



## TRAVEL TRAILERS

Dealer: CORDELIA RV CENTER  
4850 AUTO PLAZA COURT  
FAIRFIELD, CA 94534

Mfg Plant: La Grande, Oregon  
Brand: Black Stone 280KVS Western Saddle  
VIN: 51W15352XR1028102

Invoice No: 28675-28102  
Model year: 2024  
Date:

### STANDARD ITEMS INSTALLED ON THIS MODEL AT NO EXTRA CHARGE

#### BlackStone MOUNTAIN SERIES

##### Outdoors "Climate Designed Four Seasons"

Mountain Extreme Thermal Pane Windows  
Climate Designed - Four Seasons Camping -  
Designed for Mountain States & Western Canada  
Triple Layered Four Seasons Roof Insulation  
(Reflective Insulation Layer & Two Layers of R-7 Fiberglass Insulation)  
Fully Enclosed - Heated - Insulated Underbelly  
1" Thick Thermal Insulated Luggage Doors  
Reflective Insulation Layer Roof, Slide-Out Floor, Entire Underbelly & Holding Tanks  
Thermal Insulated Bedroom Ceiling Vent  
XL Furnace for Extreme Camping Heat System  
Exterior Shower Protected by 1" Thick Thermal Insulated Door  
Insulated Bedroom Nightstands

##### Outdoors "Off-Road Tough" Designed

Custom-Built Cambered Off-Road Chassis  
Integrated A-Frame Chassis Construction  
HD X-Fall 24" Power Tongue Jack w/ LED Light  
Off-Road X4 Suspension - MorRyde CRE 3000, HD Shackle Kit  
KYB World Class Shock Absorbers  
15" Rugged Mud Flaps / Off-Road Clearance Lights  
Rugged "Armor Guard" XL Protected Bumper  
Heavy Duty 6 Lug 5200 LB Axles w/ Off-Road Brake System  
16" GoodYear 235 E Range 10 Ply Radial Tires & Spare  
Laminated Fiberglass Slide-Out Floor  
Laminated Aluminum Frame Slide-Out Ceiling  
Roto-Torqued "Outdoors Tough" Cabinetry (All Cabinets)  
Radius-Crowned Full Walk-On Roof w/ **HD Big Tube** Rear Ladder  
Exterior Grade Tongue & Groove Plywood Sub-Floor  
Marine Grade Plywood Roof Decking  
Full Extension 100 lb Metal Drawer Guides

##### Outdoors "Off-Grid" Camping

"All New" FS1 400watt (2 Panel) Advanced Solar System w/ MPPT 40amp Controller  
Progressive Dynamics (4) Stage Converter w/ Built in Charge Wizard - Lithium Compatible  
Battery Disconnect Switch Protected Inside Front Luggage Compartment  
No Boundaries Off-Grid Solar Ready Roof Port for up to 600 watts (3 Panels Total)  
Door Side Portable Solar Port / Energy Saving LED Interior & Exterior Lights  
80 Gallon Fresh Water Capacity / Lavy USB Charging Port  
12 Volt Triple Charge Station (15 Amp Circuit w/ 12v Recept & Dual USB Ports)  
- Bedroom, Dinette and Select Living Room/Kitchen Locations  
12 Volt Triple Charge Station (15 Amp Circuit w/ 12v Recept & Dual USB Ports)  
- Luggage Compartment  
HD Living Room TVs w/ HDMI Bluetooth DVD Sound System

##### Outdoors "Mountain Tough" Construction

1.2.3 Built Outdoors Tough Warranty  
Rugged 2" Bonded Aluminum Frame Walls (Every Wall)  
HD Fiberglass Front Cap w/Armor Guard Protection  
HD Laminated Fiberglass Hardwall - Front, Rear, Side, & Slide-Out Walls  
Eco-Friendly Laminated Wall Cutouts in Dinette - 40% Thicker Cushions  
Voyager "Outdoors Tough" Flooring

##### Outdoors "Rugged Oregon Mountains" Std Features

Marine Grade Aluminum Entry Steps & Exterior Speakers  
Metal Designed Slam Latch Luggage Doors  
"Fire Pit" Door Side Propane BBQ Hook-Up  
Friction Hinge Wind Resistant Entry Door(s)  
XL Grab Bar Handles (Both Doors Where Applicable)

### OPTIONAL EQUIPMENT INSTALLED ON THIS UNIT BY OUTDOORS RV

018 MTN. STORAGE SYSTEM (2" REC. HITCH & TOY-LOK)  
101 LIVING ROOM FIREPLACE W/ ROCK SURROUND  
102 12V HEAT PAD (FRESH WATER TANK)  
499 DUAL MOTOR PWR. STAB. JACKS (PSX2 SYSTEM) - N/A W/  
OPT 2  
582 60"X80" PREMIUM MATTRESS - N/A W/ OPT. 2  
716 DELUXE POWER VENT FANS (BED & BATH)  
SP4 15K A/C

Options Subtotal: \$3,951.00

Unit Base Price: \$80,555.00

Freight: \$2,201.00

Tags: \$55.00

Dealer Prep:

Other:

Total Suggested Retail Price: \$ 86,762.00

##### Outdoors "Rugged Oregon Mountains" Std Features (Cont'd)

Mountain Comfort Mattress  
LG Solid Surface Galley Top w/ Sunken Metal Sink  
Black Metal High Rise Single Lever Pull-Out Galley Faucet  
Sunken Range w/ Glass Top & Front  
Knife Rack / Granite Designed Backsplash  
Dual Pane Living Room Skylight w/ Shade  
Metal Bathroom Sink & Porcelain Toilet  
Drawers Underneath Both Sides of Bed  
Rustic Knotty Alder Mountain Cabinetry  
Adjustable Pitch XL Electric Awning with Rain Dump Arm  
10 Gallon LP/110V DSI Water Heater w/ Double Lever Bypass  
Dometic Adjustable Fridge - XL (20% More Groceries)  
Night Shades / Attic Vent  
Black Tank Flush w/ Brass Valve  
Magnet Luggage Door Catches  
Detachable Power Cord / Road Side Utility Light  
Color Coordinated Gray & Black Dump Valves  
Winegard AIR 360+ Antenna (Wifi Ready)  
Ozite Insulated Luggage Compartments  
280KVS - Std 50 Amp Service w/ Prewire for Bed A/C  
13.5K Coleman A/C / Microwave  
Rugged Rubber Diamond Plate Luggage Compartment Flooring  
Towing Organizer - Chain Saver, Power Cord, Break Away Cable  
Convenient Water Pump Switch in Bathroom  
Harwood Drawer Fronts (All Drawers)  
Boot/Shoe Storage In Bedroom (Most Models)  
"All New" Side Marker Safety Turn Signals

\*\*Prices, materials, designs, and specifications are subject to change without notice  
Revised May 2023

**MANUFACTURER'S SUGGESTED RETAIL PRICE**  
PRODUCT PRICING SUBJECT TO CHANGE WITHOUT NOTICE