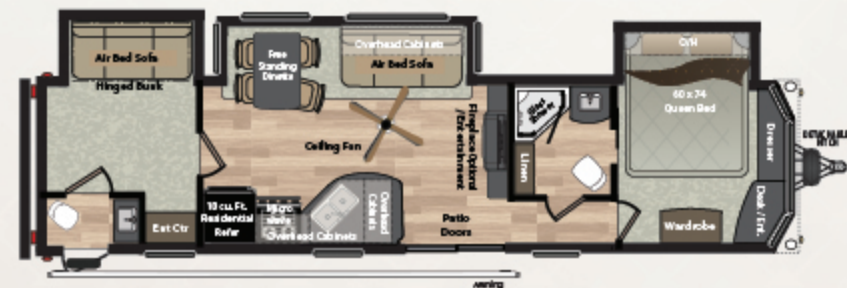
403FK/4031FK



404DN/4041DN



405FL/4051FL



406FB/4061FB



407RL/4071RL

MODEL	SHIPPING WEIGHT	CARRYING CAPACITY	HITCH WEIGHT	EXT LENGTH*	EXT HEIGHT	FRESH WATER	WASTE WATER	GREY WATER	LPG
402BH	11647	1353	1260	40' 11"	12' 9"	70	39	78	60
403FK	10876	2124	1280	40' 11"	12' 9"	70	39	78	60
404DN	11645	1880	1525	41' 0"	12' 9"	70	42	84	60
405FL	11400	1755	1155	41' 0"	12' 9"	70	74	126	60
406FB	11896	1329	1225	40' 11"	11' 4"	55	42	76	60
407RL	11785	2120	1905	41' 0"	12' 9"	70	39	69	60
408FL	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD



408FL/4081FL

## APPLIANCES / EQUIPMENT

- 18 Cu. Ft. Residential Refrigerator
- 16 Gallon Gas/Electric Water Heater with DSI
- 100 Amp Power Converter
- In Floor Rigid Heat Ducting
- Smoke Detector
- L. P. Detector
- Dual 30 Lbs L. P. Bottles with/Auto Change Over w/cover
- 4 Stabilizer Jacks
- TV Antenna with Booster
- Satellite TV Prep
- Three Burner, High Output Range with 22" Oven
- 40,000 BTU Forced Air DSI Furnace with Thermostat
- Range Hood with 12 Volt Light and Exhaust Fan
- Fire Extinguisher
- CO2 Detector
- Hot Water By-Pass
- L. P. Bottle Cover
- 15,000 BTU Ducted A/C
- Cable TV Hook-Up
- Telephone Jack
- Space Maker Water System
- LED Lighting Throughout

## BATHROOM

- Glass Shower Enclosure
- Power Vent with Remote
- Lighted Medicine Cabinet with mirror
- Porcelain Stool with Foot Pedal
- Washer / Dryer Prep
- Shower Surround
- Skylight
- Linen Storage
- Toilet Paper Holder

## KITCHEN

- Raised Panel Upper Cabinets
- Faucet with Pull Out Sink Sprayer
- Microwave
- Spice Rack built in under the Kitchen Sink
- Extra Large Pantry
- Extra Large Residential Sink
- Extra Large Overhead Cabinets
- Extra Large Picture Window at Dinette
- Systems Monitor Panel
- Water Purifier

## LIVING ROOM

- Free Standing Table with 4 Chairs
- Swivel Rockers (N/A on all Models)
- Living Room Ceiling Fan
- Cable TV Hook Up
- Extra Large Picture Windows in the Slide
- 60" Dual Pane Sliding Glass Door
- Carpeting with Padding
- Vertical Blinds at the Patio Door
- AM/FM/CD/DVD Player with Speakers
- Residential Curtain Package with Day / Night Shades
- Air Hide-a-Bed Sofa
- Satellite Ready
- Extra Large Overhead Cabinets in Slide Room
- Residential Style 110 Volt Light Fixtures in the Slide Room
- Residential Style Furniture
- Wall Paper Border
- Fireplace (N/A 402)

## EXTERIOR

- XL Entry Swing Out Handle
- 16" Radial Tires
- Black Tank Flush
- Tinted Safety Glass Windows
- Hose Carrier Bumper with/ End Caps
- Patio Awning
- 50 Amp Electrical Service with/ Detachable Cord
- Outside Speakers
- Rain Gutter
- Radius Clamp Ring Windows
- Detachable Hitch
- Outdoor Activity Light
- Patio Light
- Outside Shower

## MASTER BEDROOM

- 72" x 80" King Bed with Pillow Top
- Cable TV Hook Up
- Overhead Cabinets in Bedroom Slide
- Bedspread
- Satellite Ready

## CONSTRUCTION

- 12" Powder Coated I-Beam Frame
- 2" x 3" Floor Joists 12" on Center
- 102" Exterior Width

- 80" Slide Room Height
- 2" x 2" Sidewall Studs
- 5/8" Floor Decking
- 96" Interior Height
- One Piece Crowned Rubber Roof

## SIGNATURE SERIES

- Stainless Steel Under Mount Sink and Chef Faucet
- Stainless Steel Appliances
- Oyster Laminated Sidewall
- Solid Surface Countertops
- Upgraded Furniture

## OPTIONS

- Bedroom Ceiling Fan
- 2nd 13,500 Btu Air Conditioner
- Spare Tire Kit
- 4 Stabilizer Jacks
- LCD TV (402, 407)
- Canadian Compliance

Standard features and options are subject to change without notice.



360° INTERIOR VIRTUAL TOURS, INTERIOR PHOTOS AND MUCH MORE ARE AVAILABLE AT [KEYSTONERV.COM](http://KEYSTONERV.COM)

DISCLAIMER: Product information is as accurate as possible as of the date of publication of this brochure. All features, floor plans, and specifications in this brochure are subject to change without notice. Please also consult Keystone's web site at [www.keystonerv.com](http://www.keystonerv.com) for more current product information and specifications. Tow Vehicle Disclaimer. CAUTION: Owners of Keystone recreational vehicles are solely responsible for the selection and proper use of tow vehicles. All customers should consult with a motor vehicle manufacturer or their dealer concerning the purchase and use of suitable tow vehicles for Keystone products. Keystone disclaims any liability or damages suffered as a result of the selection, operation, use or misuse of a tow vehicle. KEYSTONE'S LIMITED WARRANTY DOES NOT COVER DAMAGE TO THE RECREATIONAL VEHICLE OR THE TOW VEHICLE AS A RESULT OF THE SELECTION, OPERATION, USE OR MISUSE OF THE TOW VEHICLE. \*Length is defined as the distance from the centerline of hitch pin/coupler to rear bumper of trailer. 01.16

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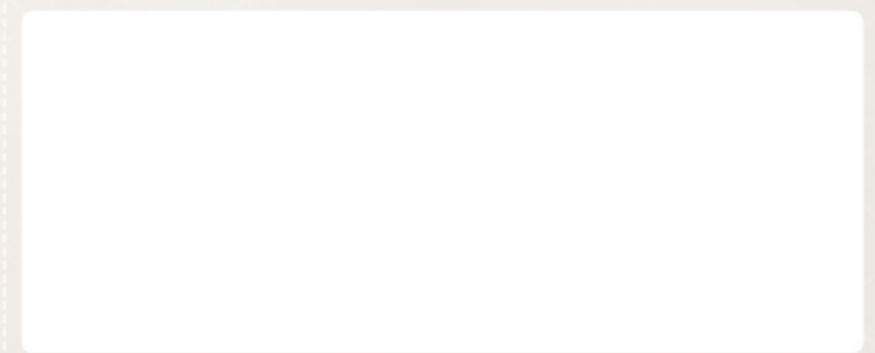
RESIDENCE BRANDS ARE A PROUD RECIPIENT OF THE DEALER SATISFACTION QUALITY CIRCLE AWARD



## PURCHASING YOUR RV LOCALLY

It's up to you where you purchase your new Residence, but may we suggest your local dealer? Not only does it help your local economy and provide jobs, but it will also give you an opportunity to develop a service relationship with someone that will come to know you and your coach. Congratulations on finding the best built, best equipped and best value in the industry. Happy travels!

YOUR LOCAL DEALER IS:



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**Keystone RV Company**

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