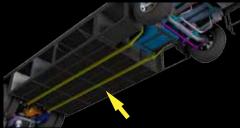




TRU-BRACE

Forest River Diesel Chassis Upfit Support System







Structure built on a fixture table for optimum leveling and squareness. Laser cutting +/0.010. Bending within +/01 degree.

ORIGINAL CHASSIS

UPFIT WITH THE TRU-BRACE™ REINFORCED FRAME







Aluminized Steel Side Skirts prevent rust and prolong the life of the structure

Side skirts assembled as one piece to *minimize* seams and prevent rust creep

Upgraded from molded plastic, the steel bays hold *more weight* for your gear

The Tru-Brace[™] reinforcements *strengthen the frame, reduce chassis flex* and *minimize the springboard effect* that whips the back of your unit up and down over rough roads.

CHARLESTON

A TRUE OVERACHIEVER.

INSIDE AND OUT. Every detail of the Charleston interior is as carefully considered as the exterior appointments. The supple surroundings are highlighted by leather couches and captains chairs, matching accents and spacious seating. The kitchen with it's True Induction® electric cooktop and optional stainless steel dishwasher are just a few of the features that put the Charleston at the forefront of Class A innovation.















430BH

EVERYTHING HAS IT'S PLACE.

ESPECIALLY FRIENDS AND FAMILY. The Charleston 430BH, like the 430RB, is built for comfort and convenience. It's large slides open up to create a spacious, comfortable living area that is great for entertaining friends and family. High end features like the finished ceiling and stainless steel appliance package are residential hallmarks that showcase our commitment to quality. With our bunk feature, friends and family are sure to enjoy quiet comfort during their stay.

CONSTRUCTION BENEFITS





















Charleston Construction Benefits:

- **1.** For quality assurance all construction takes place in a single facility. **2.** Auxiliary air chuck on 2" insulated firewall. **3.** Neoprene isolator between chassis and floor eliminates vibration.
- **4.** Steel entrance steps insulated with plywood.
- **5.** 3" block foam insulated floor structure.
- **6.** Easy interior dash access. **7.** Auxiliary LP hook-up on curb side. **8.** All firewall openings sealed with grommets to eliminate electrical shorts. **9.** Minimal connections on all water lines. **10.** Our fiberglass insulated dash is integrated with the front cap.

EXTERIOR FEATURES





- A. View it outside. The exterior entertainment center in the sidewall is the perfect way to tailgate or simply watch the big game at your favorite destination. The exterior entertainment features a **SONY** 40" LCD/HDTV and radio.
- **B. Convenient access.** The easy to use electric generator slide tray allows for easy and convenient access to the Charleston's 10KW power generator.





- **C. Easy to understand.** Charleston's automotive style electrical station makes troubleshooting quick and easy.
- **D. Simply innovative.** The Charleston's zoned, central water distribution system allows uninterrupted showers and eliminates numerous elbow connections





- **E. Cavernous.** Charleston's side opening exterior storage doors allow for greater accessibility and easy access to insulated, steel-cage protected cargo areas. Our above-floor slide-out system allows for increased storage space below.
- **F. Secure it.** The keyless entry and lighted entry assist handle provide convenience, comfort and safety when entering your Charleston.

EXTERIOR PAINT OPTIONS







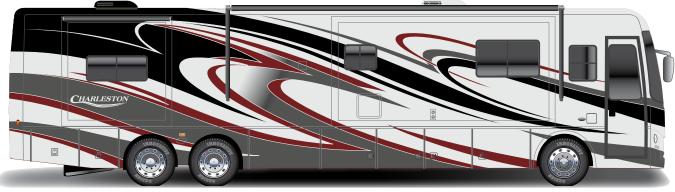
CARAMEL ICE



MIDNIGHT FLAME





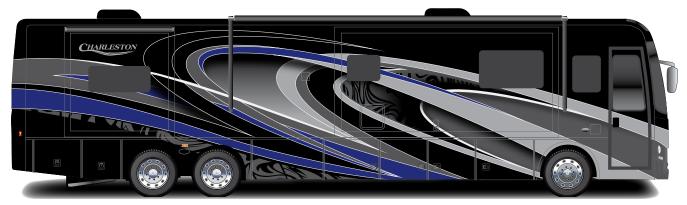






CINNAMON GLAZE

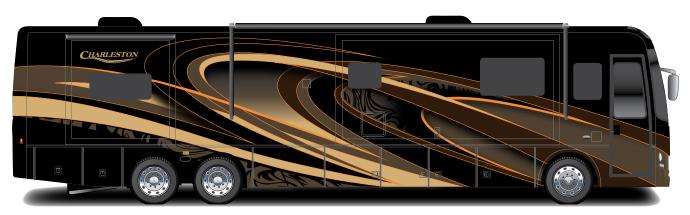
EXTERIOR PAINT UPGRADE OPTIONS



HONORABLE KNIGHT PAINT UPGRADE OPTION







SAFARI PAINT UPGRADE OPTION





DECOR OPTIONS



SADDLE



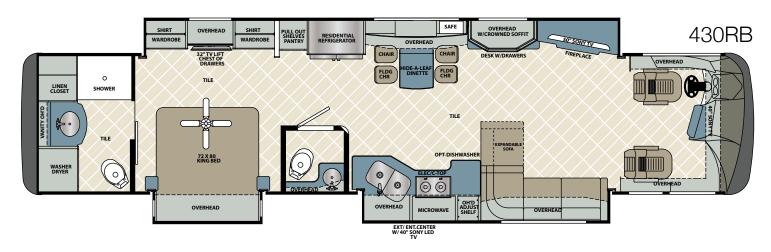
CASHMERE



TWILIGHT GLIMMER/BLACK PEARL

FLOORPLANS | SPECIFICATIONS





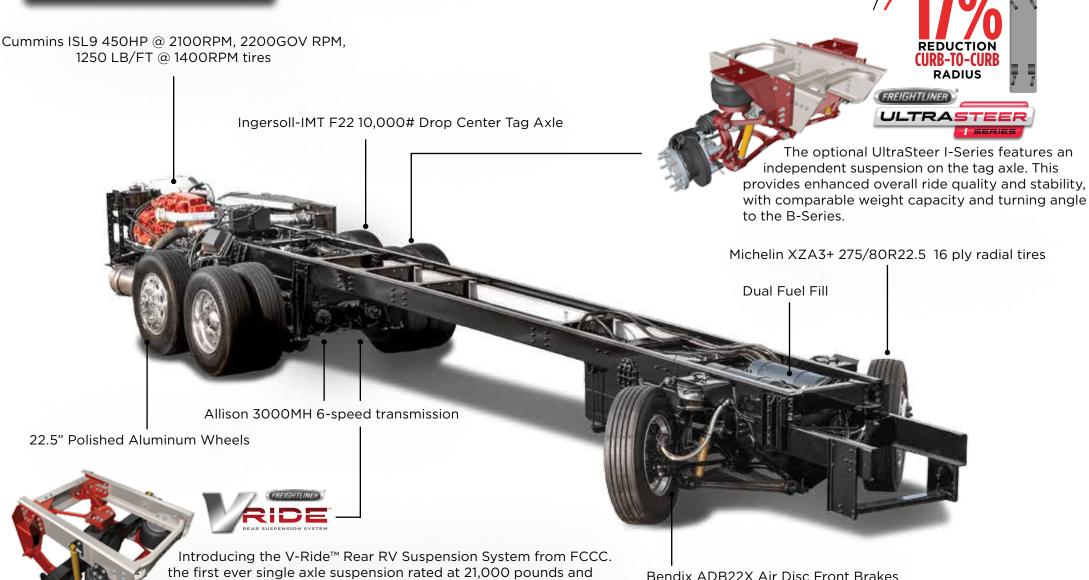
Floorplan	Length (Feet)	GVWR (Lbs.)	GCWR (Lbs.)	GAWR Front (Lbs.)	GAWR Rear (Lbs.)	GAWR TAG (Lbs.)	Wheelbase (Inches)	Height* (Feet)	Width* (Inches)	Basement storage* (Cu. Ft.)	Awning (Feet)	Fresh Tank (Gal.)	Gray Tank (Gal.)	Black Tank (Gal.)	LP Tank	Furnace (BTU's)	Hot Water
430BH	42' 11"	44,320	59,320	14,320	20,000	10,000	266"	12' 9"	100"	185.75'	14' 0"	86	66	42	24.5	50,000	Continuous
430RB	42' 11"	44,320	59,320	14,320	20,000	10,000	262"	12' 9"	100"	185.75'	15' 0"	86	66	42	24.5	50,000	Continuous

Please see back cover for more information on weights. *Approximate



experience.

The XC-R chassis offers you greater horsepower and torque options. The design features a lowered rear frame rail, allowing for a flat floor throughout the entire coach and more floorplan configurations.



higher, it's designed for today's demanding luxury motorhome owners-

who want the ability to carry more gear, the freedom to equip their interiors with premium amenities, and a comfortable, confident driving

FLOORPLAN	430BH	430RB		430BH	430RB		430BH	430RB
AUTOMOTIVE & COCKPIT STANDARDS			Multiple auxiliary charging ports at dash	s	s	PTL Entrance door with deadbolt	s	s
Freightliner XCR Raised Rail Chassis	s	S	Ingersoll-IMT F22 10,000# drop center tag axle	s	s	Auxiliary air chuck (front firewall)	s	s
Cummins ISL9 450HP @2100RPM, 2200GOV RPM, 1250 LB/FT @ 1400RPM	s	s	Adjustable suspended pedals with Teleflex flush mount accelerator	s	s	Auxiliary LP supply, quick connect (passenger side)	s	s
	s	s	Bendix ADB22X Air Disc Front Brakes	s	s	Full length mud flap with chrome Forest River name	S	S
Allison 3000MH 6-speed transmission	-		Delidix ADD22A Ali Disc Florit Diakes	3	3	Slide tray in basement compartment	s	S
120V Engine Heater 1000W	s	s s	CONSTRUCTION & EXTERIOR STANDARDS			ELECTRICAL STANDARDS		
22.5" Polished Aluminum Wheels	s		Fiberglass front and rear caps	s	s	ELECTRICAL STANDARDS	•	•
Michelin XZA3+ 275/80R22.5 16 ply radial tires	s	S	Full body painted exterior (4X clear coat)	s	s	50A service with auto transfer switch	S	S
Trailer Hitch Capacity, 15,000 LBS	s	S	Four (4) point fully auto hydraulic leveling system w/ auto	s	s	10kW Onan diesel generator w/electric slide tray	S	S
Allison electronic push button shifter	S	S	air dump			Electronic battery disconnect switch	S	S
100 gallon, locking dual fill fuel tank	S	S	Morryde steel basement structure	S	S	Remote generator start switch on dash and in Bedroom	S	S
13 Gallon DEF Tank	S	S	Tru-Brace chassis support system	S	S	LED Ceiling light package	S	S
LCD engine message center	S	S	Rust resistant aluminized steel chassis skirts	S	S	Driver and Passenger LED ceiling map lights	S	S
Day time running lights	S	S	Diamond Shield front mask protective film	S	S	Cosmetic bathroom lighting	S	N/A
7-Pin tow power connector	s	S	Electric generator Slide	s	S	Decorative wall and dinette lighting where applicable	s	S
18.7 CFM air compressor	s	S	1 Piece fiberglass Roof	s	S	Auxiliary engine start switch at dash	S	s
Farr Eco-air cleaner	s	S	Top-mount, remote, exterior, heated mirrors with cameras	s	s	Individual reading lights bed overhead	s	s
Air filter restriction indicator	s	s	Frameless dual pane, dark tint windows	s	S	2000w pure sine inverter-converter	s	s
Fuel/water separator	s	s	Automotive foam and Ziebart seal undercoating	s	s	Euro style 12v Switches	s	s
Brake line air dryer with heater	s	s	Carefree power door awning	s	s	Auto generator start module	s	s
Automatic, heated moisture ejectors	s	s	Carefree Freedom patio box awning w/LED lighting and	s	s	Dimmer control living room and bedroom ceiling lights	s	s
Power steering	s	s	auto retract with direct response electronics			Four (4) Six volt deep cycle house batteries	s	s
Washer/wiper with intermittent function	s	S	Carefree slide toppers with covers	S	S	Two (2) Master electric convenience shut off switches	s	s
160 amp alternator	s	s	Full height strut assisted compartment doors w/full pass through storage	s	S	30" Auto/Power entrance step	s	s
Two (2) Maintenance Free 1900CCA batteries	s	s	"One Key" system, ext-compartment, entry door & fuel fill	s	s	Patio light	s	s
Full air ABS brakes w/ auto slack adjuster	s	s	doors			Easy access fuse/load centers	s	s
C-Brake by Jacobs with LOW/OFF/HI	s	s	Quiet integrated A/C intake/ducting roof system	s	S	Dimmer control living room & bedroom ceiling lights	s	s
brake dash switch			Crowned and layered vacuum bonded fiberglass roof	S	S	Docking lights	s	s
Telescopic/tilt steering wheel	s	S	Vacuum bonded 3" floor with tubular steel frame	S	S	Pop up desk dual USB 110v receptacle at desk	N/A	s
Neway air suspension front and V-Ride rear	S	S	Gel coated vacuum bonded aluminum tube with fiberglass	s	S	Energy management system with inverter assist	s	s
Sachs custom tuned shock absorbers	S	S	and block foam insulation sidewalls	•	•	Keyless Entry	s	s
55 degree wheel cut	s	S	1/2" Structure wood flooring	s	S	35' Power cord with electric reel	s	s
Auto air suspension deflation system	s	s	Block foam polystyrene insulation	S	S		•	•
Cross flow, rear mounted radiator	s	S	33" Entryway	S	S	PLUMBING STANDARDS		
Transmission oil cooler	s	s	In wall channeled drains for A/Cs	S	S	Variable speed constant pressure water pump	s	s
5 year / 100,000 mile coolant (some	s	s	Steel basement construction	S	S	Bath - Solid surface under mount sink	s	s
maintenance required)	_	_	Tubular steel firewall with polystyrene insulation	S	S	Kitchen - Stainless steel under mount sink	s	s
V.I.P. Smart Wheel, 4-Spoke 18" premium burl wood steering wheel	S	S	Shower skylight	S	S	Whole house water filter	s	s
Power stepwell cover	s	s	Lighted exterior assist handle	S	S	Black water tank flush system	s	s
Entry assist handle	s	s	Two piece rear ladder	S	S	Kitchen-High rise single lever faucet with pull-out sprayer	s	s
Electronic cruise control with high idle	s	s	84" interior ceiling height	s	S			

	430BH	430RB		430BH	430RB		430BH	430RB
Double lever lavatory faucets	s	s	Blu-ray DVD Player	s	s	Installed wall safe	s	s
One piece fiberglass shower with glass door	s	s	Ext/entertainment center in sidewall: 40" TV and Radio	s	s			
Porcelain china stool	s	s	with auxiliary jack			APPLIANCE STANDARDS		
Techma-macerator stool (rear bath)	N/A	s	Two pair dash stereo speakers	S	S	15,000 BTU with heat pump (front/rear), 13,500 BTU (middle) low profile A/C's	S	S
Clean easy exterior shower hose	s	s	INTERIOR STANDARDS			Holding tank heat pads	s	s
Individual zoned hot/cold manifold water supply system	s	s	Polished porcelain tile	s	s	Continuous flow tankless gas hot water heater	s	s
360 Siphon vent caps	S	S	Native Hardwood Cabinetry	S	s	30,000 BTU Front furnace	s	s
DRIVER/PASSENGER AREA STANDARDS			Raised panel hardwood cabinet doors	s	s	20,000 BTU Rear furnace	s	s
One piece windshield	s	s	Hidden hinges and bar pull style cabinet hardware	s	S	30" OTR convection microwave oven	s	s
Power front night and day shade	s	s	Carpeted living room and dining slide-outs	s	S	Residential French door refrigerator with ice maker	s	S
Manual passenger & driver windows day/night shade	s	s	Hardwood lighted window valances	s	S	True-Induction electric cooktop	s	s
Dash burl panels	s	s	Wardrobe shoe storage rack	s	N/A	Fan in bathrooms with built in thermostat control	s	s
	S	s	Bedroom carpet with padding	s	N/A	Fantastic fan in galley with wall thermostat and rain sensor	s	s
Fog Lights	S	s	Villa sofa (with hide a bed)	S	N/A	Stackable washer/dryer	s	S
Dash radio with integrated color back-up and side camera pkg with navigation	3	3	Villa expandable sofa (with hide a bed)	N/A	S	Electric fireplace	s	s
Wrap around cockpit with nine (9) gauge instrument cluster	s	s	Villa love seat	s	N/A	Basement freezer	s	s
Driver 360 degree swivel and recline seat w/6-Way power adjustment	s	s	Polished solid surface kitchen/dinette c-tops with flush sink covers	s	S	Central vacuum	s	S
Passenger 360 degree swivel and recline	s	s	Polished solid surface backsplash with tile inserts kitchen	s	s	SAFETY STANDARDS		
set w/power 6-Way adjustment and power footrest			Polished solid surface c-tops throughout	s	s	110 GFI protected circuits	s	s
Soft touch Flexsteel driver/passenger seat	S	S	Soft close ball bearing drawer guides in kitchen	s	s	Carbon monoxide detector	s	s
Passenger seat console (vinyl wrapped)	S	S	Full extension ball bearing metal drawer guides	s	s	LP gas detector w/auto tank shutoff	s	s
Lighted step well	S	S	Galley storage compartment for range and sink covers	s	s	Smoke alarm	s	s
Two (2) Defroster fans with high and low settings	S	S	Kitchen Pantry	N/A	s	Egress window	s	s
Driver/passenger cup holders	S	S	Pull out kitchen countertop	s	S	Surface mounted fire extinguisher	s	s
Automotive dash AC/Heater with deluxe controls	S	S	Bi-fold doors/pantry, bunk beds	s	N/A	Č		
Tile with solid surface edged step well	S	S	Free-standing hide-a-leaf dinette with hutch and four chairs	N/A	s	CHASSIS OPTIONS		
Premium Freightliner gauge package w/chrome bezels		S	"Soft Touch" dream booth dinette with storage underneath	s	N/A	UltraSteer tag axle	0	0
ENTERTAINMENT STANDARDS			"Soft Touch" padded ceiling with living room	s	s			
50" SONY LED TV, living room	N/A	s	hardwood feature	•	s	INTERIOR OPTIONS		
40" SONY LED TV, living room with slide	s	N/A	Roller style day/night shades	5		Free-standing hide-a-leaf dinette w/ hutch and four chairs	0	N/A
32" SONY LED TV, bedroom	s	s	Large bedside wardrobe	s	N/A	Executive dark cherry wood	0	0
40" SONY LED TV, front dash overhead	s	s	Dresser drawers and wardrobe type cabinets	S	S	APPLIANCE/ELECTRONIC OPTIONS		
_#05E- premium sound bar system with powered subwoofer	s	s	72"x 80" Select Comfort air, king bed with bedspread and decorative pillows	S	S	Trav'ler (Winegard) satellite antennae (DirectTV-US) (Shaw-Canada)	o	0
Two flip down LCD monitors with DVD and AV inputs (1 per	s	N/A	Hardwood headboard with padded insert	S	S	Fisher/Paykel stainless steel dishwasher	0	0
Bunk)			Contoured overhead cabinets in slide out rooms	S	S	ayror oranicos seos distribusiror	J	•
Trav'ler (Winegard) satellite prep.	S	S	Bed night stands	S	S			
Cable TV prep	S	S	Mirrored medicine cabinets	S	S			1
Hi-Definition digital TV antenna with signal strength indicator	S	S	Towel bar, toilet paper holder and towel ring	S	S	TOWN TO THE REAL PROPERTY OF THE PERSON OF T		l'
High definition Cat 6 matrix signal distribution	s	s	Bedroom 2 speed ceiling fan	S	S			





PRE-DELIVERY INSPECTION FACILITY

20,000 square feet of quality assurance. The bare essentials for a premium product. This state-of-the-art facility gives immediate daily feedback to production for quality $\frac{1}{2}$ assurance in every unit built.



Forest River, Inc. encourages our customers to purchase their Forest River products from a local dealership whenever possible for the following reasons:

- 1) Forest River, Inc. dealers are independently owned and operated businesses so priority service and scheduling is at their discretion and is often provided to customers that purchased their unit at that dealership.
- 2) Purchasing locally allows customers to establish meaningful relationships with a dealer, enhancing the RV experience through assistance with product questions, user tips or RV regulations for your state or country, and much more!
- 3) Canadian customers must meet requirements to bring an RV purchased out of the country to their home. These requirements may involve additional inspections and certifications, taxes and fees. Your local Canadian Dealer is a professional at meeting these requirements.
- 4) Scheduling timely warranty repairs and adjustments through a local dealership provides far greater flexibility and convenience to you, the customer!

It is the goal of Forest River, Inc. that all of our RV owners fully enjoy the RV experience and that customer satisfaction meets or exceeds their expectations

GVWR (Gross Vehicle Weight Rating) - is the maximum permissible weight of the unit when fully loaded. It includes all weights,inclusive of all fluids, occupants, cargo, optional equipment and accessories. For safety and product performance do NOT exceed the GVWR.

GCWR (Gross Combined Weight Rating) - Is the maximum permissible loaded weight of your motor home and any towed trailer or towed vehicle. Actual GCWR of this vehicle may be limited by the sum of the GVWR and the installed hitch receiver maximum capacity rating; see hitch rating label for detail.

GAWR (Gross Axle Weight Rating) - is the maximum permissible weight, including cargo, fluids, optional equipment and accessories that can be safely supported by each axle.

UVW (Unloaded Vehicle Weight)* - is the typical weight of the unit as manufactured at the factory. It includes all weight at the unit's axie(s), including full fuel, all fluids and LP Gas. The UVW does not include cargo, fresh potable water, additional optional equipment or dealer installed accessories.

*Estimated Average based on standard build optional equipment.

CCC (Cargo Carrying Capacity)** - is the amount of weight available for fresh potable water, cargo, passengers, additional optional equipment and accessories. CCC is equal to GVWR minus UVW. Available CCC should accommodate fresh potable water (8.3 lbs per gallon). Before filling the fresh water tank, empty the black and gray tanks to provide for more cargo capacity

** Estimated average based on standard build optional equipment

Each Forest River RV is weighed at the manufacturing facility prior to shipping. A label identifying the unloaded vehicle weight of the actual unit and the cargo carrying capacity is applied to every Forest River RV prior to leaving our facilities.

The load capacity of your unit is designated by weight, not by volume, so you cannot necessarily use all available space when loading your unit.

Actual towing capacity is dependent upon your particular loading and towing circumstances, which includes the GVWR, GAWR and GCWR as well as adequate trailer brakes. Please refer to the Operator's Manual of your vehicle for further towing information.

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