

25WAB / LIVING AREA

THE REPORT OF THE REPORT

AVAILABLE EXTERIOR COLORS:





30WRS / BATHROOM

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30WRS / REAR CARGO AREA

The industry's best rugged construction.

Work and Play's Industry Exclusive FRP Gelcoat Sidewall offers the distinguished buyer four color options, and it's rugged construction allows Work and Play to build you the industry's best floorplans with the most carrying capacity. Work and Play has both garage and open concept floor plans. Many of the Work and Play beds are full length residential size queen beds, making it easy to select that perfect sheet!

25WAB / BATHROOM

Lots of living space for all.

Work and Play delivers headroom in the bathroom with our 7'6" interior height which is standard in the FRP and Ultra Series. The optional Happi-Jack Bed offers additional sleeping space for your family and guests.



30WRS / LIVING AREA



BELLINE BELLINE



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Model #	18EC	25WAB	21VFB	28VFB	24FBW	26FBW	28FBW	30FBW	30WCR	30WRS	34WRS
Hitch Weight	1163	1325	945	884	1363	1751	1580	1621	1545	1469	1790
Axle Weight	4585	6182	5055	6859	5597	5946	5895	6660	7970	7400	7964
No. Axles	2 (4400)	2 (5200)	2 (4400)	2 (5200)	2 (6000)	2 (6000)	2 (6000)	2 (6000)	2 (6000)	2 (6000)	2 (7000)
UVW	5807	7566	6000	6859	6960	7697	7475	8340	9574	8928	9813
GVWR	9963	10125	9745	9684	13363	13751	13580	13621	13545	13469	14000
Box Length	19'7"	25'	24'3"	29'1"	25'6"	27'6"	31'6"	33'8"	33'8"	33'8"	37'5"
Total Length	24'2"	30'	26'6"	31'4"	28'8"	30'8"	34'8"	36'	35'9"	36'	40'
Cargo Capacity	4156	3919	3707	2766	5000	5000	5000	5000	3971	4541	4187
	3' 4" ODS /	6' ODS /	7'5" ODS/ 15'8" MID	12' 5" ODS/ 20' 8"	14' ODS / 17'9" MID /	16' ODS/ 19'9"	19' ODS / 22'9"	21' 2" ODS /	11' 9" ODS /		
Cargo Length	15' 8" DS	13' 8" DS	/ 7'1" DS	MID / 12' DS	16' 5" DS	MID / 18'5" DS	MID / 21'5" DS	25' MID / 23'5" DS	16'6" MID	10'	14'
Water Capacity	110 GAL	110 GAL	110 GAL	110 GAL	110 GAL	110 GAL	110 GAL	110 GAL	110 GAL	110 GAL	110 GAL
Black/Gray Water	38/26	38/38	38/38	38/38	38/38	38/38	38/38	38/38	38/38	38/38	38/38
Hitch Size	2 5/16"	2 5/16"	2 5/16"	2 5/16"	2 5/16"	2 5/16"	2 5/16"	2 5/16"	2 5/16"	2 5/16"	2 5/16"
Tire	ST225/75R15 LR D	ST225/75R15 LR D	ST225/75R15 LR D	ST225/75R15 LR D	ST235/80R16 LR E	ST235/80R16 LR E	ST235/80R16 LR E	ST235/80R16 LR E	ST235/80R16 LE E	ST235/80R16 LR E	ST235/85R16 LR G

CARGO LENGTH

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34WRS

The Unloaded Vehicle Weight (UWW) listed represents the weight of one trailer with that model's standard equipment including the content of specified Option Packages. * See back cover for further specification definitions.

28UCR/HAPPIJAC BED (OPTIONAL)

計劃約

28UCR / BATHROOM

28UCR / LIVING AREA

ULTRA SERIES



28UCR / LIVING & KITCHEN

Ultra lite. Ultra fun.

The Work and Play Ultra Series has the time tested construction Work and Play is known for, offered in two distinguished colors. Utilizing a two inch laminated side wall the Ultra Series offers a light weight coach for weekend fun! With both garage and open floor plan concepts, Work and Play offers a unit that's perfect for you!

Non-Territor

25ULA / LIVING AREA

The Work and Play front cap, standard on most Ultra and FRP coaches, (option on 18EC) gives an aerodynamic look, generator protection and storage so you're not taking up potential pass through storage, as well as protection for the LP tanks.





ERIES 4 ULTR



Model #	21UL	25ULA	275ULSBS	28UCR
Hitch Weight	1215	1594	1417	1538
Axle Weight	5288	5377	6546	7074
No. Axles (lb.)	2 (5200)	2 (5200)	2 (5200)	2 (6000)
UVW	6503	7030	8022	8671
GVWR	11375	11754	11577	13538
Box Length	24'3"	27'9"	31'9"	31'9"
Total Length	26'4"	30'	34'	34'
Cargo Capacity	4813	4724	3555	4867
	7'3" ODS /	7'8" ODS /		11' 9" ODS /
Cargo Length	8'3" DS	9'1" DS	9'11"	16' 6" MID
Water Capacity	110 GAL	110 GAL	110 GAL	110 GAL
Black/Gray Water	38/38	38/38	38/38	38/38
Hitch Size	2 5/16"	2 5/16"	2 5/16"	2 5/16"
Tire	ST225/75R15 LR D	ST225/75R15 LR D	ST225/75R15 LR D	ST235/80R16 LR E

The Unloaded Vehicle Weight (UVW) listed represents the weight of one trailer with that model's standard equipment including the content of specified Option Packages. * See back cover for further specification definitions.



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ENTRY

28UCR

CARGO LENGTH 16'6" MID

CARGO LENGTHS 7'3" ODS

CARGO LENGTHS 7'8" ODS

CARGO LENGTHS 9'1" DS

True Half-Ton Towable.

The Ultra LE Series comes equipped with all the heavy duty construction Work and Play has been known for... now at a more affordable price. Each unit comes with the core necessaties for enjoying family weekends and vacations. Equipped, not stripped, with awning, rear stabilizer jacks, microwave, refrigerator, spare tire, stereo, among other amenities, the Ultra LE Series is the ultimate in value and affordability!!!

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EXIT

25CB / STORAGE SPACE

25CB / LIVING SPACE

EXIT





Model #	24UC	25CB	25WB
Hitch Weight	1070	1068	1118
Axle Weight	4622	4720	5434
No. Axles (lb.)	2 (4400)	2 (4400)	2 (5200)
UVW	5751	5847	6611
GVWR	9870	9868	11278
Box Length	27'9"	27'9"	28'
Total Length	30'	30'	30'3"
Cargo Capacity	4119	4021	4667
	9'6 ODS /	8' 5" ODS /	6'3" ODS /
Cargo Length	21' 9" DS	17' 5" MID / 17' 8" DS	13'5" DS
Water Capacity	110 GAL	110 GAL	110 GAL
Black/Gray Water	38/38	38/38	38/38
Hitch Size	2 5/16"	2 5/16"	2 5/16"
Tire	ST225/75R15 LR D	ST225/75R15 LR D	ST225/75R15 LR D

The Unloaded Vehicle Weight (UVW) listed represents the weight of one trailer with that model's standard equipment including the content of specified Option Packages. * See back cover for further specification definitions.

Our fifth wheels pull like a dream.

Are you looking for a fifth wheel that cuts the headwinds like a travel trailer? The Work and Play low profile fifth wheel does exactly that with cargo lengths ranging from 10 – 23 feet. Work and Play also builds a high profile fifth wheel with a walk around bed, full residential bathroom, and cargo lengths from 11 to 21 feet.

44FKS/KITCHEN

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44FKS **38RLS** 40RLS 44RLS **38RLSWD 38FCR** Model # **38FKS** 40FKS 34RLS 3510 2608 2840 3297 3131 **Hitch Weight** 7476 8826 8696 8444 9746 10022 9401 8640 **Axle Weight** 3 (6000) 2 (7000) 2 (7000) 3 (6000) 3 (6000) 2 (7000) 2 (7000) No. Axles (lb.) 10699 12265 12862 10551 11098 12698 11830 UVW 17164 21000 21000 16783 16654 20608 20840 17297 17131 GVWR 40' 38'-8" 42'8" 46'6" 34'-8" 38'-8" 42'8" 40'3" **Box Length** 39'-8" 42'8" 46'6" 35'-8" 39'-8" 42'8" 46'6" 40'3" 40' **Total Length** 5000 4540 **Cargo Capacity** 16'6" ODS/ 17'9" 19'-7" 23'-7" 11' 4" MID/ 16'5" DS Cargo Length 110 GAL Water Capacity 38/38 38/38 38/38 38/38 38/38 38/38 38/38 38/38 38/38 Black/Gray Water LT235/85R16 LR F ST235/80R16 LR E ST235/80R16 LR E LT235/85R16 LR F LT235/85R16 LR F ST235/80R16 LR E ST235/80R16 LR E ST235/85R16 LR G ST235/85R16 LR G Tire

The Unloaded Vehicle Weight (UVW) listed represents the weight of one trailer with that model's standard equipment including the content of specified Option Packages. * See back cover for further specification definitions.







MATRIMATICAL STATE







WORK and PLAY

1. Seamless one piece aluminum roof with solid cove molding edges. Rugged and no streaking from a rubber roof.

2. Low ramp transitions and clearance for easy loading (up to 5000 lbs ramp door capacity). We can carry cars!

3. Powder Coated chassis with 16" on center steel cross members throughout cargo area (Carrying capacities from 3000-7000).

4. 14 gauge, 4 Đ" Steel Roof Rafters every 16" throughout the coach.

5. Million Mile Fasteners with nylon bushings and thread adhesive to assure a secure fit for the life of the coach.

6. Name Brand Dexter Axles ranging from 4400 lbs to 7000 lbs. in capacity.

7. 4 Gel Coat Exterior color options: White, Silver, Red, and Black

8. Aerodynamic front caps with enclosed generator space (n/a on LE's), allows for pass through storage on certain floor plans.

9. NEW! Solar prep option. Maintain your batteries by doing nothing, just plug and let it work.

10. NEW! Power awning with LED Lighting. Full awning length LED Lights.

11. High Efficiency LED Lighting throughout interior and exterior. Better lighting, less heat, less drain on batteries.

12. 7'6" headroom throughout Offering plenty of height for the big toys, yet pulls with a low profile.

13. Easy Maintenance Foil-Wrapped Countertop. unlike a T-mold countertop, grime will not get caught in any crevices.

14. Speed-Cook Convection Microwave. Lower cook times let you eat sooner!

15. Std 15,000 BTU Air Conditioner (n/a on LE's) Cools the unit much faster in the heated days of summer.

16. NEW! 8 cu.ft. refrigerator (n/a on LE's and V-nose). More room for the long weekends of playing.

17. 60" x 80" queen beds in most floor plans



Standards & Options

Interior

8 cu.ft refer (FRP and Ultra Series) 6 cu.ft. refer (LE. V-Nose) Foil Wrapped Counter Tops Double Bowl Sink in Kitchen 2 Burner Cook Top (LE's and 18EC) 3 Burner Cook Top Microwave (LE's) Convection Microwave (All units except LE's) Porcelain Toilet (N/A LE's) Screwed Together Cabinet Construction Easy Glide Full Extension Drawer Guides with Bull Nose latches Night Shades in Bedroom Bed Spread and Pillow Shams were applicable Rear Pull Down Screen AM/FM/CD/DVD Stereo 60"x80" Residential Queen Bed (Most Floor Plans) LED Lights throughout LP Detector Smoke Detector Sliding Glass Doors on Garage Models

Exterior

Spare Tire and Carrier Aluminum Wheels Nitro Fill Tires Battery and Battery Disconnect Power Tongue Jack w/ Light (N/A on LE's) Power Awning w/ LED Light Strip (N/A LE's) Manual Awning on LE's (4) Stabalizer Jacks ToyLok® Retractable Cable Lock (N/A LE's) Double Entry Step (4) Exterior Color Options on FRP Walls (2) Exterior Color on Ultra Series
Silver Exterior on LE's
One Piece Fiberglass Cap w/ Gen and LP Comp (N/A on LE, opt on 18EC)
Black Trim Windows with Tinted Safety Glass
2 Mil Arlon Air Egress Vinyl Graphics
LED Lights throughout
Outside Exterior Speakers (N/A LE's)
Outside Shower (N/A on LE)
Lighted Storage Compartments

Garage

2500# D-rings (Optional 5000#) secured into steel plates Congoleum® Designer Series Linoleum or Rubberized Flooring Metal 2-Way Air Vents Low ramp angles for easy loading

Construction

102" Wide Body Construction
Powder Coated Chassis
Dexter Axles ranging from 4400 - 7000 lbs
16" o.c. Cross Members Throughout Garage Area
Galvanized Steel Wheel Wells
(1) Piece Jumbo Decking Up To 24'
FRP Sidewalls (N/A on Ultra or Ultra LE Series)
2" Laminated Walls on Ultra and LE Series (N/A on FRP units)
4.25" Steel Roof Trusses the Entire Length of Coach
One Piece Aluminum Roof
3000# Ramp Doors on LE's
4000# Ramp Doors on FRP and Ultra Series
5000# Ramp Doors on Certain Floor Plans

Utilities

30 Amp Service (All TT) 50 Amp Service (All Fifths) 15k BTU Ducted A/C (N/A LE's) 13.5 BTU A/C on LE's (2) 30lbs LP Tanks 6 Gal Water Heater (N/A Fifth Wheels) 10 Gal Water Heater (Fifth Wheels) Water Heater By Pass Sewer Hose Carrier Either 19k or 30k BTU Furnace

Some Popular Options (N/A on all Floor Plans or LE's)

10 Gal Water Heater Dual Pane Windows 32" LED Flat Screen TV 50 Amp Service Gen Prep 4.0 or 5.5 Onan[®] Generator (Fuel Cell or Station Required) 2nd A/C (Prep standard on fifth wheels) 30 Gal Fuel Cell or Station w/ Pump Escape Door in Cargo w/ Single Step and Bogey Wheels Rear Entry Door Beavertail Frame (24' and above on FRP only) One Piece Fiberglass Cap with Generator Rack on LE's (LE's Only) Upgraded Serta Mattress 54" or 60" Happijac Bed



PRE-DELIVERY INSPECTION FACILITY

20,000 square feet of quality assurance. The bare essentials for a premium product. This state-of-the-art facility gives immediate daily feedback to production for quality assurance in every unit built.



Forest River, Inc. encourages our customers to purchase their Forest River products from a local dealership whenever possible for the following reasons: Forest River, Inc. dealers are independently owned and operated businesses so priority service and scheduling is at their discretion and is often provided to customers that purchased their unit at that dealership.

2) Purchasing locally allows customers to establish meaningful relationships with a dealer, enhancing the RV experience through assistance with product questions, user tips or RV regulations for your state or country, and much more!

3) Canadian customers must meet requirements to bring an RV purchased out of the country to their home. These requirements may involve additional inspections and certifications, taxes and fees. Your local Canadian Dealer is a professional at meeting these requirements.

4) Scheduling timely warranty repairs and adjustments through a local dealership provides far greater flexibility and convenience to you, the customer!

It is the goal of Forest River, Inc. that all of our RV owners fully enjoy the RV experience and that customer satisfaction meets or exceeds their expectations!

Specification Definitions

GVWR (Gross Vehicle Weight Rating) - is the maximum permissible weight of the unit when fully loaded. It includes all weights, inclusive of all fluids, cargo, optional equipment and accessories. For safety and product performance do NOT exceed the GVWR.

GAWR (Gross Axle Weight Rating) - is the maximum permissible weight, including cargo, fluids, optional equipment and accessories that can be safely supported by a combination of all axles.

UVW (Unloaded Vehicle Weight)* - is the typical weight of the unit as manufactured at the factory. It includes all weight at the unit's axle(s) and tongue or pin and LP Gas. The UVW does not include cargo, fresh potable water, additional optional equipment or dealer installed accessories.

*Estimated average based on standard build optional equipment.

CCC (Cargo Carrying Capacity)** - is the amount of weight available for firsh potable water, cargo, additional optional equipment and accessories. (CC is equal to GVWR minus UVW. Available (CC should accommodate firsh potable water (B3 Ubs per gallon). Before filling the firsh water tank, empty the black and gray tanks to provide for more cargo capacity.

** Estimated average based on standard build optional equipment

Each Forest River RV is weighed at the manufacturing facility prior to shipping. A label identifying the unloaded vehicle weight of the actual unit and the cargo carrying capacity is applied to every Forest River RV prior to leavine our facilities.

The load capacity of your unit is designated by weight, not by volume, so you cannot necessarily use all available space when loading your unit.

24/7 EMERGENCY ROADSIDE ASSISTANCE

For a worry-free ownership experience Forest River includes one

Forest River includes one RV Technical & Roadside Assistance year of Coach-Net RV Technical & Roadside Assistance with each RV purchase. Whether new to the RV lifestyle or an experienced RV enthusiast, Forest River owners have 24/7 access to technical, operational and emergency road service coverage throughout the US & Canada. Coach-Net's fast, dependable service is just a phone call away.

YOUR WORK & PLAY DEALER





A Berkshire Hathaway company.

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