



FEATURES -

- 1 The Solera 24MS is the perfect coach for couples on the go. By day, it offers a large living area with electric reclining theater seats.
- 2 With the push of a button, a queen size Serta murphy-bed drops from the wall giving you a great night's sleep.
- back-up camera with a 7" color monitor. Putting the monitor in the rear-view mirror allows you to keep your eyes on the road ahead. The separate monitor also allows you to use your radio or GPS while still using the camera.
- 4 All Solera's feature a 7" touchscreen radio. The radio offers AM/ FM, CD and DVD playback, USB, Aux, weatherband and Bluetooth standard. The radio also offers the option of an iPod connector and in dash GPS.













SOLERA PROUDLY MERGES BEAUTY AND EFFICIENCY

Efficient use of space was at the forefront in designing the Solera. The 24S features a fixed bed, a flush floor dinette slide, ample interior storage and to top it all off, an abundance of of exterior storage.



New for 2013, Solera presents the 24R. This double-slide floorplan is rich in standard amenities. Featuring a walk-around bed, class leading pass-through storage, and two different living room seating configurations, the 24R is the Sprinter that you've been looking for.





SOLERA CONSTRUCTION



MULTI-LAYERED LAMINATED ROOF SYSTEM

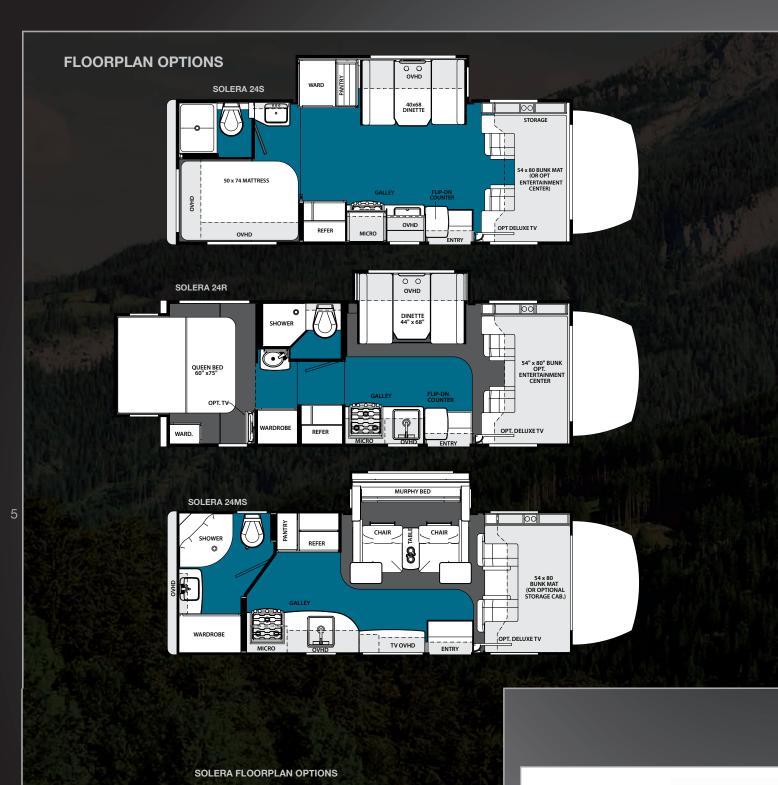
- 1 CROWNED FIBERGLASS ROOF
- 2 LUAN DECKING
- 3 BLOCK FOAM INSULATION
- 4 DUAL A/C DUCTS
- 5 TUBULAR ALUMINUM FRAMING
- 6 INTERIOR CEILING MATERIAL

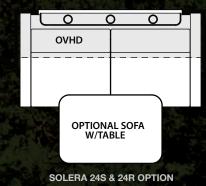
VACUUM-BOND LAMINATED SIDEWALLS

- 7 DECORATIVE INTERIOR WALL BOARD
- 8 TUBULAR ALUMINUM FRAMING
- 9 EGS METAL BACKERS
- 10 BLOCK FOAM INSULATION
- 11 OPENING FRAMED IN ALUMINUM
- **12** SUPERLITE COMPOSITE
- 13 SMOOTH GELCOAT FIBERGLASS EXTERIOR

VACUUM-BOND LAMINATED FLOOR SYSTEM

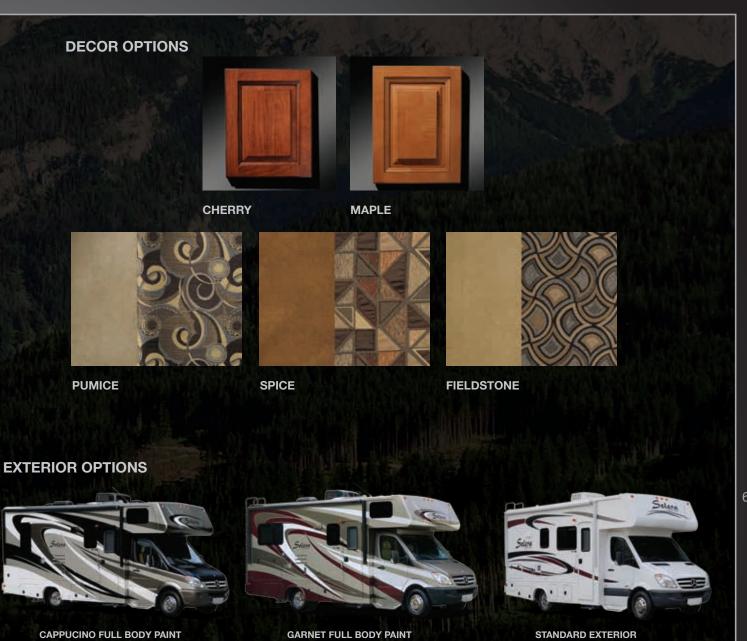
- 14 FIBERGLASS BOTTOM BOARD
- 15 BLOCK FOAM INSULATION
- 16 SEAMLESS FLOOR DECKING
- 17 BEAUFLOR FLOORING (IN SOME AREAS)
- **18** CARPET WITH PAD (IN SOME AREAS)
- **19** 1.5" ALUMINUM FRAMING





BlueTEC Diesel Engine

One of the world's cleanest diesel engines delivers more power while producing fewer emissions thanks to BlueTECH SCR technology. The 3.0L v-6 engine boasts 188hp and 325 lb-ft of rated torque.





	24MS	24R	24S
WHEELBASE	170.3	170.3	170.3
GVWR	11030	11030	11030
GAWRR	7720	7720	7720
GAWRF	4080	4080	4080
UVW	9800	9852	9700
GCWR	15250	15250	15250
NCC	1230	1178	1330
FUEL CAP. (GAL)	26.4	26.4	26.4
HITCH RATING	3.5k/350	3.5k/350	3.5k/350
TOTAL LENGTH	24'8"	24'10"	24'8"

MERCEDES BENZ

	CAPACITIES AND DIMENSIONS			
	24MS	24R	24S	
EXTERIOR HEIGHT W/ A/C	11'8"	11'8"	11'8"	
EXTERIOR WIDTH	91.5	91.5	91.5	
INTERIOR WIDTH	88	88	88	
INTERIOR HEIGHT	84	84	84	
FRESH WATER (GAL)	35	35	35	
GREY WATER (GAL)	32	30	33	
BLACK WATER (GAL)	32	30	33	
L.P. CAPACITY (GAL)	9.8	9.8	9.8	
AWNING LENGTH	15'6"	15'6"	15'6"	
WATER HEATER (GAL)			6	
SLEEPING CAPACITY				
EXTERIOR STORAGE (CU.FT.)	28	75	67	

SOLERA STANDARDS & OPTIONS WARRANTY: • 12 Months/12,000 mile basic limited warranty • 3 year/36,000 mile basic limited chassis warranty • 5 year/100,000 mile diesel OPTIONAL FEATURES · Color back-up camera with PS navigation and iPod dock tra-leather driver/passenger engine limited warranty GALLEY AREA: STANDARD FEATURES · High-neck faucet · Three burner range with oven · Six cubic foot refrigerator SYSTEMS: STANDARD FEATURES - Battery disconnect - Water heater by-pass kit - Deep cycle coach battery - 30 amp, 12 volt distribution panel & 30' power cord - 55 amp, 12 volt power converter - Six gallon gas/electric, electronic ignition DSI water heater Six cubic foot refrigerator with freezer Raised wood refrigerator panel Range hood with fan and light Residential-style drawer construction with solid wood fronts and ball-bearing drawer guides Microwave oven Filp-up countertop Sink cover heater 30,000 BTU electronic ignition furnace 13,500 BTU ducted roof air BATHROOM AREA: STANDARD FEATURES - Large medicine cabinet with milrored cabinet door - Deep sink with dual control faucet - Porcelain toilet - Gless ehouser door 3.6 KW Onan LP generator Generator auto transfer switch One year CoachNet service Arctic package Water filtration system OPTIONAL FEATURES Diesel generator Second auxiliary deep cycle coach battery 15,000 BTU ducted roof air conditioner with heat pump (N/A with diesel generator) ilass shower door eath amenity package (towel ar, tissue, toothbrush & soap (N/A wures) EXTERIOR: STANDARD FEATURES STANDARD FEATURES 1.5' laminated Gelcoat sidewalls, vacuum bonded with aluminum frame structure, steel backers and foam insulation Azdel superlite composite & surround Shower head with flexible hose extension Shower skylight BEDROOM AREA: STANDARD FEATURES · Night shades with upsci window treatments i-fold privacy door ght switch ear bedroom window LIVING ROOM AREA: STANDARD FEATURES · Cherry or maple wood cabinetry throughout with raised panel ignt door with screen door ead bolt lock lass running boards lius style exterior doors assist handle Rubbed bronze handles Pream dinette (24R & 24S) light shades with deluxe ctric entry step sy-Dump" valve dump stations "Easy-Fill" exterior water fill gnt switches 5" flat panel 12 volt TV (24MS) stations 110 volt, GFI protected exterior OPTIONAL FEATURES · Cab-over entertainment receptacle Tinted sliding windows Cab-over entertainment center with 26" flat panel 12 volt TV Deluxe break-away mirrors 3,500 lb tow hitch with 7-pin & 245) at panel side 12 volt TV ge cabinets IPO overhead bunk (24MS) Front cab-over bunk window (N/A w/ ent center, storage cabinets or front cap) Fantastic Fan Sofa IPO of dinette OPTIONAL FEATURES • Bigfoot 2 point hydraulic stabilizers • Full body paint • Fiberglass front cap 5.1 Surround sound CAB AREA: STANDARD FEATURES • 7* touch-screen AW/FM radio with CD, DVD USB, Aux, weatherband and Bluetooth • Cab area privacy curtains • Cruise Control • Power windows and door locks OPTIONAL SOLERA SPECIAL EDITION" PACKAGE Fiberglass front cap Frameless windows S navigation and iPod dock t-touch vinyl ceiling ss light fixtures





PRE-DELIVERY INSPECTION FACILITY

20,000 square feet of quality assurance. The bare essentials for a premium product. This state-of-the-art facility gives immediate daily feedback to production for quality assurance in every unit built.



call away.

Forest River, Inc. encourages our customers to purchase their Forest River products from a local dealership whenever possible for the following reasons:

- Forest River, Inc. dealers are independently owned and operated businesses so priority service and scheduling is at their discretion and is often provided to customers that purchased their unit at that dealership.
-) Purchasing locally allows customers to establish meaningful relationships with a dealer, enhancing the RV experience through assistance with product questions, user tips or RV regulations for your state or country, and much more!
- 3) Canadian customers must meet requirements to bring an RV purchased out of the country to their home. These requirements may involve additional inspections and certifications, taxes and fees. Your local Canadian Dealer is a professional at meeting these requirements.
- 4) Scheduling timely warranty repairs and adjustments through a local dealership provides far greater flexibility and convenience to you, the customer!

It is the goal of Forest River, Inc. that all of our RV owners fully enjoy the RV experience and that customer satisfaction meets or exceeds their expectations!



YOUR SOLERA DEALER

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