# MONTANA HIGH COUNTRY

# LUXURY THAT STARTS WITH A SOLID FOUNDATION









OVER MONTANA
100K FIFTH WHEELS ON
THE ROAD TODAY







When Cole Davis founded Keystone RV in 1996 his vision was clear: Build a quality RV loaded with features priced thousands less than other RVs on the market. To accomplish his goal, Cole built a strong team, focused on keeping overhead low, and empowered employees closest to the customer to make decisions. Within a few short months after opening the doors, Keystone produced its very first camper. Delivering big on quality, features and value, the public fell in love and a star was born.

As customer's appetite skyrocketed, new Keystone models were added to satisfy growing customer demand. Along with this tremendous growth came the need for expanded production. To meet this need, more manufacturing plants were built and staffed. By the beginning of 2000, Keystone was leading the industry in fifth wheel and trailer sales. Today, Keystone RV Company has grown to encompass over 1 million square feet of manufacturing space with facilities in Goshen, Indiana and Pendleton, Oregon. While Keystone is no longer the small "start up" we once were, our mission has remained true to Cole's vision—"Do the job right and make sure we deliver a quality product every time."



# THE COMPLETE CHOICE

FOR MORE INFORMATION ON KEYSTONE RV VISIT www.bit.ly/10ao0LK







## MONTANA

HIGH COUNTRY

### ONE OF THE MOST AWARDED BRANDS IN THE INDUSTRY









Montana was created in 1998 for the sole purpose of providing a high-quality, luxury fifth wheel at an affordable price. By listening to customers, Montana delivered a fifth wheel to lead the industry in quality, style, innovation and value. Experienced RVers responded to the painstaking details crafted into every square inch of every floor plan as Montana quickly revolutionized the fifth wheel market in the late 90's.

In 2001, Montana finished the year as the #1 selling fifth wheel brand in the United States for the first time and has remained the #1 selling luxury fifth wheel for 17 consecutive years.

Today, Montana continues to lead the industry in creating spacious, highly functional, durable and dependable luxury fifth wheels. Every Montana is crafted with the confidence that comes from 19 years of quality fifth wheel building expertise. We continue to raise both structural standards and customer expectations through our cutting-edge technology and handcrafted skills that put our manufacturing in a class by itself.

The future promises new and exciting developments to enhance the ultimate RVing experience that only a Montana can deliver. Montana's patent pending front cap windshield design is just the latest in a long history of innovation.

With over 100,000 Montana fifth wheels on the road today and the most repeat buyers of any towable brand in the industry, the Montana legacy continues to grow larger and larger year after year.







# TRUSTED RESULTS



LUXURY FIFTH WHEEL 17 CONSECUTIVE YEARS

MORE CUSTOMERS HAVE PURCHASED MONTANA FIFTH WHEELS



RVDA QUALITY CIRCLE

RV DEALERS HAVE VOTE



Trust: state of being relied on. For over 19 years Montana has worked diligently to earn customers' trust. Through better design and better value, we continue to earn it!





AWARD RECIPIENT 13 YEARS

100,000TH MONTANA PRODUCED IN 2017

D US TO RECEIVE THIS AWARD

NO OTHER FIFTH WHEEL BRAND HAS ACHIEVED THIS MILESTONE

### FLOORPLA

# MON



**REAR LIVING** 

# HIGH CO



11555 2645 2235 36'4" 12

CC HITCH

LENGTH"





**REAR LIVING** 

10745 3555 2395 34'3" 12'9"

EEM BED ( STD) MABED (OPT)

† EXCLUDING 2ND AC - 13' S" EXTERIOR HEIGHT WYOPTIONAL 2ND A/C

49

LENGTH" HEIGHT † FRESH WATER WASTEWATER BRAY WATER LPG

66

#### REAR ENTERTAINMEN RV REFRIGERATOR

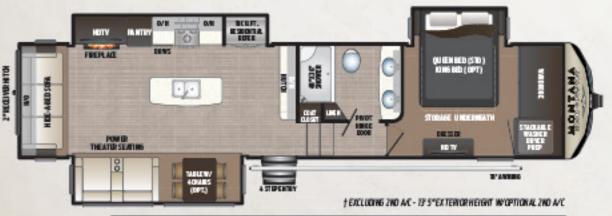


HEIGHT † FRESH WATER WASTE WATER BRAY WATER LPG LENSTH" 11035 2965 2065 36'1"

MID KITCHEN

RV REFRIGERATOR

RES REFRIGERATOR



HITCH LENGTH" HEICHT† FRESH WATER WASTE WATER GRAYWATER LPG 11195 3065 2265 37'4" 12'9" 66 49

**REAR LIVING** 



### N LINEUP

# TANA



† EXCUIDING BIOAX: - 15" 5" EXTERIOR HEIGHT WADPTIONAL 2ND AX

HTT FRESH WATER WASTE WATER GRAY WATER LPG 9" 66 49 98 60

44RL

345RL RES REFRIGERATOR



† EXCUDING ZNDAJC - 15" 5" EXTERIOR HEIGHT WJOPTIONAL 2ND AC

HEICHTT FRESH WATER WASTE WATER GRAYWATER LPG 12" 9" 66 88 98 60

**AR DEN** 

362RD



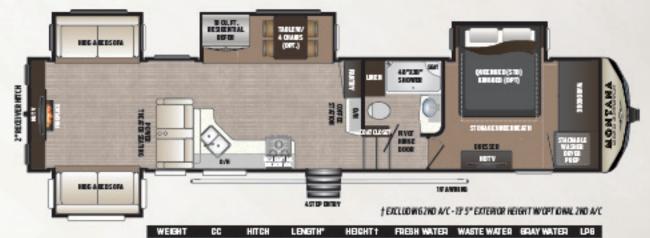
† EXCLUDING 2ND A/C - 13' 5" EXTERIOR HEIGHT IN OPTIONAL 2ND A/C

WEIGHT CC HITCH LENGTH\* HEICHT+ FRESH WATER WASTEWATER GRAY WATER LPG 12435 3065 2595 41'6" 12'9" 66 39 78 60

**FRONT LIVING** 

374FL

375FL



12005 3395 2560 40'0" 12'9" 66 49 88 6

**REAR DEN** 

378RD

3/9KD



† EXCUSING BROAK - 13" S"EXTERIOR HEIGHT WAD PROBAL 2ND A/C

WEIGHT CC HITCH LENGTH" HEICHT FRESH WATER WASTEWATER GRAY WATER LPG 13390 3610 3265 41'6" 12'9" 66 39 78 60

**TOY HAULER** 

380TH

381TH



† EXCLUDING ZNO A/C - 13"5" EXTERIOR HEIGHT W/OPTOWAL ZNOA/C

HEIGHT† FRESHWATER WASTE WATER GRAYWATER LPG 12'9" 66 88 98 60

**864BH** 

365BH



WEIGHT CC HITCH LENGTH\* HEICHT+ FRESH WATER WASTEWATER BRAY WATER LPG 12810 3690 2660 40'8" 12'9" 66 49 88 60

**BONUS ROOM** 

384BR

385BR RES REFRIGERATOR

# MONTANA

### LUXURY THAT STARTS WITH A SOLID FOUNDATION

MONTANA SETS THE STANDARD IN FIFTH WHEEL CONSTRUCTION.
NO OTHER BRAND OFFERS YOU THIS SOLID FOUNDATION

- 01 EXCLUSIVE COLOR CODED WIRING
- 02 RESIDENTIAL HEAT-DUCT SYSTEM
- 03 SUPERCHARGED A/C COOLING SYSTEM
- 04) 6 LAYERS OF CAP PROTECTION
- 05 TRUE-FIT SLIDE TECHNOLOGY
- 06 MOR/RYDE CRE 3000 SUSPENSION
- 07) 4 STAGE QUALITY CONTROL PROCESS
- 08 WARRANTY FOR FULL TIME RVING
- 09 ZERO DEGREE TESTED & RATED
- 10 INDUSTRY'S BEST 3 YEAR WARRANTY



THE ONLY TOWABLE MANUFACTURER TO INCORPORATE COLOR-CODED AND NUMBERED ELECTRICAL WIRING ON ALL PRODUCTS

- · Creates a clean, well organized wiring layout
- Makes it easy to trace electrical circuits and saves troubleshooting time



#### RESIDENTIAL IN-FLOOR HEAT-DUCT SYSTEM JUST LIKE IN YOUR HOME

- A In-floor, hot air vents spaced for greatest comfort, distributes heat evenly and warms the floor
- B. Competitors heat vent locations are determined by cabinets, causing hot and cold spots. Hot air is supplied through restrictive hoses.



# TUF-LOK THERMOPLASTIC COUPLERS FORM A PERMANENT, CRUSH-RESISTANT SEAL IN YOUR AIR-CONDITIONING DUCT

- A. Securely joins ductwork and air-conditioning units, crush-resistant design won't pull apart due to rough roads, heat and stress
- B. Drastically reduces chilled-air leaks to boost cooling efficiency and comfort
- C. Circular racetrack style ducting improves performance over competitors
  that use "figure 8" style that causes additional resistance and turbulence.



#### MONTANA CAPS ARE FULLY PAINTED AND CLEAR-COATED IN OUR IN-HOUSE STATE OF THE ART PAINT FACILITY

Backed by 3-year fade and chalk limited warranty



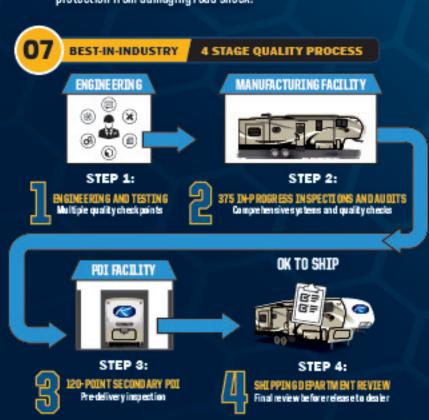
# TRU-FIT FIVE-POINT SLIDE ROOM CONSTRUCTION BACKED BY THE INDUSTRY'S-BEST 3-YEAR LIMITED STRUCTURAL WARRANTY

- · Rain channels direct rain away from the slide openings
- Exterior bulb-seals in a locking track stay secure through extreme heat and cold
- Composite slide-room "glide" bar enables the room to move with no binding
- · Reinforced roof, walls and floor
- Beefed-up aluminum header above slide room for greater strength



#### MOR/RYDE CRE 3000 SUSPENSION

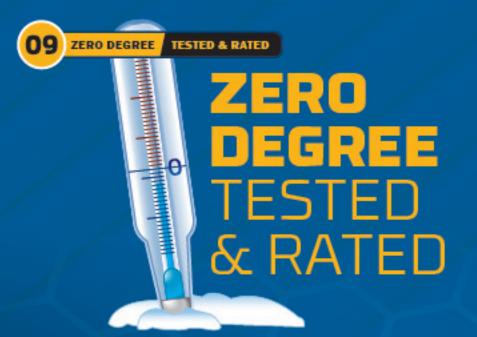
- The MOR/Ryde™ CRE 3000 Suspension increases dynamic axle travel by up to 3 inches!
- Increased travel means smoother towing, improved towability and better protection from damaging road shock.





#### WARRANTY FOR FULL TIME RVING

- There are more full time Montana campers on the road than any other towable brand in North America. With the most efficient, well developed warranty, parts and service group. Keystone RV provides unprecedented support and confidence to all Keystone brand customers.
- \*REFERENCE KEYSTONE RV COMPANY OWNERS MANUAL FOR LIMITED WARRANTY DETAILS



#### ZERO DEGREE TESTED & RATED

- The industry leader in four season fifth wheel capabilities, Montana has been tested and approved for zero degree usage since 2005.
- Montana's Radiant technology insulation combined with Astro-Foil technology and 12 volt Fresh tank heaters, Montana provides the ultimate in Four Season usage.



 The limited structural warranty covers your rv for a period of three (3) years from the date of purchase by the original owner. [SEEWARRANTY SHEET FOR COMPLETE DETAILS]



#### LIVING AREA FEATURES

- BRUSHED NICKEL CABINET HARDWARE
- SOLID HARDWOOD SLIDEOUT FASCIA
- 6'6" TALL MAIN SLIDE-OUTS
- CEILING CROWN MOLDING
- SHAW CARPET WITH R2X PROTECTION
- BEAUFLOR FLO ORING WITH 7 YEAR COLD CRACKING WARRANTY
- FILISH MOUNTED LED INTERIOR LIGHTS
- ROLLER SHADES
- TRI-FOLDHIDE-A-BED SOFA
- THEATER SEATING WITH POWER RECLINERS AND USB CHARGING

#### KITCHEN FEATURES

- FULL EXTENSION DRAWER GUIDES
- PULL OUT KITCHEN TRASH CAN (SELECT MODELS)
- SUBWAY TILE BACKSPLASH
- SOLID SURFACE KITCHEN COUNTERTOP
- SOLID SURFACE FLUSH MOUNT SINK COVERS
- SINK COVER STORAGE BELOW KITCHEN SINK
- 30" OVER-THE-RANGE MICROWAVE
- 22"OVEN WITH BROILER
- HIGH OUTPUT RANGE WITH AUTOMATIC IGNITER AND FLUSH MOUNT RANGE COVER
- BOOTH DINETTE WITH EASY-LIFT SEATS
- MOTIONS ENSOR LEO LIGHT IN PANTRY (SELECT MODELS)
- POWER VENT FAN WITH RAIN SENSOR AND WALL CONTROLS

#### HOME ENTERTAINMENT

- CLIMATESMART™& VIBRATIONSMART™ FURRION STUDIO COLLECTION
- WITH SINGLE REMOTE CONTROL
- DV3300 AM/FM/CD/DVD PLAYER WITH APP CONTROL & BLUETOOTH
- STUDIO SPEAKERS
- MARI NE GRA DE EXTERIOR SPEAKERS
- RG-6 SATELLITE PREP
- WI NEGARD RAYZAR Z-1 HD DIGITAL TV ANTENNA
- 39" OR 48"/50" HD LED TV WITH CLIMATESMART™ & VIBRATIONSMART™
- MASTER BEDROOM 32" HD LED TV WITH CLIMATESMART™ & VIBRATIONSMART™ ٠

#### **BEDROOM FEATURES**

- 60" X 80" QUEEN BED
- SHIPLAP DESIGNHEADBOARD
- READING LIGHTS OVER BED
- MASSIVE STORAGE UNDER BED
- WOOD TV CABINET
- HIGH DENSITY FOAM MATTRESS
- BEDSIDE USB CHARGING STATION
- BEDSIDE NIGHT STANDS
- PREPPED FOR COMBOOR STACKABLE WASHER/DRYER WITH SEPARATE 20AMP CIRCUITS FOR EACH APPLIANCE
- MAGNETIC BEDROOM DOOR HOLDER
- MOTION SENSOR LED LIGHT IN BEDROOM CLOSET

#### BATHROOM FEATURES

- SKY LIGHT OVER SHOWER
- 12 GALLON DSI GAS/ELECTRIC WATER HEATER WITH 16.2 GAL PER HR. FAST RECOVERY
- SEAMLESS COUNTERTOP
- (3) DRAWERS (1) DOOR VANITY
- BRUSHED NICKEL SHOWER HEAD AND FAUCET
- SEAMLESS 48" X 30" FI BERGLASS SHOWER
- PORCELAIN FOOT FLUSH TOILET
- 50AMP SERVICE
- 65AMP CONVERTER

#### CONSTRUCTION FEATURES

- UNIFIED WIRING STANDARD: EACH WIRE COLOR-CODED AND NUMBERED
- RESIDENTI ALRO OF RAFTERS
- WELDED ALUMINUM FRAMED WALLS AND FLOORS
- LAMINATED SIDEWALLS WITH DUAL LAYERED LUAN AND METAL BACKING STRIPS TO ANCHOR INTERIOR CABINETS
- SEAMLESS PLYVENEER® FLOOR DECKING
- POWDER COATED 10" STEEL I-BEAM FRAME (305, 310, 320, 321, 344, 345, 330, 331)
- POWDER COATED 12"STEEL I-BEAM FRAME (362, 364, 365, 374, 375, 378, 379, 380, 381, 384, 385)
- SEAMLESS ROTO-CAST HOLDING TANKS

#### FOUR SEASONS FEATURES

- 35,000 BTU FURNACE
- 15,000 BTU AIR CONDITIONER

- WHISPER OLLIFT MAIN AIR CONDITIONER SYSTEM
- WIRED AND FRAMED FOR 2ND AIR CONDITIONER
- 16,500 BTU HEAT PUMP ON MAIN AIR CONDITIONER
- ZERO DEGREE TESTED AND RATED
- TWO ATTIC VENTS FOR CROSS VENTILATION
- R-38 EQUIVALENT INSULATED ROOF
- R-21 INSULATED FLOOR
- R-15 INSULATED SLIDE OUT FLOORS
- R-11 INSULATED SIDEWALLS
- INSULATED AND HEATED HOLDING TANKS AND DUMP VALVES
- ENCLOSED AND HEATED LOW POINT DRAINS
- 12V ELECTRIC FRESH WATER TANK HEATER
- RESIDENTIAL CEILING FAN
- 34" LED FIREPLACE THAT CAN HEAT 500 SQ.FT. (5000 BTU) CONTROLLED BY A SINGLE REMOTE

- MAXTURN FRONT CAP AND RADIUS FRAME WITH HITCH VISION™
- PREPPED FOR REARVIEW CAMERA
- MOR RYDE CRE 3000 SUSPENSION
- . F-RANGE TIRES WITH 5 YEAR MANU FACTURER WARRANTY
- BRONZE BUSHINGS AND 1/2" SHACKLE LINKS
- 16" 8-LUG ALUMINUM WHEELS (110 PSI)
- 6000 LB DEXTER E-Z LUBE AX LES WITH SELF ADJUSTING BRAKES (305, 310, 320, 321, 344, 345, 330, 331)
- 7000 LB DEXTER E-Z LUBE AX LES WITH SELF ADJUSTING BRAKES (362,364, 365, 374, 375, 378, 379, 380, 381, 384, 385)
- BACK-UPLIGHTS
- ٠ UNDER MOUNT SPARE TIRE AND CARRIER

#### EXTERIOR FEATURES

- AUTOMOTIVE PAINT WITH 2 LAYERS OF CLEAR COAT ON FRONT CAP
- HIGH GLOSS GEL COATED SIDE WALLS AND REAR WALL
- AUTOMOTIVE FRAMELESS SAFETY GLASS WINDOWS
- FOLD AWAY ENTRY HANDLE
- REAR ROOF LADDER SLAM LATCH PASS THRU STORAGE COMPARTMENT DOORS
- EXTRA LARGE (30" WIDE BY 78" TALL) ENTRY DOOR WITH FRICTION HINGE
- ENORMOUS DROP FRAME PASS THRU STORAGE COMPARTMENT
- FOUR STEP ALUMINUM ENTRY STEPS
- MOTION SENSOR LED LIGHTS IN PASS THRU STORAGE COMPARTMENT
- MOTION SENSOR LED LIGHTS IN TOY HAULER GARAGE

#### **EASY SET UP FEATURES**

- 12V ELECTRIC PATIO AWNING WITH LED LIGHTS
- PATIO SECURITY LIGHT
- HEATED CENTRAL EXTERIOR WATER AND CONVENIENCE CENTER
  - OUTSIDE SHOWER WITH QUICK CONNECT HOSE
  - BLACK TANK FLUSH
  - EASY WINTERIZATION KIT
  - WATER HEATER BYPASS
  - POWERTANK FILL
  - ENCLOSED LOW POINT DRAINS
  - BATTERY DISCONNECT
  - · CA BLE/SATELLITE HOOK-UPS
  - 12V LIGHT
  - FURRION SOLAR CHARGING PREP

#### INTERIOR OPTIONS

KING BED (N/A 362, 380, 381)

12 CUBIC FOOT 4 DOOR RV REFRIGERATOR (MANDATORY):305,310, 340, 330, 344,362, 374, 378,

RESIDENTIAL FRENCH DOOR REFRIGERATOR WITH ICE MAKER AND 1000 WATT INVERTER (MANDATORY): 331,345,375,379,381,385

POWER VENT FAN WITH RAIN SENSOR IN BATHROOM

POWER VENT FAN WITH RAIN SENSOR IN REAR BATHROOM (362)

FREE STANDING DINETTE WITH 4 CHAIRS

#### EXTERIOR OPTIONS

LOW PROFILE DUCTED 2ND 13,500 BTU A/C (MANDATORY): 374,375, 380,381)

4 POINT ELECTRIC AUTOMATIC LEVELING SYSTEM (305, 310, 320, 321, 344, 345, 330, 331)

6 POINT ELECTRIC AUTOMATIC LEVELING SYSTEM(362, 364, 365, 374, 375, 378, 379, 380, 381, 384, 385)

DUAL PANE FRAMELESS WINDOWS

SLID EOUT AWNINGS PACKAGE

GENERATOR READY (ON AN 5.5 KW SPECIFICATIONS)

ONAN MARQUIS GOLD 5.5 KW LP GENERATOR

2" RECEIVER HITCH (MANDATORY)

DISCLAIMER: Product information is as accurate as possible as of the date of publication of this broch ure. All features, floor plans, and specifications in this brochure are subject to change without notice.



### MONTANA HIGH COUNTRY

### TOP FEATURES



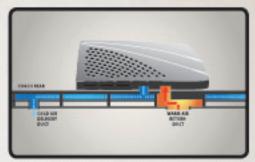
UPGRADED ROLLER SHADES FOR QUIET OPERATION AND EASY CLEANING



18 CU. FT. RESIDENTIAL REFRIGERATOR W/ ICE MAKER (SELECT FLOORPLANS)



OPTION ALKING SIZE BED (N/A 362/380/381)



15 K QUIET COOL AIR CONDITIONING WITH HEAT PUMP STANDARD



SEAMLESS 48"X30" FIBERGLASS SHOWER W/SEAT, NOT 2PC. PLASTIC



78" TALL MAIN SLIDEOUTS W/ PAN ORA MIC WINDOWS BRINGING OUTS IDE, INS IDE



30" RESIDENTIAL MICROWAVETHAT ACCOMMODATES LARGE COOKING DISHES



AUTO LEVELING SYSTEM FOR EASE AND STABILITY



DROP FRAME CONSTRUCTION WITH MASSIVE STORAGE



FURRION BACKUP CAMERA PREP



FRAMELESS WINDOWS PROVIDES
PROTECTION FROM UV RAYS ON SEALS



WINEGARD RAYZOR Z-1 TV ANTENN A N EVER NEEDING CRANKED UP



F-RANGE TIRES WITH 5 YEAR WARRANTY & TREDIT CARE PLUS



8 LUG A LUM INUM RIMS RATED AT 110 PSI (APPROVED FOR G RANGE)



BAL HID-A-SPARE TIRE CARRIER FOR EASY ACCESS



2" RECEIVER HITCH WITH 300 LB CAPACITY FOR YOUR ACCESSORIES



BACKUP LIGHTS PROVIDING ADDITIONAL SAFETY AND SECURITY



ALL-IN-ONE FURRION REMOTE CONTROLS TV, RADIO AND FIREPLACE



RESIDENTIAL CEILING FAN PROVIDES NATURAL AIR MOVEMENT



POWER RECLINING THEATER SEATING WITH CONVENIENT US B CHARGING PORT



MORE BATHROOM STORAGE WITH THE W/ 3 DRAWER RESIDENTIAL VANITY



OUR WAS HER DRYER CABINET SIZE ALLOWS YOU TO CHOOSE STACKABLE OR COMBO



SUBURBAN 12 GALLON WATER HEATER WITH PORCELAIN LINED TANK



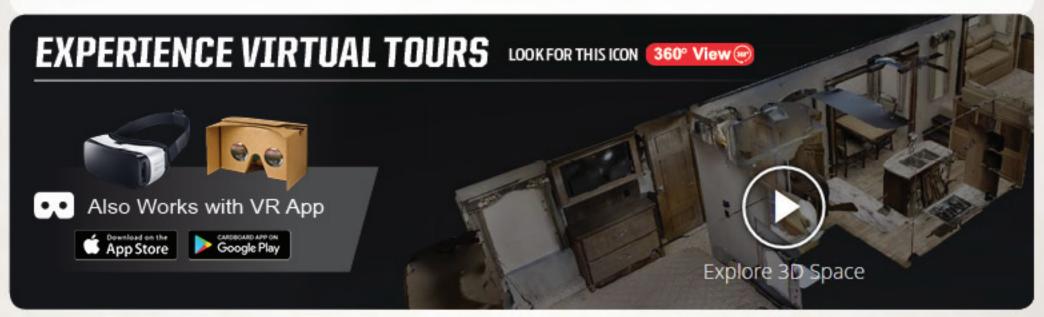
RECESSED GLASS COVER PROVIDES MORE COUNTERTOP SPACE

# MONTANA HIGH COUNTRY



### **PURCHASING YOUR RV LOCALLY**

It's up to you where you purchase your new Montana HC, but may we suggest your local dealer? Not only does it help your local economy and provide jobs, but it will also give you an opportunity to develop a service relationship with someone that will come to know you and your coach. Congratulations on finding the best built, best equipped and best value in the industry. Happy travels!



MONTANA





Go RVing.





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# EXPERIENCE

OVER 100,000 MONTANA FIFTH WHEELS ON THE ROAD TODAY