



29UDQL5 BLACK LABEL

Every camping experience is enhanced by a good night sleep after playing hard all day. All Nitro models include a private master bedroom. (N/A 21FQSL)

Our open concept travel trailers provide up to 17'6" of storage space for gear and toys with a generous amount of overhead storage for everything else.
28TQDL is shown in Hammered Copper.

VERSATILITY

At XLR, we've been designing toy haulers since 2006. Today, one thing still remains true – you want a functional layout that works for your unique family. Therefore, every model is carefully engineered and built to maximize the features and space inside your Nitro. Toy haulers today offer customers endless possibilities to enjoy the outdoors. We are intentional about balancing your need for storage AND livability. After all, you deserve to have your cake and eat it too.

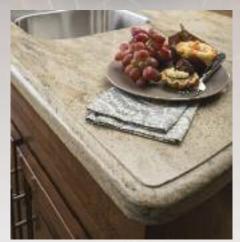
Nitro's spacious bathrooms won't cramp your style or your neck with standard skylights and generous headroom. A premium tub surround with built in shelving is great for toiletries. (Select models)



We continue to evolve with our customers and make every attempt to insure each Nitro "garage" has appropriate dimensions for today's motorized toys.



# XLR TOY HAULERS



Optional solid surface countertop gives you the opportunity to rev up the kitchen of your Nitro.



Our sidewalls and slide out end walls are constructed of welded aluminum, filled with high density block foam insulation, a high gloss fiberglass skin and interior vinyl wall board utilizing an industrial urethane glue and vacuum chamber to complete the lamination process.

# DEPENDABILITY

Chewing gum flavor and cell phone batteries don't last...Nitro, however, is built tough.

We pay special attention to making sure every XLR is built to withstand today's roads and get you to your destination safely time and time again. We begin by using a heavy duty steel I-beam chassis. In addition, each holding tank is held in place by a steel cradle and our fuel tank is bolted on to the frame, not spot welded with a thin strap like others. Every Nitro uses plywood decking underfoot versus our competitors moisture absorbing OSB. Covering this marine grade plywood, our wood plank vinyl flooring has a layer of "comfort foam" cushioned backing for sound absorption and resistance against cold-creaking. Inside, all drawers utilize metal ball-bearing guides that extend fully so you can see those socks stuffed way in the back.



We build every XLR Nitro starting with a heavy duty steel powder coated I-beam chassis. Steel plates are welded to the frame to secure our 5.000 lb tie downs.



XLR partners with some of the largest and most reputable names in the industry:



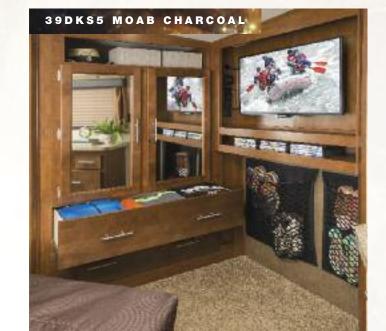














The 39DKS5's V-front design adds 72 cu. ft. of usable space to your bedroom. There's no need to leave anything at home with the unique entertainment center, huge drawers, and ample wardrobe.





# Pinch me.

No, you're not dreaming. This 305VL5 comes complete with stainless steel finishes, a double basin sink, optional solid surface countertops, and enough doors and drawers to accommodate the "over-packer." The design of our Nitro fifth wheels naturally create multiple zones for dining and living so everyone can maximize their personal space. Put your feet up and lean back in one of our custom designed reclining sofas while the kids and their new campground buddies hang out on the other side of our noise-reducing sliding glass patio door.



Nitro fifth wheels offer true convenience with a sealed, all-in-one utility docking station.

# VALUE

You work hard for your money and deserve to get the most for it. We've worked just as hard to give you the same comfort, convenience, and quality construction of high end toy haulers without the inevitable "sticker shock". Nitro travel trailers and fifth wheels are the epitome of value. Taking advantage of our company's innovative design and streamlined production, we're able to offer features and construction in your Nitro that years ago were unimaginable in this price range.



Stainless steel finishes used to be reserved for only the elite hauler enthusiasts...not anymore.



Space is a premium and our travel trailer bathrooms take it to the max - huge headroom, rounded curtain rod, and plenty of room around the commode.



Our collapsible ladder folds flat against the sidewall to avoid it banging around inside the garage.





Optional stylish euro recliners with table and larger window are available on the 21FQSL, 24FQSL, & 28TQDL.

The 24FQSL is a winner with over 15' of floor space AND it's half-ton towable! This popular floor plan has an unsurpassed amount of overhead storage, a master bedroom with it's own door, and a spacious dining area at the rear. The standard rollover sofas also convert into comfortable sleeping quarters for kids or guests.









## XLR NITRO FEATURES

### Interior

- Cognac Maple Cabinetry with Raised Panel Cabinet Doors
- LED Lighting
- Storage Cargo Netting
- AM/FM/CD/DVD/Bluetooth Stereo (TT)
- AM/FM/Bluetooth Soundbar (FW)
- Interior Speakers
- Dual Ram Air Vents
- Full Extension Drawer Guides
- Laminated Countertops
- 3-Burner Cooktop
- Microwave
- Dometic 8 Cu. Ft. Double Door Refrigerator

- Gas/Electric/DSI Water Heater (6 Gallon TT, 10 Gallon FW)
- Porcelain Foot Flush Toilet
- 92 Gallon Fresh Water
- Electric Ignition Furnace
- 12V Battery Disconnect
- 12V Roof Vent in Bathroom, Galley
- 5,000 lb. Steel Reinforced Tie Downs

### **Exterior**

- 102" Widebody Construction
- High Gloss Exterior Fiberglass
- Laminated Sidewalls
- Crowned 4½" Roof with Fiberglass Insulation

- Hydraulic Main Slide Rooms
- Collapsible Ladder (FW)
- Black Tank Flush
- Electric Stabilizer Jacks (FW)
- LED Lighting
- Camaro Style High Profile Fiberglass Cap (FW)
- Correct Track Axle Alignment System
- Attic Vents
- Radius Entrance and Baggage Doors
- Radius Tinted Safety Glass Windows

- Outside Shower
- Exterior Marine Grade Speakers
- 30 AMP Service (TT)
- 50 AMP Service (FW)
- Spring Assisted Ramp Door
- Rear Cargo Loading Lights
- Powder Coated, Steel I-Beam Chassis
- Manual Stabilizer Jacks (TT)
- Dexter E-Z Lube Axles
- Radial Tires
- Large Entry Door Assist Handle
- Rain Gutter Drip Spouts
- Bar Ramp Door Locks

**Options** 

Big Air Package (Mandatory):

13.5K BTU Ducted A/C, Spare Tire, Blackout Features, Aluminum Wheels, Generator Storage and Double Battery Rack (TT), Premium Graphics, Upgraded Furniture, Electric Awning with LED Lights, Enclosed Underbelly

■ N.O.S. Package:

Stainless Steel Appliances, Solar Charger Input, Friction Hinge Door, Equa-Flex Suspension Enhancement, Ramp Door Patio System, Aztec Grey Front and Rear Ramp

**■ Extreme Weather Package:** 

Dual Pane Windows, 12V Heated Holding Tanks, Radiant Roof/Floor/ Slideout Floor Insulation (R-38 @ 80° F)

- Power Tongue Jack
- Generator Prep with 30 Gal. Tank
- Onan CARB EVAP Generator (4.0 TT. 5.5 FW)
- Second Air Conditioner
- Mobile Fuel Station
- 15K BTU A/C IPO 13.5K
- Night Shades
- Solid Surface LG Galley Countertops
- 32" LED Flat Screen TV (TT)
- 39" LED Flat Screen TV (FW)
- Fantastic Fan (Galley, Bath, or Garage)
- Plush Cargo Carpet Kit
- Recliner Sofa IPO U-Dinette (30FQSL)
- Euro Chair(s)
- Euro Chairs IPO Wall Mount Sofa (21FQSL, 24FQSL, 28TQDL)
- Retractable Hid-N-Screen
- Manual Awning for Ramp Door Patio (FW)
- Electric Queen Bed(s)
- Electric Queen Bed with Bottom Pass Thru Dinette



The optional 30 gallon fuel station keeps the gas cans out of your living space.



Because we go camping to enjoy the outdoors, every single Nitro offers you the optional VIP party deck for you and your guests (TT - rear awning N/A).

# NITRO

## FIFTH WHEELS

Nitro fifth wheels offer comfortable, spacious bedrooms, abundant wardrobe storage, queen/king size beds, and up to 16' of additional rear living space. All of this in a price point that doesn't break the bank. Your rear living space has an endless number of possibilities.



Make a quick pit stop before you load all your gear into the garage (36DBK5 rear bath).

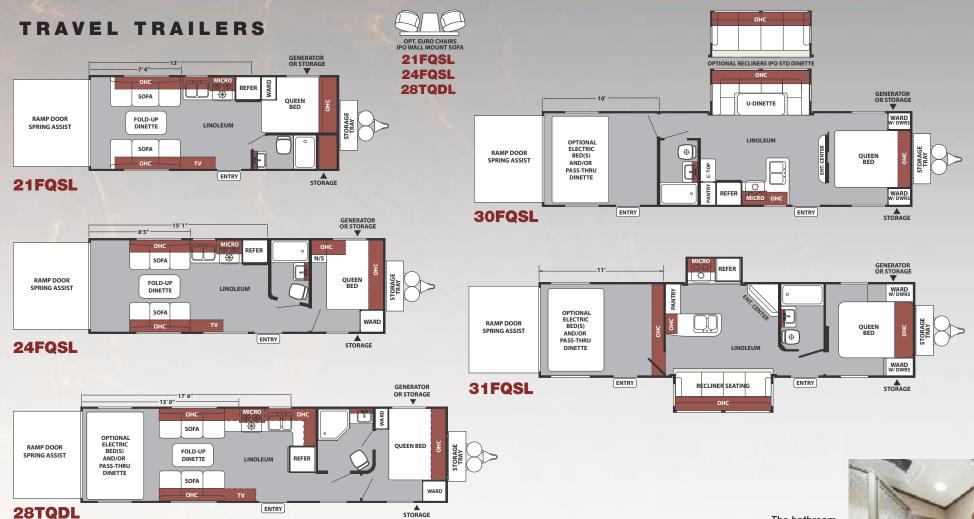


The optional electric dinette is perfect for dining, playing cards, or just hanging out.



At the end of the day, your Nitro converts into a dual queen bed bunkhouse in a matter of minutes.





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Model	21FQSL	24FQSL	28TQDL	30FQSL	31FQSL	29UDQL5	305VL5	36DBK5	39DKS5
Hitch Weight	745	650	819	1088	1075	2029	2211	2136	2054
Ship Weight	5508	5799	7492	8526	9031	10377	10931	12620	12866
Cargo Capacity	3978	3519	4949	4503	3998	5593	5221	5321	5075
Exterior Length	26' 10"	29' 11"	37' 6"	37' 8"	38' 6"	35' 11"	37' 8"	41' 11"	45' 0"
Exterior Height	12' 3"	12' 3"	12' 3"	12' 3"	12' 3"	13' 2"	13' 2"	13' 2"	13' 2"
Exterior Width	102	102	102	102	102	102	102	102	102
Fresh Water	92	92	92	92	92	92	92	108	92
Grey Water	54	54	54	54	64	64	64	64	86
Black Water	32	32	32	32	32	32	32	64	54

The bathroom in the 28TQDL is bigger than most fifth wheels bathrooms. With a full garden shower, generous headroom, medicine cabinet, and dual entrances it's easy to forget you're in a travel trailer.







TOY HAULERS

The Nitro 31FQSL travel trailer is the best of both worlds...dual opposing slides provide plenty of entertaining/lounging space without sacrificing your truck bed. And the 11 ft. garage accommodates today's larger toys.



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Actual towing capacity is dependent on your particular loading and towing circumstances, which includes GWR, GAWR and GCWR, as well as adequate trailer brakes. Please refer to the Owners Manual of your vehicle for further information. All illustrations and specifications contained in this literature are based on the latest product information at the time of publication. Forest River, Inc. reserves the right to make changes in prices, colors, materials, equipment and specifications at anytime, without notice, and assumes no responsibility for any error in this literature. All units are shipped F.O.B. point of manufacture. ©2014 XLR a Division of Forest River, Inc., a Berkshire Hathaway company. All Rights Reserved. 12/14

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#### PRE-DELIVERY INSPECTION FACILITY

20,000 square feet of quality assurance. The bare essentials for a premium product. This state-of-the-art facility gives immediate daily feedback to production for quality assurance in every unit built.



Forest River, Inc. encourages our customers to purchase their Forest River products from a local dealership whenever possible for the following reasons:

- 1) Forest River, Inc. dealers are independently owned and operated businesses so priority service and scheduling is at their discretion and is often provided to customers that purchased their unit at that dealership.
- Purchasing locally allows customers to establish meaningful relationships with a dealer, enhancing the RV experience through assistance with product questions, user tips or RV regulations for your state or country, and much more!
- 3) Canadian customers must meet requirements to bring an RV purchased out of the country to their home. These requirements may involve additional inspections and certifications, taxes and fees. Your local Canadian Dealer is a professional at meeting these requirements.
- 4) Scheduling timely warranty repairs and adjustments through a local dealership provides far greater flexibility and convenience to you, the customer!

It is the goal of Forest River, Inc. that all of our RV owners fully enjoy the RV experience and that customer satisfaction meets or exceeds their expectations!

#### 24/7 EMERGENCY ROADSIDE ASSISTANCE For a worry-free ownership experience Forest River includes one year of Coach-Net RV Technical & Roadside Assistance with each RV purchase. Whether new to the RV lifestyle or an experienced RV enthusiast, Forest River owners have 24/7 access to technical, operational and emergency road service coverage throughout the US & Canada. Coach-Net's fast, dependable



service is just a phone çall away.

### Learn More

Scan this barcode using a QR Reader on your smart phone to learn more about Forest River.





#XLRtoyhaulers

YOUR NITRO DEALER

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