# Flagstaff

WE'RE YOUR

LIGHT WEIGHT

SPECIALISTS

MICRO LITES & SHAMROCKS





### Over 40 years of excellence.

**From Humble Beginnings, Flagstaff Has Emerged As An Industry Leader In The Manufacturing Of Light Weight Travel Trailers, Fifth Wheels And Camping Trailers.** Located in Millersburg, IN since 1974, Flagstaff has been supported by this community and the local families residing there. These families have helped provide the hundreds of workers that have brought their dedication to quality workmanship, respect for their fellow workers and a commitment to an uncompromising work ethic to make a major contribution to this company's success. Founded on the principle of providing superior value and service while remaining in tune with customer's preferences, Flagstaff has become the ultimate luxury product in the light weight trailer market, proudly showcasing more innovative floor plans, appealing features and refined interior appointments than any others in its class.





Today, Flagstaff remains committed to insuring that our customers enjoy their camping experiences. Through the utilization of our experienced work force, "state of the art" lamination facility, modern production plants and detailed assembly processes our aim is to continue to provide our customers with the best built product possible at an unmatched value.





The traditional Flagstaff Shamrock and Micro Lites continue to provide unsurpassed value and comfort. The spacious interiors offer numerous windows, 80" vaulted ceilings with directional vented air conditioning and extensive interior LED lighting throughout. Rich with appointments like solid surface kitchen counter tops and under mount kitchen sinks (select models), a stove top with glass cover, 22" oven and distinctive Maple or Driftwood cabinets with solid wood doors and drawer fronts throughout add to the tremendous value provided.



Featuring an aluminum framed with vacuum bonded construction, high gloss fiberglass exterior and deluxe graphics, the Flagstaff Shamrock and Micro Lite products are among the best constructed, most well insulated trailers available on the market today.



TE MORO.

Standard White Exterior

Flagstaff travel trailer models are loaded with features like Polished alloy wheels with Nitro filled radial tires mounted to Dexter Torflex Torsion Rubber Ride Axles for a smooth, safe ride, plus that clean Flagstaff look with frameless bonded windows and an automotive front windshield where applicable.



Shown with Brighton / Driftwood interior





### A new standard has been raised.

To continue this tradition, Flagstaff offers a group of appealing features to enhance your lifestyle and camping experience. Standards like brand name appliances, ducted furnaces for heating, a quick recovery auto gas / electric water heater and built in entertainment centers with Blue Tooth technology and a sound bar and many more standards. For those who really want to get away all our units are solar ready!

Styling and amenities while keeping your towing and camping needs in mind.



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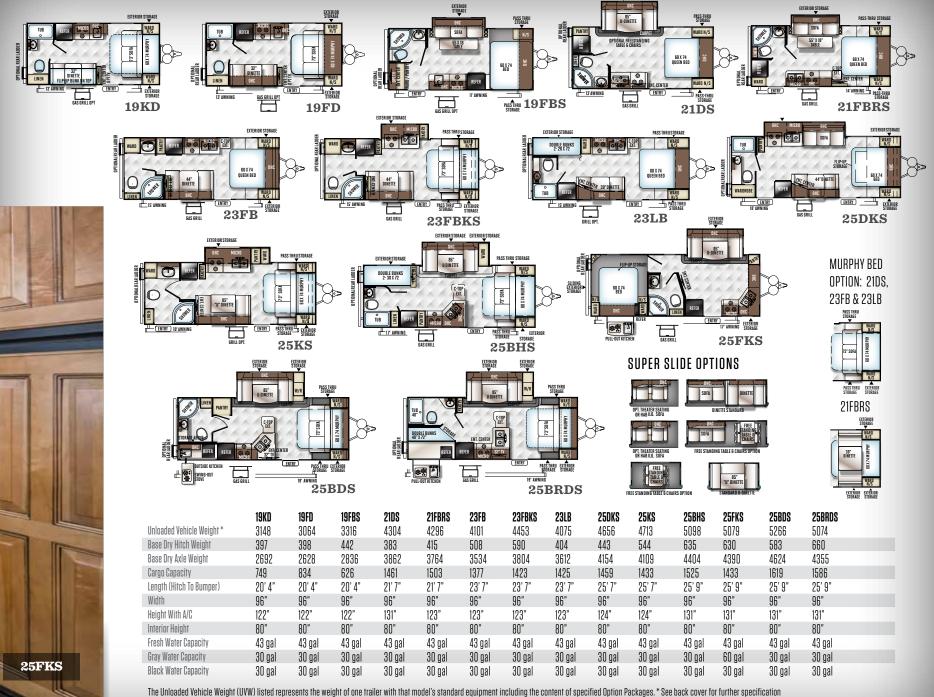
### **Micro Lites**

**All you need in a perfect, compact package.** Micro Lite trailers are excellent for those who want to move from the tent camper to the Light weight towable. The light, small compact design was created for families driving vans and small sport utility vehicles. With residential amenities and excellent features, you're sure to enjoy the Micro Lites.



Optional Oyster Exterior





The Unloaded Vehicle Weight (UVW) listed represents the weight of one trailer with that model's standard equipment including the content of specified Option Packages.\* See back cover for further specificatio definitions.



FLAGSTAFF

### Shamrocks

There's more to the Shamrock than blind luck. Whether you are interested in the expanded interior space provided by the spacious drop down bunks with heated innerspring mattresses or the ability to bring an ATV along, the Flagstaff Shamrock will deliver with the quality and amenities you expect. Flagstaff has redefined camping by allowing you to have the necessities of residential living at the campsite.



Optional Oyster Exterior





21DK







24" FRONT DECK







21SSL 96" FRONT DECK







	17	183	19	21BD	21DK	2188	218SL	231KSS	2338	24WS
Unloaded Vehicle Weight *	3465	4018	3933	4891	4141	4854	5674	5418	4882	5232
Base Dry Hitch Weight	394	368	340	633	590	616	404	588	602	672
Base Dry Axle Weight	3033	3612	3555	4220	3513	4200	5232	4792	4242	4522
Cargo Capacity	929	750	807	1442	849	1462	1530	1170	1420	1440
Length (Hitch To Bumper)	18' 9"	21' 3"	21' 3"	23' 11"	21' 9"	22' 10"	32' 2"	25' 3"	25' 3"	25' 3"
Trailer Length (Open)	23' 1"	25' 7"	25' 7"	27' 10"	26' 1"	27' 2"	36' 4"	29' 7"	29' 7"	29' 7"
Width	96"	96"	96"	96"	96"	96"	96"	96"	96"	96"
Height With A/C	123"	124"	124"	130"	126"	130"	134"	130"	126"	130"
Interior Height	80"	80"	80"	80"	80"	80"	80"	80"	80"	80"
Fresh Water Capacity	43 gal	43 gal	43	43 gal	43 gal	43 gal	43 gal	43 gal	43 gal	43 gal
Gray Water Capacity	30gal	30gal	30gal	30gal	30gal	30gal	30gal	30gal	30gal	30 gal
Black Water Capacity	30gal	30gal	30gal	30gal	30gal	30gal	30gal	30gal	30gal	30 gal

The Unloaded Vehicle Weight (UVW) listed represents the weight of one trailer with that model's standard equipment including the content of specified Option Packages.





OPT FOR 21BD, 21SS, 21SSL, 23IKSS, 233S & 24WS

<sup>\*</sup> See back cover for further specification definitions.

### Popular Features

**Just a few features that make us great.** Flagstaff takes careful consideration to each feature added into each product produced. Every detail is considered ranging from extra sleeping Shamrockm, storage, comfort and convenience. Take time to review the features listed below and match them with the competition's products. We're confident you'll discover Flagstaff is the superior choice.



- A Power Awning with tilt adjustment and LED indirect lighting (Opt.)
- B 24" and 32" TV, entertainment center and sound bar where applicable. (Selected Models)
- C Radius Glass Door Shower (N/A Models with Tub Bases)
- D Solid Surface Kitchen counter tops with flush mount sink and covers.
  (Excludes 19KD, 19FD & 19FBS)
- E Deluxe Tri-Fold Sleeper Sofa (Opt. 21SS, 21SSL, 23IKSS, 24WS, 2506S)
- F Deluxe Tri-fold Sleeper Sofa with Comfortable, Easy Set-up Queen Bed.

















- Rear camera prep. (Std. all models) The Furrion observation camera system with digital wireless technology is sold separately.
- **B** Control Panel (Std.)
- C Night shades (Std.)
- **D** Heated holding tanks with 12 Volt heat pads secured to the bottom No need to use the furnace to heat tanks when traveling. (Opt.)
- **E** Solar Panel Prep (Std. All Models) The Zamp 40 amp. portable solar panel shown is sold separately.
- **F** 60" Heated theater seating available on Shamrock 21SS, 23IKSS & 24WS



### **AURORA**

PILLOWS, VALANCES, & DINETTE BACK ACCENT





PILLOWS, VALANCE TOPS & ACCESSORIES







DRIFTWOOD DÉCOR STANDARD



MAPLE DÉCOR OPTION



STANDARD FLOOR COVERING



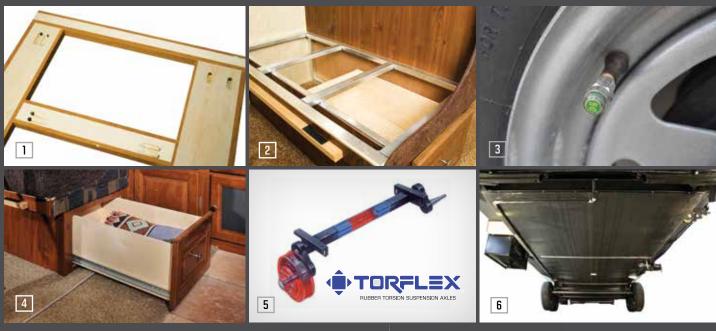
OPTIONAL FLOOR COVERING



CARPET

## Quality Construction

The details are what make all the difference. Flagstaff takes pride in constructing the very best products possible in each price point. From our entry level units to our top of the line products, no short cuts are taken to achieve excellence. From the all-steel I-beams to the residential interior amenities to the vacuum-bonded exteriors, Flagstaff products are quality built from the ground-up.





- 1 Glued and screwed wood cabinetry
- 2 Aluminum dinette frames for added strength and weight savings
- 3 Nitrogen filled tires for less air pressure fluctuation and a safer ride
- 4 Extra large dinette storage drawers and full extension metal drawer guides in the kitchen
- **5** Dexter Torflex Axles:
- Independent wheel suspension and self-damping action
- · Rubber cushioning eliminates metal-to-metal contact.
- Forged torsion arm for maximum strength

Models are also equipped with E-Z Lube® System and Nev-R-Adjust® Brakes.

- 6 Standard under belly to protect trailer components as well as increasing aerodynamics on Micro Lites (Excludes 1902, 1905, 1909S and Shamrocks)
- 7 Aluminum Frame Construction with high gloss fiberglass exterior and deluxe graphics

### ROOF CONSTRUCTION



Vacuum-bonded radius roof with vaulted ceiling providing superior insulation and more interior height.



4" thick roof with built in insulated A/C ducts



Built strong to enable you to conveniently perform periodic roof maintenance.



Structurally engineered materials makes our vacuum-bonded walls some of the strongest in the industry.

### VACUUM-BONDED LAMINATED CONSTRUCTION



Flagstaff is one of only a few manufacturers with six sided aluminum framing. Vacuum bonded walls and roof to ensure a well-insulated, light weight, strong structural trailer.

### Standards & Options

MODELS	S	ML
STANDARD PACKAGE H (19FD, 19KD, 19FBS)		S*
Tinted Bonded Frameless Windows		S*
Aluminum Wheels		S*
AM/FM Stereo W/ DVD Player		S*
Dual LP Bottles		S*
Flush Mount Stove Cover		S*
Black Tank Flush		S*
Single Door Auto Gas/Elec. Refrigerator		S*
Ducted Furnace		S*
Heated Mattress		S*
TV Antenna		S*
Microwave Oven		S*
Spare Tire Carrier and Cover		S*
Water Heater w/ Interior Gas and Electric Switches		S*
Gas Oven		S*
Outside Speakers		S*
Night Shades		S*
STANDARD PACKAGES	Pkg. G	Pkg. D
Square Bunk Ends W/ Attached Boots & Aircraft Cable (Pkg. G Only)	S	
Automotive Grade Easy Latch Bunk Latch/Lock (Pkg. G Only)	S	
Aluminum Cage Dinette Base	S	S
6 Sided Aluminum Cage Construction	S	S
Vacuum Laminated 1 Piece Roof and Walls	S	S
Enclosed Underbelly (Pkg. D Only)		S
4 Frame Mounted Stabilizer Jacks		S
Torsion Axle, Rubber-Ryde Suspension		S
Nitro Filled Radial Tires		S

MODELS	S	ML
Polished Alloy Wheels	S	S
LED TV W/ Multi-directional Antenna	S	S
Prewire for Back Up Camera and Solar	S	S
Multi Zone Stereo W/ DVD/CD/AM/FM and Bluetooth Control	S	S
Outside Speakers	S	S
Maxxair® Ventilation Fan and Vent Cover (2 for Pkg. G)	S	S
13,500 BTU Roof AC	S	S
Night Shades	S	S
Double Bowl Undermount Kitchen Sink	S	S
Solid Surface Kitchen Countertops	S	S
Recessed Cooktop W/ Flush Mount Cover	S	S
Microwave Oven	S	S
Double Door Auto Gas/Elec. Large Refrigerator (Opt 17, 19 & 183 Sham)	S* O*	S
Water Heater w/ Interior Gas and Electric Switches	S	S
Awning	S	S
Black Tank Flush	S	S
Spare Tire W/ Carrier and Cover	S	S
Tinted Bonded Frameless Windows	S	S
Outside Grill (Pkg. D Only)		S
Automotive Front Windshield (Pkg. D Only N/A W/ Murphy Bed)		S
INTERIOR FEATURES		
Driftwood Interior	S	S
Maple (w/ Solid Maple Glaze Finished Cabinet Doors) Interior	0	0
Decorative Slide Out Fascia	S	S
Solid Wood and Raised Panel Doors and Drawers	S	S
Screwed and Glued Wood Cabinetry	S	S
Residential Full Extension Metal Drawer Guides	S	S

MODELS	S	ML
Engineered Mold and Mildew Resistant Floor Covering	S	S
Ducted Furnace	S	S
13,500 BTU Ducted Air (N/A 19FBS, 19FD, 19KD, 17, 183, 19)	S*	S*
15,000 BTU A/C	0	0
13,500 Roof A/C (Std. 17,183,19)(Opt.19KD,19FBS,19FD)	S*	S*
Carbon Monoxide Detector	S	S
12 Volt Power Plug Hook-up	S	S
CSA	0	0
Monitor Panel Switch Station	S	S
55 Amp Converter With Charger	S	S
Battery Disconnect Switch	S	S
Recessed Ceiling LED 12 Volt Interior Lighting	S	S
Bunk Fan/Light Combination with Each Bed	S	
Mounted 24" LCD TV (Opt. 19FBS, 19FD, 19KD)	S	S*
Bedroom Mounted 24" LCD TV (Opt. S: 23IKSS, 233S Only)	0*	
Mounted 32" LCD TV (S: 24WS, 21BD, 21DK, 21SS, 21SSL, 23IKSS ML: 25FKS,		
25BDS, 25BRDS)	S*	S*
Digital AM/FM/CD/DVD w/ Remote	S	S
MP3 Player Hook-Up	S	S
Premium Soundbar (Where applicable)		S*
Decorative Valances	S	S
Heated Theater Seating w/USB Ports ILO Sofa (Opt. 21SS, 21SSL, 23IKSS and 24WS Only)	N*	
Deluxe Tri-Fold Sleeper Sofa (Opt. 21SS, 21SSL, 23IKSS, 24WS and 25FKS Only)	Π*	Π*
44" Family Dinette (N/A 210S, 25BHS, 25FKS, 25BDS, 25BRDS, 21DK and 233S)	S*	0*/S*
48" X 84" Spacious King-U-Style Dinette (Std. 21DS, 25BHS, 25FKS.	U	0 70
25BDS, 25BRDS, 21BD, 21DK, 233S)	S*	S*
2000, 2001.00, 2100, 21011, 2000)	ŭ	Ü



MODELS	S	ML
Free Standing High Pressure Laminated Table with Swing Level Legs (Swing Level Legs N/A 19FBS, 19FD, 19KD, 21FBRS, 23FB, 23FBKS, 23LB,		
25DKS, 25FKS)	S	S*
Free Standing Table and Chairs (N/A 17, 183, 19, 21DK,)		
(Opt. ML: 21DS, 25BHS, 25FKS, 25BDS, 25BRDS)	0*	0*
Stainless Steel Appliances	0	0
Double Door Refrigerator	S*	S*
Raised Refrigerator Panels	0	0
Single Door Auto Gas/Elec. Refrigerator (19FBS, 19FD, 19KD S: 17 Only)	S*	S*
3 Burner High Output Gas Range w/ Glass Stove Top Cover	S	S
Gas Oven (Required 21DK, 23IKSS, 23FBKS, 25DKS, 25KS)	0*	0*
Under Mount Double Bowl Kitchen Sink w/		
Residential Style Faucet (N/A 19FD, 19KD, 19FBS)	S	S*
Residential One-Piece Sink Cover	S	S
Cutting Board	S	S
Counter Top Extension (Std. 21FBRS, 23FB, 23LB, 25BDS, 25BRDS, 25BHS)		S*
Water-Pur Filtration System	S	S
Tub Surround	S	S
Radius Glass Door Shower	S*	S*
Bathroom Skylight	S	S
110 DSI Gas/Electric Six Gallon "Quick Recovery" Water Heater By-Pass Kit	S	S
Foot Flush Toilets	S	S
Extra Maxxair® Ventilation Fan and Vent Cover	S	0
Murphy Bed w/ Under Sofa Storage System and Outside Access		
for Unmatched Floor Plan Flexibility (Std., 23FBKS, 25KS, 25BDS, 25BRDS		
25BHS, 19FD, 19KD)(Opt. 21DS, 23FB, 23LB)		0*/\$*
Murphy Bed w/ Dinette for Unmatched Floor Plan Flexibility (Opt. 21FBRS)		0*
Heated Mattress	S	S

MODELS	S	ML
EXTERIOR FEATURES		
Fully Aluminum Frame (Floor, Sidewall, & Roof)	S	S
Insulation Factors R-7 Side Wall, R-12 Floor and R-14 Ceiling	S	S
Radius Roofs w/ Interior Vaulted Ceilings	S	S
Vinyl / Rubber Composite Roofing Membrane	S	S
T V Antenna w/ Cable & Satellite Hook-Up	S	S*
Rear Observation Camera Prep w/ Molded Mounting Plate	S	S
Laminated Oyster Colored Fiberglass Sidewalls	0	0
Laminated Fiberglass Sidewalls	S	S
Distinctive Black Exterior Trim	S	S
Electric Slide-Out (All Slide Out Models)	S	S
Lower Front Diamond Plate Panel		S
Decorative Frame Skirting (21DS, 25BHS, 25FKS, 25BDS,		
25BRDS Only, N/A 17 Sham)	S*	S*
Easy to Reach Lockable Bed Latch System	S	
Bed Cable System (No Poles)	S	
Rear Ladder		0
Bike Rack Ladder Attachment		0
Power Awning With Adjustable Rain Dump and LED Lighting	0	0
Awning Slide Topper	0	0
Entrance/Screen Door	S	S
Friction Hinge Entrance Door	S	S
Large Assist Grab Handles	S	S
Radius Corner Windows and Doors	S	S
Thermopane Windows	0	0
Large Dinette Picture Window (N/A 19FD, 19KD)	S	S*
Outside Grill Prep	S	S
Outside Gas Grill and Worktable (Opt: 19FBS, 19FD, 19KD)	0	S
Outside Shower	S	S

MODELS	S	ML
1/2 Sliding Storage Tray (N/A 19KD, 19FD, 23FB and All Models		
w/ Murphy Bed) (Opt. 17, 183, 19, 21SS, 21SSL, 23IKSS)	0*	0*
Outside Antifreeze Stations	S	S
Two-20 Lb Gas Bottles (19FD, 19KD, 19FBS Only)	S	S*
Two-30 Lb Gas Bottles		S*
Molded Bottle Cover	S	S
Surface Coated Steel I-Beam Frame (N/A 19FBS, 19FD, 19KD)	S	S*
8' X 8' Front Storage Deck: 1300 LBS. Max Capacity (21SSL Only)	S*	
2' X 8' Front Storage Deck W/ 350 LBS. Max Capacity (21BD Only)	S*	
Fuel Station with 18 Gallon Capacity (Gasoline Only) (Opt. 21SSL Only)	0	
Toylok Mounted Locking System (21BD, 21SSL Only)	S*	
Power Tongue Jack	0	0
Easy Lube Axles and Nev-R Adjust Brakes	S	S
Radial Tires w/ Nitro Fill (19FD, 19FBS, 19KD, 17 Sham. w/ Single Axle)	S	S
Double or Triple Entry Step	S	S
Off Road Package (Includes: 15" Off Road Tires and Aluminum Wheels)		
(21SSL Only)	S*	
Electronically Controlled Heated Holding Tanks	0	0
Black Water Flush	S	S



### PRE-DELIVERY INSPECTION FACILITY

20,000 square feet of quality assurance. The bare essentials for a premium product. This state-of-the-art facility gives immediate daily feedback to production for quality assurance in every unit built.



Forest River, Inc. encourages our customers to purchase their Forest River products from a local dealership whenever possible for the following reasons:

- Forest River, Inc. dealers are independently owned and operated businesses so priority service and scheduling is at their discretion and is often provided to customers that purchased their unit at that dealership.
- Purchasing locally allows customers to establish meaningful relationships with a dealer, enhancing the RV experience through assistance with product questions, user tips or RV regulations for your state or country, and much more!
- Canadian customers must meet requirements to bring an RV purchased out of the country to their home.
   These requirements may involve additional inspections and certifications, taxes and fees. Your local Canadian Dealer is a professional at meeting these requirements.
- 4) Scheduling timely warranty repairs and adjustments through a local dealership provides far greater flexibility and convenience to you, the customer!

It is the goal of Forest River, Inc. that all of our RV owners fully enjoy the RV experience and that customer satisfaction meets or exceeds their expectations!

### 24/7 EMERGENCY ROADSIDE ASSISTANCE

For a worry-free ownership experience Forest River includes one

call away.

Coach-Net®

RV Technical & Roadside Assistance

year of Coach-Net RV Technical & Roadside
Assistance with each RV purchase. Whether
new to the RV lifestyle or an experienced RV enthusiast,
Forest River owners have 24/7 access to technical,
operational and emergency road service
coverage throughout the US & Canada.
Coach-Net's fast, dependable
service is just a phone

### LOOK FOR OUR OTHER POPULAR LINES OF FLAGSTAFF CAMPING TRAILERS.



Flagstaff V-Lite, Classic Super Lite Travel Trailers & Fifth Wheels



Flagstaff Super V, Super Lite Travel Trailers & Fifth Wheels



Flagstaff MAC, SE, Classic, High Wall & Hard Side Camping

### Specification Definitions

GVWR (Gross Vehicle Weight Rating) - is the maximum permissible weight of the unit when fully loaded. It includes all weights, inclusive of all fluids, cargo, optional equipment and accessories. For accession of the accession o

GAWR (Gross Axle Weight Rating) - is the maximum permissible weight, including cargo, fluids, optional equipment and accessories that can be safely supported by a combination of all axles.

UVW (Unloaded Vehicle Weight)\* - is the typical weight of the unit as manufactured at the factory. It includes all weight at the unit's sax(e) and tongue or pin and LP Gas. The UVW does not include cargo, fresh potable water, additional optional equipment or dealer installed accessories.

\*Estimated average based on standard build optional equipment.

CCC (Cargo Carrying Capacity)\*\* - is the amount of weight available for fresh potable water, cargo, additional optional equipment and accessories. CCC is equal to GVWR minus UVW. Available SCC should accommodate fresh potable water (8.3 lbs per gallon) Before filling the fresh water tank, empty the black and gray tanks to provide for more cargo capacity.

\*\* Estimated average based on standard build optional equipment

Each Forest River RV is weighed at the manufacturing facility prior to shipping. A label identifying the unloaded vehicle weight of the actual unit and the cargo carrying capacity is applied to every Forest River RV prior to leaving our facilities.

The load capacity of your unit is designated by weight, not by volume, so you cannot necessarily use all available space when loading your unit.

### FLAGSTAFF

### Warranty

For details on Flagstaff's complete warranty program, see your Flagstaff dealer. When it comes to backing products with the same quality and commitment it does when it begins the manufacturing process, the only name you have to remember when you're looking for a recreational vehicle is Flagstaff. Flagstaff offers the following additional limited warranties to the original purchasers. Consult written warranty for details.

1. Twelve-year vinyl roof warranty, 2. Two-year fiberglass warranty, 3. Ten-year Torflex® axle warranty, 4. One-year bumper to bumper warranty, 5. Five-year tent warranty, 6. Available second-year warranty



### Learn More

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a QR Reader on your
smart phone to learn
more about Forest River.



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YOUR FLAGSTAFF DEALER

All information contained in this brochure is believed to be accurate at the time of publication. However, during the model year, it may be necessary to make revisions and Forest River, Inc., reserves the right to make all such changes without notice, including prices, colors, materials, equipment and specifications as well as the addition of new models and the discontinuance of models shown in this brochure. Therefore, please consult with your Forest River dealer and confirm the existence of any materials, design or specifications that are material to your purchase decision. Litho. U.S.A. FOR 1386 W: 2016.10.10