







INIPACT

IMPACT

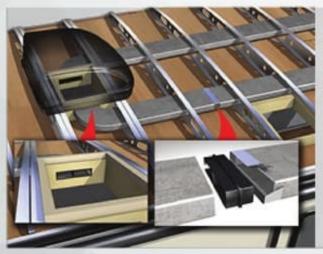








IMPACT



A DIFFERENCE YOU CAN FEEL

- » 3/4 TON RESIDENTIAL A/C, EQUIVALENT TO 16200 BTU'S
- » MOST ENERGY EFFICIENT, HIGHEST PERFORMING SYSTEM AVAILABLE
- » RUN 2 A/C'S ON A 30-AMP SERVICE W/ POWER TO SPARE
- » RESIDENTIAL STYLE SYSTEM ACHIEVES 15% GREATER AIRFLOW





TUF-LOK THERMOPLASTIC COUPLERS FORM A PERMANENT, CRUSH-RESISTANT SEAL IN YOUR RV'S AIR-CONDITIONING DUCT

- » Securely joins ductwork and air-conditioning units
- > Crush-resistant design won't pull apart due to rough roads, heat and stress
- » Drastically reduces chilled-air leakage to boost cooling efficiency and comfort



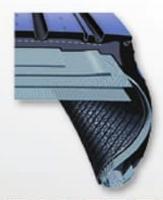
FRAMELESS WINDOWS

Every Impact trailer and fifth wheel comes standard with frameless windows. Not only do they look better but also keep your unit dry on rainy days.



5K INTER-LOCK SYSTEM

Impact's 5K Interlock system is the most rugged, toughest tie-down you can find in any toy hauler. Welded into the frame, each tie down can support 5000 pounds. Because your toys are important, be sure your new toy hauler is an Impact with the 5K Interlock system.



G-RANGE TIRES WITH ALL STEEL TIRE CONSTRUCTION

Impact FW's are standard with G-Range tires to provide a maximum tire load of 4080 lbs at 110psi. G-range tires have steel belts in the tread and sidewall for less flexing and the lateral ribbed tread provides low rolling resistance for better heat dissipation in all positions.



8 CUBIC FOOT REFRIGERATOR

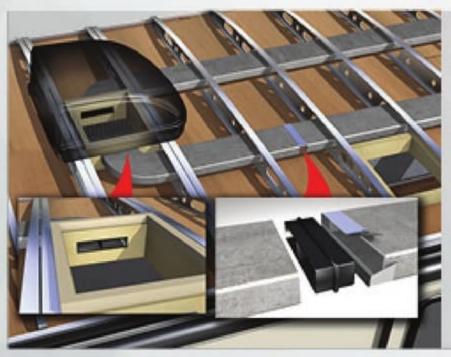
Keep things cool even off the beaten path with Impact's 8 cu. ft. refrigerator. Our refrigerators offer versatile interior storage space with easy to read electronic controls at eye level. The efficient climate control system saves energy, and helps prevent condensation.



COLLAPSIBLE ROLL-OVER SOFA SYSTEM

Whether you need the extra height or width, the decision is yours. Impact delivers total versatility when it comes to your storage needs. Collapse the sofas to the side to get 90" height clearance, fold the sofa's in the upright position and get 79" height clearance.





A DIFFERENCE YOU CAN FEEL

- » 3/4 TON RESIDENTIAL A/C, EQUIVALENT TO 16200 BTU'S
- » MOST ENERGY EFFICIENT, HIGHEST PERFORMING SYSTEM AVAILABLE
- » RUN 2 A/C'S ON A 30-AMP SERVICE W/ POWER TO SPARE
- » RESIDENTIAL STYLE SYSTEM ACHIEVES 15% GREATER AIRFLOW





TUF-LOK THERMOPLASTIC COUPLERS FORM A PERMANENT, CRUSH-RESISTANT SEAL IN YOUR RV'S AIR-CONDITIONING DUCT

- » Securely joins ductwork and air-conditioning units
- » Crush-resistant design won't pull apart due to rough roads, heat and stress
- » Drastically reduces chilled-air leakage to boost cooling efficiency and comfort



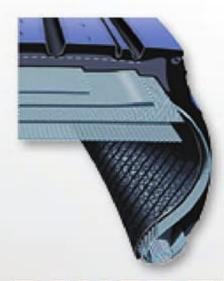
FRAMELESS WINDOWS

Every Impact trailer and fifth wheel comes standard with frameless windows. Not only do they look better but also keep your unit dry on rainy days.



5K INTER-LOCK SYSTEM

Impact's 5K Interlock system is the most rugged, toughest tie-down you can find in any toy hauler. Welded into the frame, each tie down can support 5000 pounds. Because your toys are important, be sure your new toy hauler is an Impact with the 5K Interlock system.



G-RANGE TIRES WITH ALL STEEL TIRE CONSTRUCTION

Impact FW's are standard with G-Range tires to provide a maximum tire load of 4080 lbs at 110psi. G-range tires have steel belts in the tread and sidewall for less flexing and the lateral ribbed tread provides low rolling resistance for better heat dissipation in all positions.



8 CUBIC FOOT REFRIGERATOR

Keep things cool even off the beaten path with Impact's 8 cu. ft. refrigerator. Our refrigerators offer versatile interior storage space with easy to read electronic controls at eye level. The efficient climate control system saves energy, and helps prevent condensation.



COLLAPSIBLE ROLL-OVER SOFA SYSTEM

Whether you need the extra height or width, the decision is yours. Impact delivers total versatility when it comes to your storage needs. Collapse the sofas to the side to get 90" height clearance, fold the sofa's in the upright position and get 79" height clearance.





FAST TRACK PATIO SYSTEM 2.0

Impact's exclusive Fast Track Patio System makes it easy to set up your toy hauler patio in under 1 minute. Because the patio rails are not attached to the ramp, the door is lighter and easier to open and close. Plus, unloading your toys is now so simple.

By not attaching the patio to the ramp door, this makes the ramp door approximately 60 pounds lighter and much easier to open and close than the patios with the old fashioned systems.



IMPACT SKY-DOME

Transforms available daylight into a natural light source for your living area. The Impact Sky-Dome allows balanced daylight to illuminate your interior evenly without an unwanted hot-spot. Making your RV experience brighter and healthier.



DEDICATED 50 AMP SERVICE

Impact TT's and FW's include 50 AMP service standard. This feature offers all the juice you need to power all your appliances. It really comes in handy when powering the AC in hot climates, and keeping the unit warm in the cooler months. You won't have to sacrifice any electricity with Impact. *N/A on 26V



6-POINT HYDRAULIC LEVEL UP (FW)

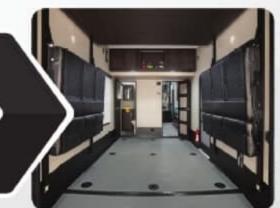
Level Up's patented technology not only achieves front-to-rear level, but side-to-side level as well. The other issue is stability. Level Up's patented 6-point system adds a pair of aluminum leveling jacks before the front axles which dramatically reduces the rocking issues RV'ers face.



7,000 LB. DEXTER AXLES

WITH 5 YR. WARRANTY
You can ride with confidence knowing that your Impact is on a dependable and certified ISO

9001 axle. Offering the strongest axle warranty available. Every Impact rides on one of America's most trusted brands.







SOFA'S ROLLED TO THE SIDE

77 GARAGE HEIGHT

ITH SOFR'S IN THE UPRIGHT POSITION



FAST TRACK PATIO SYSTEM 2.0

Impact's exclusive Fast Track Patio System makes it easy to set up your toy hauler patio in under 1 minute. Because the patio rails are not attached to the ramp, the door is lighter and easier to open and close. Plus, unloading your toys is now so simple.

By not attaching the patio to the ramp door, this makes the ramp door approximately 60 pounds lighter and much easier to open and close than the patios with the old fashioned systems.



IMPACT SKY-DOME

Transforms available daylight into a natural light source for your living area. The Impact Sky-Dome allows balanced daylight to illuminate your interior evenly without an unwanted hot-spot. Making your RV experience brighter and healthier.



DEDICATED 50 AMP SERVICE

Impact TT's and FW's include 50 AMP service standard. This feature offers all the juice you need to power all your appliances. It really comes in handy when powering the AC in hot climates, and keeping the unit warm in the cooler months. You won't have to sacrifice any electricity with Impact. *N/A on 26V



6-POINT HYDRAULIC LEVEL UP (FW)

Level Up's patented technology not only achieves front-to-rear level, but side-to-side level as well. The other issue is stability. Level Up's patented 6-point system adds a pair of aluminum leveling jacks before the front axles which dramatically reduces the rocking issues RV'ers face.



7,000 LB. DEXTER AXLES

WITH 5 YR. WARRANTY

You can ride with confidence knowing that your Impact is on a dependable and certified ISO 9001 axle. Offering the strongest axle warranty available. Every Impact rides on one of America's most trusted brands.







WITH SOFA'S ROLLED TO THE SIDE



WITH SOFR'S IN THE UPRIGHT POSITION







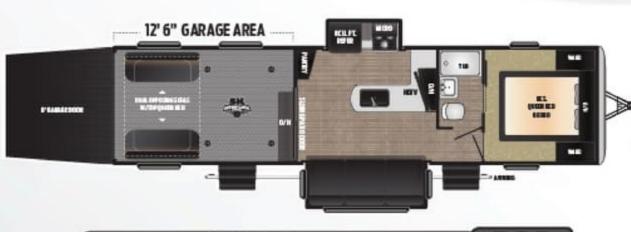
WEIGHT	cc	нтсн	FRESH	WASTE	GRAY	LAG	LENGTH*	HEIGHT	GARAGE	28V
7060	4150	1130	60	30	30	60	32.8"	122	9'6"	LUV







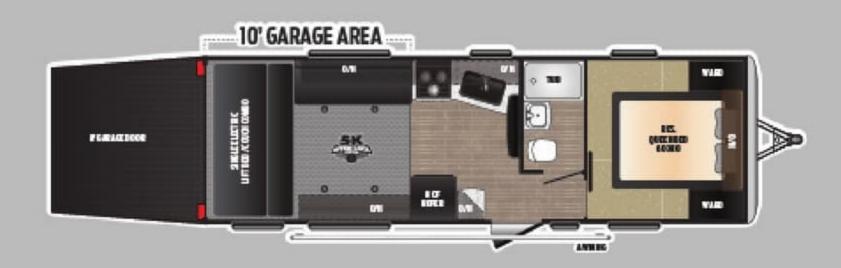








WEIGHT	œ	HITCH	FRESH	WASTE	GRAY	LPG	LENGTH	+ HEIGHT	GARAGE	G	F	F
9549	3452	1560	104	60	80	60	37 ° 6"	12'4"	12	C	C	_





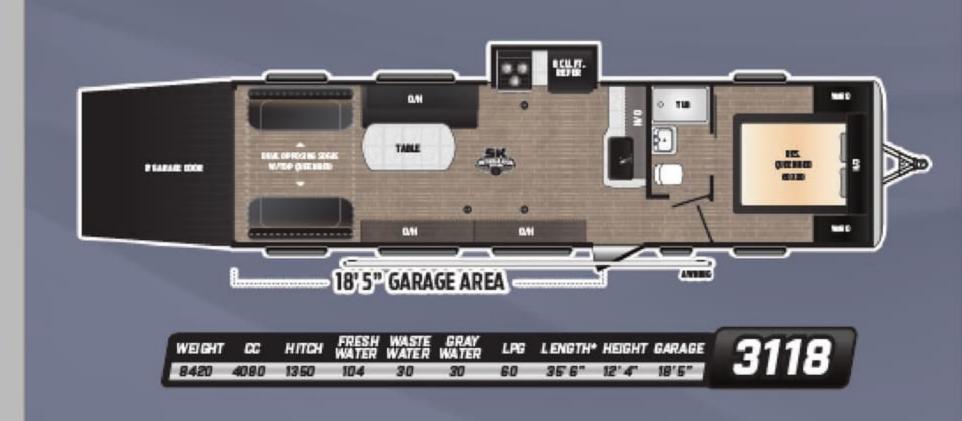


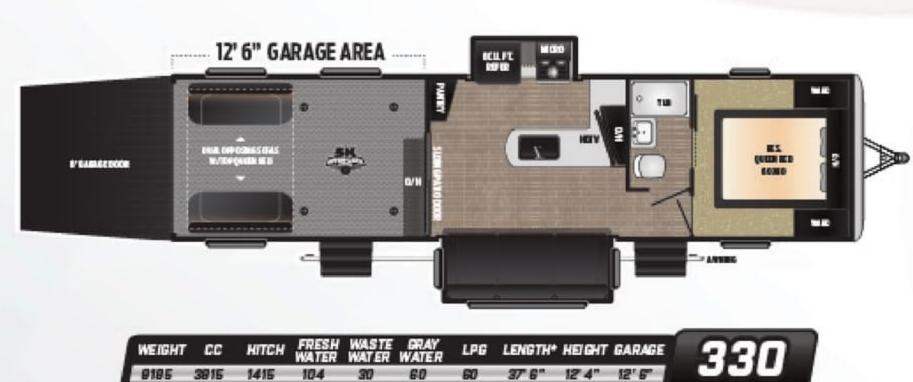
WEIGHT	CC									2RV	Z
7060	4150	1130	60	30	30	60	32 8"	122	96"		





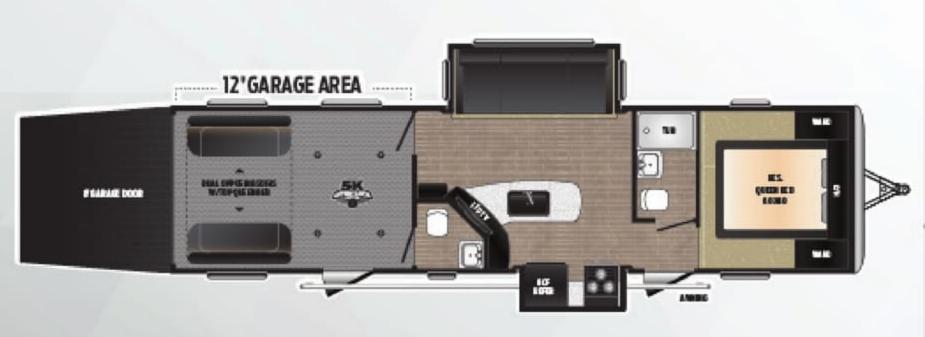






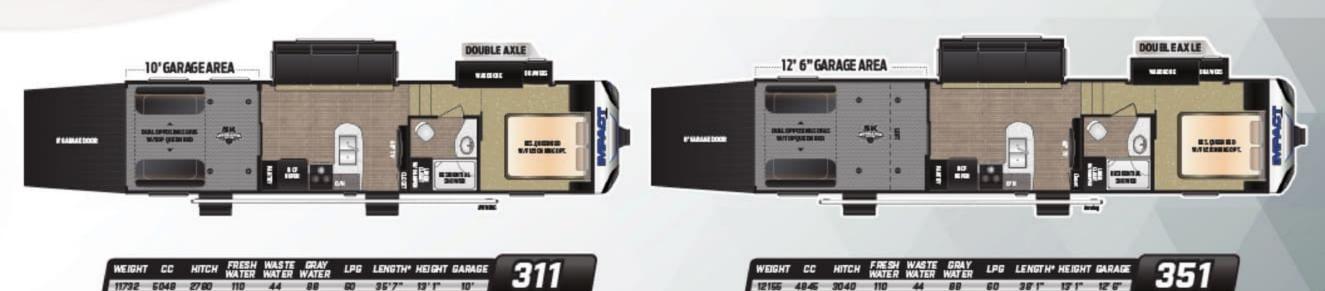
60 37"6" 12"4" 12"5"

0185 3815 1415 104 30 60



WEIGH	т сс	HITCH	FRESH WATER	WASTE WATER	GRAY WATER	LPG	LENGTH	HEIGHT	GARAGE	G	F	F
9548	3452	1560	104	60	60	60	37'6"	12'4"	12		_	_





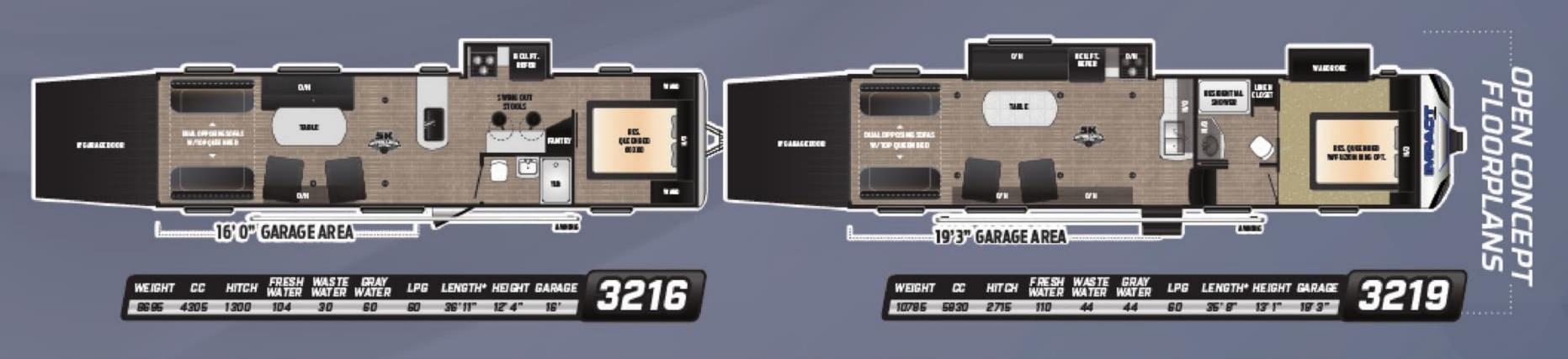


WEIGHT CC HITCH FRESH WASTE GRAY LPG LENGTH* HEIGHT GARAGE

341

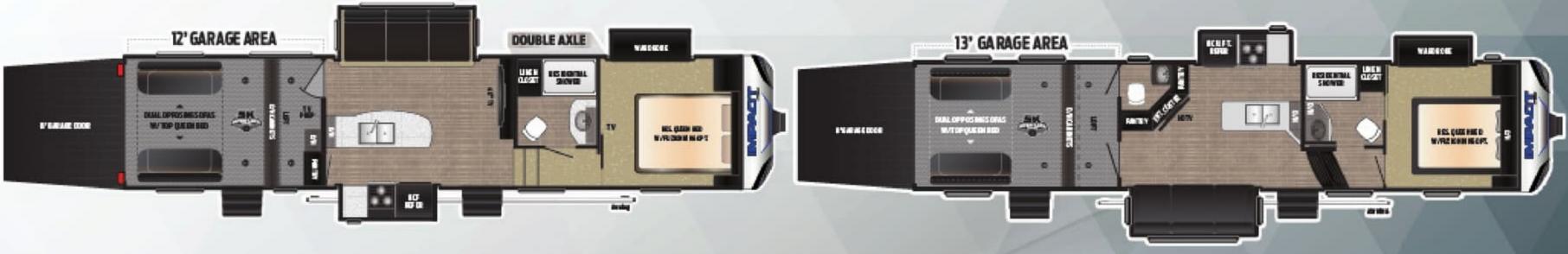
WEIGHT CC HITCH FRESH WASTE GRAY LPG LENGTH* HEIGHT GARAGE

367









WEIGHT CC HITCH FRESH WASTE GRAY LPG LENGTH* HEIGHT GARAGE 12465 4370 2835 110 44 88 60 381" 13'1" 12' 341

WEIGHT CC HITCH FRESH WASTE GRAY LPG LENGTH* HEIGHT GARAGE

367





IMPACT

The affordable way to camp in style. Whether going to the mountains, the beach, the race track or anywhere in between, Impact will take you there in style. Hauling precious cargo? Secure it with the Impact 5K Inter-Lock System, the toughest tie down system available. Just going to relax for the weekend? Take a nap under your LED lighted awning or unwind in your comfortable recliners.







IMPACT

The affordable way to camp in style. Whether going to the mountains, the beach, the race track or anywhere in between, Impact will take you there in style. Hauling precious cargo? Secure it with the Impact 5K Inter-Lock System, the toughest tie down system available. Just going to relax for the weekend? Take a nap under your LED lighted awning or unwind in your comfortable recliners.





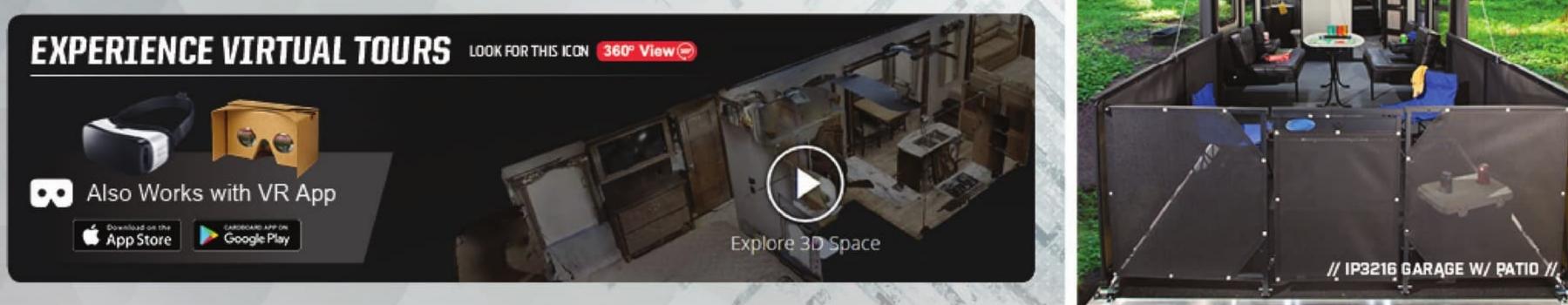












STANDARDS & OPTIONS

INTERIOR	FW	π	VL
Residential shower w/ glass door			
40" LED TV			
Bluetooth CD/DVD Player with MP3 connection		•	
Residential reclining furniture w/ heat, LED, massage			
Dual electric beds with collapsible rollover sofa			
Electric bed with collapsible rollover sofa			
8 Cu. Ft. Refrigerator			•
3 Burner cook stove w/ oven			
Cherry hardwood cabinetry			
Hardwood passage doors			•
30" Wide entry doors			•
35,000 BTU ducted furnace			
Tuff Ply flooring in the cargo area			•
24" LED TV in bedroom			
2 Interior, 2 exterior speakers			
Residential queen sized mattress in bedroom			
Night shades			
Microwave oven			
3/4 Ton A/C System			
Generator start/stop switch with hour meter and fuel gauge	•	•	
5K Inter-Lock system		•	•
2 Ram air vents in the cargo area	•	•	
Stainless steel double bowl sink			
EXTERIOR	FW	π	VL
Aluminum constructed, fully laminated fiberglass sidewalls, R-9 Sidewall		•	•
R-31 floor & roof			
R-9 Sidewall, R-14 roof, R-14 floor		•	•
Gel-coated sidewalls		•	•
100 Inch wide body			•
8 Ft. Ramp door			
Frameless windows			

FW = IMPACT FIFTH WHEELS // TT = IMPACT TRAVEL TRAILERS // VL = VAPOR LITE TRAVEL TRAILERS

Exterior convenience center			
16 Inch wheels with 7,000 lb. Dexter EZ Lube axles			
15 Inch wheels with 5,200 lb. Dexter EZ Lube axles			
Spare tire with carrier			0
LED Lighted electric awning			0
Diamond plate rock guard on the front			
12 Gallon gas/electric water heater with DSI			
6 Gallon gas/electric water heater with DSI			
30 Gallon fuel station with pump	0		
7 Ft. Tall slide rooms			
G-Rated tires			
E-Rated tires			•
Generator prep			
LED Tail lights, brake lights & ramp loading lights		•	•
Aluminum wheels			•
Exterior shower with hot and cold water			•
Heated enclosed tanks			•
OPTIONS	PW	π	VI
King bed Glide-A-Bed system			
Frameless dual pane safety glass windows			
Ramp door patio package		0	•
Onan 4000 watt gasoline generator			
Onan 5500 watt gasoline generator			
Dual A/C's			
3 Seat sofa w/ LED, heat, massage			•
Rear top bunk w/ folding table			6

*STANDARDS & OPTIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

DECOR OPTIONS

Our decors form the foundation for Impact's carefully coordinated interiors. Modern upholstery, drapery, fabrics, designer hardware, fashionable window treatments, walls & countertops in the latest colors and materials.



BRINDLE DECOR



ONYX DECOR (OPEN CONCEPT FLOORPLANS)



STEEL DECOR

STANDARDS & OPTIONS

INTERIOR	FW	π	VL
Residential shower w/ glass door	•		
40" LED TV	•	•	•
Bluetooth CD/DVD Player with MP3 connection	•	•	•
Residential reclining furniture w/ heat, LED, massage		•	
Dual electric beds with collapsible rollover sofa	•	•	
Electric bed with collapsible rollover sofa			•
8 Cu. Ft. Refrigerator	•	•	•
3 Burner cook stove w/ oven	•	•	•
Cherry hardwood cabinetry	•	•	•
Hardwood passage doors	•	•	•
30" Wide entry doors			•
35,000 BTU ducted furnace	•	•	•
Tuff Ply flooring in the cargo area	•	•	•
24" LED TV in bedroom	•		
2 Interior, 2 exterior speakers	•	•	•
Residential queen sized mattress in bedroom		•	•
Night shades	•	•	•
Microwave oven	•	•	•
3/4 Ton A/C System	•	•	•
Generator start/stop switch with hour meter and fuel gauge	•	•	
5K Inter-Lock system	•	•	•
2 Ram air vents in the cargo area	•	•	•
Stainless steel double bowl sink	•	•	•
EXTERIOR	PW	π	VL.
Aluminum constructed, fully laminated fiberglass sidewalls, R-9 Sidewall	•	•	•
R-31 floor & roof	•		
R-9 Sidewall, R-14 roof, R-14 floor		•	•
Gel-coated sidewalls	•	•	•
100 Inch wide body	•	•	•
8 Ft. Ramp door	•	•	•
Frameless windows	•	•	•

PW = IMPACT FIFTH WHEELS // TT = IMPACTTRAVEL TRAILERS // VL = VAPOR LITE TRAVEL TRAILERS

Exterior convenience center	•		
16 Inch wheels with 7,000 lb. Dexter EZ Lube axles		•	
15 Inch wheels with 5,200 lb. Dexter EZ Lube axles			•
Spare tire with carrier	•	•	•
LED Lighted electric awning	•	•	•
Diamond plate rock guard on the front		•	•
12 Gallon gas/electric water heater with DSI			
6 Gallon gas/electric water heater with DSI		•	•
30 Gallon fuel station with pump	•	•	
7 Ft. Tall slide rooms	•		
G-Rated tires	•		
E-Rated tires		•	•
Generator prep	•	•	
LED Tail lights, brake lights & ramp loading lights	•	•	•
Aluminum wheels	•	•	
Exterior shower with hot and cold water	•	•	•
Heated enclosed tanks		•	•
OPTIONS	FW	π	VL
King bed Glide-A-Bed system	•		
Frameless dual pane safety glass windows	•	•	
Ramp door patio package	•	•	•
Onan 4000 watt gasoline generator		•	
Onan 5500 watt gasoline generator	•	•	
Dual A/C's	•	•	•
3 Seat sofa w/ LED, heat, massage			•
Rear top bunk w/ folding table			

*STANDARDS & OPTIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

DECOR OPTIONS

Our decors form the foundation for Impact's carefully coordinated interiors. Modern upholstery, drapery, fabrics, designer hardware, fashionable window treatments, walls & countertops in the latest colors and materials.



BRINDLE DECOR



ONYX DECOR (OPEN CONCEPT FLOORPLANS)



STEEL DECOR

INNOVATION THAT STARTS WITH A SOLID FOUNDATION

IMPACT SETS THE STANDARD IN TOY HAULER CONSTRUCTION. NO OTHER BRAND CAN OFFER YOU THIS SOLID FOUNDATION

- **EXCLUSIVE COLOR CODED WIRING**
- RESIDENTIAL HEAT-DUCT SYSTEM
- 03 SUPERCHARGED A/C COOLING SYSTEM
- **CNC PRECISION ROUTED SIDEWALLS** 04
- 05 TRUE-FIT SLIDE TECHNOLOGY
- 06 OMNICHILL 3/4 TON RES. A/C SYSTEM
- 07 4 STAGE QUALITY CONTROL PROCESS
- **EXCLUSIVE 5K INTER-LOCK** 08
- 09 **FASTTRACK PATIOSYSTEM 2.0**
- 10 **INDUSTRY'S BEST 3 YEAR WARRANTY**



THE ONLY TOWABLE MANUFACTURER TO INCORPORATE COLOR-CODED AND NUMBERED ELECTRICAL WIRING ON ALL PRODUCTS

- Crestes a clean, well organized wiring layout
- Makes it easy to trace electrical circuits and saves troubleshooting time



RESIDENTIAL IN-FLOOR HEAT-DUCT SYSTEM JUST LIKE IN YOUR HOME

- A In-floor, hot air vents spaced for greatest comfort, distributes heat evenly and worms the floor
- 8. Competitors heat vant locations are determined by cabinets. causing hot and cold spots. Hot air is supplied through



TUF-LOK THERMOPLASTIC COUPLERS FORM A PERMANENT, CRUSH-RESISTANT SEAL IN YOUR

- · A. Securely joins ductwork and air-conditioning units, crush-sesistant design won't pull apart due to rough roads, heat and stress
- · B. Drastically reduces chilled-air leaks to boost cooling efficiency and comfort
- Circular racetrack style ducting improves performance over competitors that use "figure 8" style that causes additional resistance and turbulence.

CNC ROUTED SIDEWALLS



CNC PRECISION ROUTED SIDEWALLS AND WINDOWS

- The CNC routed process ensures perfectly out / perfectly fit windows.
- This means a better seal around windows and doors, drastically reducing cold or warm air drafts in the winters and summers.
- This tighter seal gives us a more accurate insulation rating.
- The only toy houser in the industry that uses this high quality technology.



TRU-FIT FIVE-POINT SLIDE ROOM CONSTRUCTION BACKED BY THE INDUSTRY'S BEST 3-YEAR LIMITED STRUCTURAL WARRANTY

- · Rain channels direct rain away from the slide openings
- Exterior bulb-seals in a locking track stay secure through extreme heat and cold
- Composite slideroom "glide" bar erables the room to move with no binding
- · Reinforced roof, walls and floor
- Beefed-up aluminum header above side room for greater strength



OMNICHILL A/C SYSTEM

- 3/4 Ton residential A/C, equivalent to 16200 BTU's
- · Most energy efficient, Highest performing system available
- · Run 2 A/C's on a 30-Amp Service w/ power to spare







 Impact's 50 In you can find in support 5000

 Because your with the 5K In

FAST TRACK



IMPACT FAST T

- hauler patio in u ramp, the door is toya is now so si
- By not attaching approximately 6 potion with the o
- They are formed for extra security

INDUSTRY'S B

INDUSTRY'S E

. The limited stru date of purcha

INNOVATION THAT STARTS WITH A SOLID FOUNDATION

IMPACT SETS THE STANDARD IN TOY HAULER CONSTRUCTION. NO OTHER BRAND CAN OFFER YOU THIS SOLID FOUNDATION

- **EXCLUSIVE COLOR CODED WIRING**
- RESIDENTIAL HEAT-DUCT SYSTEM
- SUPERCHARGED A/C COOLING SYSTEM
- **CNC PRECISION ROUTED SIDEWALLS**
- TRUE-FIT SLIDE TECHNOLOGY
- **OMNICHILL 3/4 TON RES. A/C SYSTEM**
- 4 STAGE QUALITY CONTROL PROCESS
- **EXCLUSIVE 5K INTER-LOCK**
- **FASTTRACK PATIOSYSTEM 2.0**
- **INDUSTRY'S BEST 3 YEAR WARRANTY**



THE ONLY TOWABLE MANUFACTURER TO INCORPORATE COLOR-CODED AND NUMBERED ELECTRICAL WIRING ON ALL PRODUCTS

- Creates a clean, well organized wiring layout
- Makes it easy to trace electrical circuits and saves troubleshooting time



RESIDENTIAL IN-FLOOR HEAT-DUCT SYSTEM JUST LIKE IN YOUR HOME

- A. In-floor, hot air vents spaced for greatest comfort, distributes. heat evenly and warms the floor
- B. Competitors heat vent locations are determined by cabinets. causing hot and cold spots. Hot air is supplied through



TUF-LOK THERMOPLASTIC COUPLERS FORM A PERMANENT, CRUSH-RESISTANT SEAL IN YOUR AIR-CONDITIONING DUCT

- A. Securely joins ductwork and air-conditioning units, crush-resistant design won't pull apart due to rough roads, heat and stress
- · 8. Drastically reduces chilled-air leaks to boost cooling efficiency and comfort
- Circular racetrack style ducting improves performance over competitors that use "figure 8" style that causes additional resistance and turbulance.

CNC ROUTED SIDEWALLS



CNC PRECISION ROUTED SIDEWALLS AND WINDOWS

- The CNC routed process ensures perfectly out / perfectly fit windows, doors, and slideboxes.
- This means a better seal around windows and doors, drastically reducing cold or warm air drafts in the winters and summers.
- This tighter seal gives us a more accurate insulation rating.
- The only toy hauler in the industry that uses this high quality technology.



TRU-FIT FIVE-POINT SLIDE ROOM CONSTRUCTION BACKED BY THE INDUSTRY'S BEST 3-YEAR LIMITED STRUCTURAL WARRANTY

- Rain channels direct rain away from the slide openings
- Exterior bulb-seals in a locking track stay secure through extreme heat and cold
- Composite slide room "glide" bar enables the room to move with no binding
- Reinforced roof, walls and floor
- Beefed-up aluminum header above slide room for greater strength



OMNICHILL A/C SYSTEM

- 3/4 Ton residential A/C, equivalent to 16200 BTU's
- Most energy efficient, Highest performing system available
- Run 2 A/C's on a 30-Amp Service w/ power to spare







 Impact's 5% In you can find in support 5000

 Because your t with the 5K In

09 FAST TRACK



IMPACT FAST T

- · Impact's exclusiv hauler patio in u ramp, the door is toys is now so si
- approximately 6 patios with the o
- The light weight: They are formed for extra security

INDUSTRY'S B

INDUSTRY'S B

 The limited stri date of purchas





APACT 5K INTER-LOCK FRAME WELDED

ter-Lock System is the most rugged, toughest tie-down any toy hauler. Welded into the frame, each tie down can pounds.

oys are important be sure your newtoy hauler is a Impact er-Lock System.

PATIO SYSTEM 2.0



RACK PATIO SYSTEM 2.0

re Fast Track Potio System makes it easy to set up your toy ider 1 minute. Because the potio rails are not attached to the lighter and easier to open and close. Plus, unloading your

the patio to the ramp door, this makes the ramp door I pounds lighter and much easier to open and close than the Id fashioned systems.

kid-resistant steps attach to the patio in just seconds. rom alum hum and include a collapsible grab handle.

ST 3 YEAR WARRANTY



EST 3 YEAR LIMITED STRUCTURAL WARRANTY

ictural warranty covers your ry for a period of three (3) years from the e by the original owner. (SEE WARRANTY SHEET FOR COMPLETE DETAILS)





COMPANY INVOLVEMENT IN THE COMMUNITY



KEYSTONE IS A COMPANY WIDE PARTICIPANT IN THE UNITED WAY CAMPAIGN TO







HOST THE BIG BROTHERS & BIG SISTERS PROGRAM FOR AN ANNUAL CAMP OUTING

SUPPORTS CAPS FAMILIES HEALTHY FAMILIES



CUSTOMER SERVICE



WEBBASED CUSTOMER

FOR PARTS & SERVICE CONNECTING DEALERS DIRECTLY TO THE KEYSTONETEAM

VISUAL PARTS CATALOG WITH OVER



ORDERS FILLED AT A

ACCURACY RATE

OF ORDERS SHIP



(MORE THAN 40 RVI A/RV DA "REGISTERED", "CERTIFIED" OR "MASTER CERTIFIED" TECHNICIANS ON STAFF) A NSWER

OF CUSTOMER CALLS



KEYSTONE WILL PAY YOUR CLAIMS AND GET REPAYMENT **FROM VARIOUS VENDORS**

AWARDS / ACCOLADES - THE MOST AWARDED RV COMPANY

WINNER OF 110 DSI QUALITY CIRCLE AWARDS

KEYSTONE BRANDS HAVE EARNED 110 RVDA QUALITY CIRCLE AWARDS SINCE 2007





2013 - 2017

FOR TRAVEL TRAILERS FIFTH WHEELS & TOY HAULERS

MONTANA



PUBLISHED IN ALL THE MAJOR RV PUBLICATIONS ON AN











NPACT 5K INTER-LOCK FRAME WELDED

ter-Lock System is the most rugged, toughest tie-down any toy hauler. Welded into the frame, each tie down can rounds.

oys are important, be sure your new toy hauler is a Impact ter-Lock System.

PATIO SYSTEM 2.0



RACK PATIO SYSTEM 2.0

re Fast Track Patio System makes it easy to set up your toy ider 1 minute. Because the patio rails are not attached to the lighter and easier to open and close. Plus, unloading your noie.

the patio to the ramp door, this makes the ramp door I pounds lighter and much easier to open and close than the id fashioned systems.

kid-resistant steps attach to the patio in just seconds. Formaium hum and include a collapsible grab handle

ST 3 YEAR WARRANTY



EST 3 YEAR LIMITED STRUCTURAL WARRANTY

octural warranty covers your ry for a period of three (3) years from the e by the original owner. (SEE WARRANTY SHEET FOR COMPLETE DETAILS)





COMPANY INVOLVEMENT IN THE COMMUNITY



WIDE PARTICIPANT IN THE UNITED WAY CAMPAIGN TO

EDUCATE & EMPOWERING OUR YOUTH

2016 MAKE-A-WISH PARTICIPANT





HOST THE BIG BROTHERS &
BIG SISTERS PROGRAM FOR
AN ANNUAL CAMP OUTING

SUPPORTS CAPS FAMILIES
HAPPY KIDS
HEALTHY FAMILIES



CUSTOMER SERVICE

KEY EXPRESS 24/7 "REAL-TIME"



WEBBASED CUSTOMER
SERVICE MANAGEMENT SYSTEM

FOR PARTS & SERVICE CONNECTING DEALERS DIRECTLY TO THE KEYSTONE TEAM

VISUAL PARTS CATALOG
WITH OVER

84,000PHOTOS

ORDERS FILLED AT A

98%
ACCURACY RATE

OF ORDERS SHIP WITHIN 48 HOURS REAL PEOPLE WITH REAL CREDENTIALS



(MORE THAN 40 RVI A/RV DA "REGISTERED",
"CERTIFIED" OR "MASTER CERTIFIED"
TECHNICIANS ON STAFF) A NSW ER

98%

OF CUSTOMER CALLS

ONE-STOP SHOP FOR WARRANTY CLAI SUBMISSION



KEYSTONE WILL
PAY YOUR CLAIMS
AND GET
REPAYMENT
FROM VARIOUS
VENDORS

AWARDS / ACCOLADES - THE MOST AWARDED RV COMPANY

WINNER OF 110 DS1 QUALITY CIRCLE A WARDS

KEYSTONE BRANDS HAVE EARNED
110 RVDA QUALITY CIRCLE AWARDS SINCE 2007







TRAILER LIFE GOLD/SILVER AWARDED 2013 – 2017

FOR TRAVEL TRAILERS, FIFTH WHEELS & TOY HAULERS

2016 RV OF THE YEAR MONTANA



PUBLISHED IN ALL THE MAJOR RV PUBLICATIONS ON AN

ANNUAL BASIS





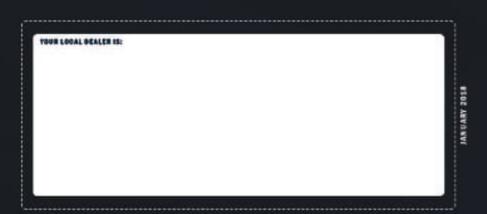
PACT VAPOR LITE

FIFTH WHEEL & TRAVEL TRAILER TOY HAULERS

// PLAY AS HARD AS YOU CAN... RELAX AS MUCH AS YOU WANT // KEYSTONERV.COM/IMPACT //



It's up to you where you purchase your new Impact, but may we suggest your local dealer? Not only does it help your local economy and provide jobs, but it will also give you an opportunity to develop a service relationship with someone that will come to know you and your coach. Congratulations on finding the best built, best equipped and best value in the industry. Happy travels!





WWW.KEYSTONERV.COM 574.535.2100 · 2642 HACKBERRY DRIVE P.O. BOX 2000 · GOSHEN, IN 46527









Go RVing.

DISCLAIMER: Product information is as accurate as possible as of the date of publication of this brochure. All features, floor plans, and specifications in this brochure are subject to change without notice. Please also consult Keystone's web site at www.keystonerv.com for more current product information and specifications. Tow Vehicle Disclaimer. CAUTION: Dwners of Keystone recreational vehicles are solely responsible for the selection and proper use of tow vehicles. All customers should consult with a motor vehicle manufacturer or their dealer concerning the purchase and use of suitable tow vehicles for Keystone products. Keystone disclaims any liability or damages suffered as a result of the selection, operation, use or misuse of a tow vehicle. KEYSTONE'S LIMITED WARRANTY DOES NOT COVER DAMAGE TO THE RECREATIONAL VEHICLE OR THE TOW VEHICLE AS A RESULT OF THE SELECTION, OPERATION, USE OR MISUSE OF THE TOW VEHICLE. "Length is defined as the distance from the centerline of hitch phytoupler to rear bumper of trailer.







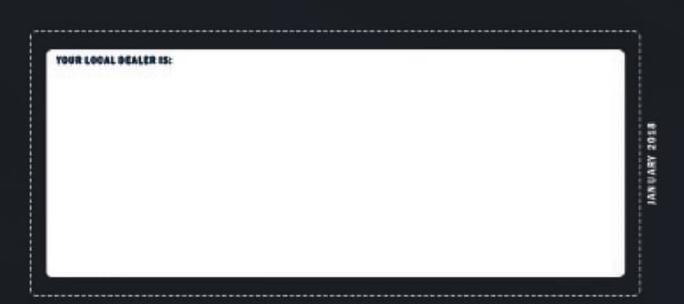
MACT VAPOR LITE

FIFTH WHEEL & TRAVEL TRAILER TOY HAULERS

// PLAY AS HARD AS YOU CAN... RELAX AS MUCH AS YOU WANT // KEYSTONERV.COM/IMPACT //



It's up to you where you purchase your new Impact, but may we suggest your local dealer? Not only does it help your local economy and provide jobs, but it will also give you an opportunity to develop a service relationship with someone that will come to know you and your coach. Congratulations on finding the best built, best equipped and best value in the industry. Happy travels!





WWW.KEYSTONERV.COM 574.535.2100 · 2642 HACKBERRY DRIVE P.O. BOX 2000 · GOSHEN, IN 46527









Go RVing.

DISCLAIMER: Product information is as accurate as possible as of the date of publication of this brochure. All features, floor plans, and specifications in this brochure are subject to change without notice. Please also consult Keystone's web site at www.keystonerv.com for more current product information and specifications. Tow Vehicle Disclaimer. CAUTION: Dwners of Keystone recreational vehicles are solely responsible for the selection and proper use of tow vehicles. All customers should consult with a motor vehicle manufacturer or their dealer concerning the purchase and use of suitable tow vehicles for Keystone products. Keystone disclaims any liability or damages suffered as a result of the selection, operation, use or misuse of a tow vehicle. Keystone's UMITED WARRANTY DOES NOT COVER DAMAGE TO THE RECREATIONAL VEHICLE OR THE TOW VEHICLE AS A RESULT OF THE SELECTION, OPERATION, USE OR MISUSE OF THE TOW VEHICLE. "Length is defined as the distance from the centerline of hitch pin/coupler to rear bumper of trailer.





